

### **Case study** • Company which produce tractors:

- Custom production
- Basic configurations
- Production on a warehouse



# **Company description**

- Company which produce tractors:
- Custom production

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- Basic configurations
- Production on a warehouse

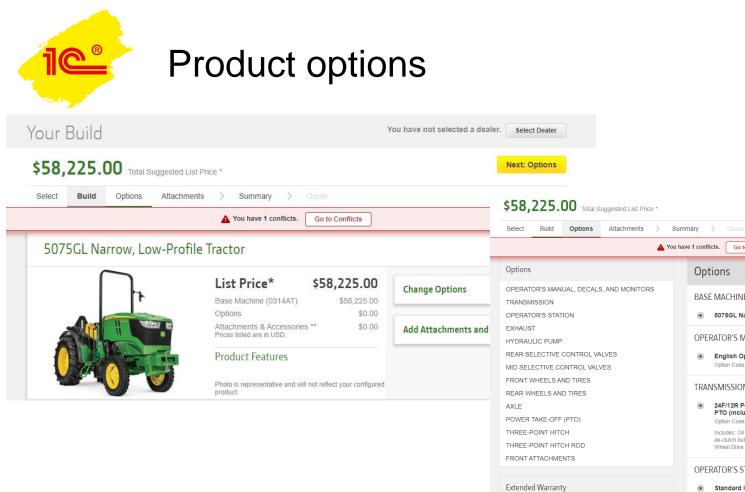




- 1. When buying complex machinery, there is a concept of "configuration".
  - When ordering, you can specify the parameters of the tractor.
  - These parameters will affect the cost of the product and the production process.
- 2. Order production of a tractor under the client.
  - The customer's order for a tractor with certain characteristics.
  - Sales officer asks what parameters should be in the tractor and starts this option configuration in the system. Makes out the order of the client.
  - On the basis of this order, a production order is created and a tractor is produced for the customer.
- 3. Production to the warehouse.
  - Release of basic, running machines in advance to the warehouse according to the production plan. After receipt of the customer's order, this basic running machine is equipped to the specific customer and his wishes.



# **Master data**



Extended Warranty

A You have 1 conflicts. Go to Conflicts Options BASE MACHINE \$58,225.00 5075GL Narrow, Low-Profile Tractor
 OPERATOR'S MANUAL, DECALS, AND MONITORS English Operator's Manual and Decal Kit In Base Price Option Code : 0409 TRANSMISSION 24F/12R PowrReverser Transmission with 540/540E In Base Price PTO (includes creeper) Option Code : 1380 Includes: Oil cooler, neutral start safety switch, PowrReverser Plus, de-clutch button on the gear lever, electrohydraulic Mechanical Front-Wheel Drive (MFWD), Diff lock and PTO actuation, **OPERATOR'S STATION** Standard Isolated Open Operator Station In Base Price Option Code : 2000

Previous: Build

Next: Attachments

Isolated Open Operator Station Two Post Mid Mount Roll-Over Protective Structure (ROPS) RH Gear Levers & LH Range Levers Base seat, Polyvinyl Chloride (PVC) with driver sensor under seat



### Master data and settings

| Demonstration base       | 7 IC:ERP WE (IC:Enterprise)              |                                    |   |                  | 4              | S S Q Dan Olsen   | ╤ _ ¤ ×      |
|--------------------------|--|------------------------------------|---|------------------|----------------|---|--------------|
| ✿ Home page              |  |                                    |   |                  |                | rch (Ctrl+F)  | × \$\$_ ×    |
| Quick menu               |  |                                    |   |                  |                |   | <u> </u>     |
| 😫 Budgeting and planning |  |                                    |   |                  |                |   |              |
| CRM and marketing        | Initial filling                          | Master data and sections           | Reports   |                  |                |   |              |
|                          | Initial filling                          | Enterprise                         | Additional reports  |                  |                |   |              |
| 🗳 Sales                  | Register adjustment                      | Products                           |   |                  |                |   |              |
| 🐺 Purchases              |  | Budgeting and planning             | Tools   |                  |                |   |              |
|                          | Base classifiers                         | CRM and marketing                  | ← → ☆ Products  |                  |                | _   | ê ×          |
| Warehouse and delivery   | Currencies                               | Sales                              | Search (Alt+1) x Q By exact match                                     |                  |                | Kinds and properties Kinds Proper                       | <b>D</b> • 🛞 |
| Production               |  | Purchases                          | Create  |                  | More actions + | Manufacturing     Matal products                        |              |
| Cash flow                | Master data                              | Warehouse and delivery             |   | ↓ Product ID     |                | Components of individual registration                   | on           |
| U Cash liow              | Products                                 | Production                         | 1000x1000 Styrofoam     2000x1000 foam rubber                         |                  |                | Main materials  |              |
| Financial result and     |  |                                    | - 539047001 Filter element  |                  |                | <ul> <li>Paints and varnishes</li> </ul>                |              |
| controlling              | Product classifiers                      | Cash flow and mutual settlements   | - Abrasive particle No. 3   |                  |                | <ul> <li>Products</li> </ul>                            |              |
| 🚓 Capital assets         | Partners                                 | Financial result and controlling   | - Abrasive particle No. 4   |                  |                | <ul> <li>Provided services</li> </ul>                   |              |
|                          | Companies                                | VAT accounting, import and export  | - Abrasive particle No. 5   |                  |                | Reusable package     Semi-finished products             |              |
| International financial  | Company structure                        | Capital assets                     | <ul> <li>Accumulator screw gun MAKITA 6261DWPE</li> </ul>             | 293164           |                | Serial accounting materials                             |              |
| accounting               | Warehouses and stores                    | International financial accounting | - AJB7.732.004 Contact  |                  |                | <ul> <li>Serial accounting products</li> </ul>          |              |
| Master data and settings | Bank accounts                            | internal decounting                | <ul> <li>AJB7.732.012 Contact</li> <li>AJB7.750.004 Point</li> </ul>  |                  |                | <ul> <li>Serial inventory (cost calculation)</li> </ul> |              |
|                          |  | Integration                        | <ul> <li>AJB7.755.001 Jumper</li> </ul>                               |                  |                | <ul> <li>Serial inventory (FEFO)</li> </ul>             |              |
|                          | Enterprise cash accounts                 | Integration                        | <ul> <li>Attachable equipment for AMKODOR 211 autoloader</li> </ul>   |                  |                | <ul> <li>Serial inventory (for reference)</li> </ul>    |              |
|                          | Cash registers                           | Applied solution design system     | = Aviation gasoline B-91/115  |                  |                | <ul> <li>Special cutting tool</li> </ul>                |              |
|                          | Projects                                 | Data synchronization               | <ul> <li>Birch plywood FK 21 mm sort 4/4</li> </ul>                   |                  |                | <ul> <li>Woodwork</li> </ul>                            |              |
|                          | Work schedules                           |                                    | <ul> <li>BISON electric airbrush</li> </ul>                           | 254547           |                | Work performed  |              |
|                          | Authorized signatories                   | See also                           | <ul> <li>BISON knife PREMIUM series</li> </ul>                        | 269432           |                | Work purchased     Trade                                |              |
|                          |  |                                    | Bolt cutter ENKOR 610 mm  | 246832<br>212497 |                |   |              |
|                          | Individuals                              | Currencies                         | Box spanner set Matrix 6-22 mm 8 pcs smooth chrome     Case latch T15 | 212497           |                |   |              |
|                          |  | Banks                              | Casting mold cleaning solution  |                  |                |   |              |
|                          | Settings                                 | World countries                    | - CCD materials   |                  |                |   |              |
|                          | Servicing                                | Business calendars                 | - Cellular polycarbonate 10 mm 600x150                                |                  |                |   |              |
|                          | General settings                         |                                    | CITIZEN SDC-888TII calculator   |                  |                |   |              |
|                          |  |                                    | <ul> <li>Concrete drilling tool MAKITA SDS+ D8x110 mm</li> </ul>      | 286963           |                |   |              |
|                          | Users and rights settings                |                                    | Coolant Tosol-E40 (up to minus 40 °C)                                 |                  |                |   |              |
|                          | Organizer                                |                                    | Copper strip 24x0.4mm     Copper strip 24x0.75mm                      |                  |                |   |              |
|                          | Configure file operations                |                                    | Copper strip 24x0./5mm     Cup grease US-2                            |                  |                |   |              |
|                          | Print forms, reports and data processors |                                    |   |                  |                | Segment: × ×  |              |
|                          | 011/0                                    |                                    |   |                  |                |   |              |

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CWP and equipment

| Production  |                                   |                                       |   |
|---|-----------------------------------|---------------------------------------|---|
|   |                                   |                                       | Components of individual registration                   |
| <u></u>   |                                   |                                       | <ul> <li>Main materials</li> </ul>                      |
| Product kind (create) *   |                                   |                                       | <ul> <li>Paints and varnishes</li> </ul>                |
| Save and close Save 📃 Generate - 💽 - Navigate - 🖉 Files                                       |                                   | More actions +                        |   |
|   |                                   | Show all Collapse all                 | <ul> <li>Products</li> </ul>                            |
| ∠ Main  |                                   |                                       | <ul> <li>Provided services</li> </ul>                   |
| Product type: Product (change)  | ?                                 |                                       | <ul> <li>Reusable package</li> </ul>                    |
| Group of pipduct kinds: Manufacturing - 교   | Access group: Other               |                                       | <ul> <li>Semi-finished products</li> </ul>              |
| Description: Tractors   |                                   |                                       | <ul> <li>Serial accounting materials</li> </ul>         |
| Details:  |                                   |                                       | <ul> <li>Serial accounting products</li> </ul>          |
|   |                                   |                                       | <ul> <li>Serial inventory (cost calculation)</li> </ul> |
| When printing a cargo name in the waybill, use:   |                                   |                                       | <ul> <li>Serial inventory (FEFO)</li> </ul>             |
| name from application settings: <none></none>   |                                   |                                       | <ul> <li>Serial inventory (for reference)</li> </ul>    |
| 🔿 individual name:  |                                   |                                       | Special cutting tool                                    |
| Product categories: Configured for this product kind  | st                                |                                       | = Woodwork  |
| Characteristics: ?  |                                   |                                       |   |
| Series: ?   |                                   |                                       | <ul> <li>Work performed</li> </ul>                      |
| For this type of products you can choose anly those series accounting policies, which include | ← → ☆ Products                    |                                       |   |
| receiving, then the policy shall imply cost accounting by series.                             | Search (Alt+1) × G By exact match | Kinds and properties Kinds Properties | 🕒 🔹 🗢 💼 Trade   |
| Additional attributes   | Create 📓 🖳 More actions 🗸         | Manufacturing                         |   |
| Name templates     Quick selection in lists   | Description                       | 🐵 🧰 Metal products                    | 🕀 💼 SPMS  |
| Visibility, control filling and uniqueness  |                                   | 😑 💼 Rostselmash                       | <ul> <li>Agency delivery service</li> </ul>             |
| <ul> <li>Values used to create</li> </ul>   |                                   | = Balers                              | <ul> <li>Air conditioners</li> </ul>                    |
| Additional information  |                                   | = Carts                               | <ul> <li>Bakery products</li> </ul>                     |
|   |                                   | Combines     Forage equipment         | = Electrical goods                                      |
|   |                                   | Municipal equipment                   | = Furniture (pre-assembly)                              |
|   |                                   | = Tractors                            |   |
|   |                                   |                                       | <ul> <li>Furniture set</li> </ul>                       |

| Production Production  |   | e?□×<br>More actions • |                                   |
|--|---|------------------------|-----------------------------------|
| Save and close Save 📳 Generate - 🚯 - Navigate - 🕢 Files  | Main Values   |                        |                                   |
|  | Create group  | More actions -         |                                   |
| ✓ Main<br>Product type: Product (change) ?   | = CAB   |                        |                                   |
| Group of product kinds: Manufacturing  |   |                        |                                   |
| Description: Tractors  |   |                        |                                   |
| Details:   |   |                        |                                   |
|  |   | X A Y X                |                                   |
| When printing a cargo name in the waybill, use:  | Use weighting factors   |                        | Edit data type ×                  |
| name from application settings: <none></none>  | > For developers  |                        | Composite data type               |
| individual name:   |   |                        | Boolean                           |
| Product categories: Configured for this product kind    List   |   |                        |                                   |
| Characteristics: ?   | In a station of a station of a station of the st |                        | Date                              |
| Series: ?  |   |                        | Vumber                            |
| For this type of products you can choose only those series accounting policies, which include balance accounting by series. At the same time, if the wareho by series. | use is advanced for shipment or receiving, then the policy shall imply cost accounting  |                        | String                            |
| Additional attributes  |   |                        | Additional value                  |
| Using additional attributes, describe object properties (for example, color, size, brand, etc.)  |   |                        | Additional value (hierarchy)      |
| Use one of the features:<br>- attributes common to all products;   |   |                        | Cash flow item                    |
| - attributes common to several product kinds;<br>- attributes with the common value list;  |   | 4                      | Company                           |
| - attributes specific only to one product kind.  |   |                        | Contract between companies        |
| Set an add. attribute order - attributes will follow in the object form in this order.   |   |                        | Contract with counterparty        |
| New for the kind   |   |                        | Counterparty                      |
| From other set   |   |                        | Currency                          |
| Common to all products   |   |                        | Customer segment                  |
|  |   |                        | Department                        |
| > Name templates   |   |                        | Expense item                      |
| > Quick selection in lists   |   |                        | Length 17 Precision 5 Nonnegative |
| > Visibility, control filling and uniqueness   |   |                        | OK Cancel                         |
| > Values used to create  |   |                        | Calicer                           |

### **Production**

| ← → ☆ DT 460 (Products) |  |          |  |     |         |
|-------------------------|--|----------|--|-----|---------|
| Save and close          |  | <b>N</b> |  | - 6 | 🖶 Print |
| Card Attributes         |  |          |  |     |         |

| Work name:  | DT 460                   |
|-------------|--------------------------|
| Print name: | DT 460                   |
| Product ID: | <not specified=""></not> |
| Code:       | 00-0000296               |

70



| Text description:                    | <none></none>            |
|--------------------------------------|--------------------------|
| Description file for the<br>website: | <not specified=""></not> |

#### Files (2)

Details

Accounting of product certificates:

| Additional attributes |                                     |  |
|-----------------------|-------------------------------------|--|
| Min. supply:          | <value is="" not="" set=""></value> |  |
| CAB OR OPEN STATION:  | CAB                                 |  |
| ENGINE HP:            | 460                                 |  |
|                       |                                     |  |
| Manufacturer details  |                                     |  |
| Manufacturer details  |                                     |  |

specified> specified>

| Manufacturer: | <not< th=""></not<> |
|---------------|---------------------|
| Brand:        | <not< td=""></not<> |

Planning and marketing

Products with similar properties Barcodes (0)

🔟 Reports 🗸

#### Main accounting parameters List group: <not specified>

Navigate +

Other Access group: Product kind: Tractors Product type: Product Characteristics: Not used Series: Not used VAT rate: 18% Quality: New

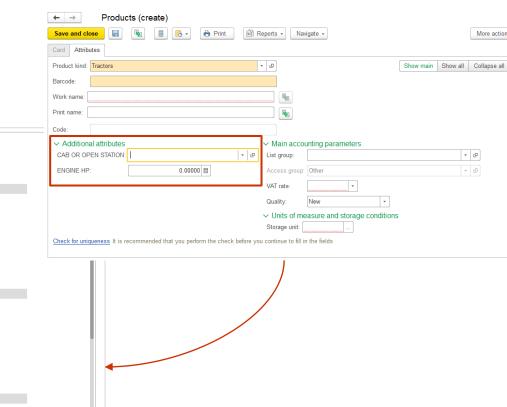
#### Another quality goods (0)

| ocs.<br>ocs.<br><not measured=""><br/><not measured=""></not></not> |
|---|
| <not measured=""></not>   |
|   |
| <not measured=""></not>   |
| shoe meabareas  |
| <not measured=""></not>   |
| <not measured=""></not>   |
| <not specified=""></not>  |
|   |

#### Financial accounting Analytical accounting <not specified> group:

Financial accounting group: <not specified>

#### Sales allocation by lines of business



More actions -



- As an option, you can order **leather covering of the seat**, interior and audio system with a subwoofer.
- **REAR ATTACHMENT** (OPTIONAL) the rear three-point attachment of the CAT IV with a load capacity of 6,800 kg is available as an option. As an option, a Quick-Hitch frame can be installed to facilitate aggregation with mounted and semi-mounted instruments.
- **PTO** (OPTIONAL) independent power take-off shaft, as an optional equipment, is driven by a multi-disc clutch, providing a soft start to the connected instruments. It will never fail, despite the complexity of the operations performed. PTO 1000 rpm with 45 mm shaft, 20 slots suitable for operations of any complexity.

Production ☆ Tractors (Product kind) ∂ □ × Save and close Save B Generate -👩 🔹 🛛 Navigate 👻 Ø Files More actions + Show all Collapse all ✓ Main Product type: Product 2 + 🖉 Access group: Other - C Group of product kinds: Rostselmash Description: Tractors Details: When printing a cargo name in the waybill, use: ☆ Tractors (Product kind) \* name from application settings: <none> individual name: Save and close 0 -Ø Save Generate + Navigate Files

| Product categories: | Configured for this product kind | List |
|---------------------|----------------------------------|------|
| Characteristics: ?  | Common to this kind of products  | List |
| Sorios: 2           | ſ                                |      |

Series: ?

For this type of products you can choose only those series accounting policies, which include balance accounting by series. At the same time, if the warehouse is advanced for shipme SAdditional attributes by series.

#### Additional attributes

Using additional attributes, describe object properties (for example, color, size, brand, etc.)

Use one of the features: - attributes common to all products; - attributes common to several product kinds;

- attributes with the common value list;
- attributes specific only to one product kind.

#### Set an add. attribute order - attributes will follow in the object form in this order.

| 🕒 Add 🗸 🚳 🛧 🐥              | 🔁 Add - 🕘 🏠 🕂                 |
|----------------------------|-------------------------------|
| Product attributes         | New for the kind              |
| = Min. supply              | From other set                |
| = ENGINE HP                | Common to all characteristics |
|                            |                               |
| > Name templates           |                               |
| > Quick selection in lists |                               |

Using additional attributes, describe object properties (for example, color, size, brand, etc.)

Use one of the features:

> Main

- attributes common to all products;
- attributes common to several product kinds;
- attributes with the common value list;
- attributes specific only to one product kind.

Set an add. attribute order - attributes will follow in the object form in this order.

| O Add → 😣 🛧 🔸      | 🔁 Add 🗸 😣 🛧 🐥                                      |
|--------------------|--|
| Product attributes | Characteristic attributes                          |
| 😑 Min. supply      | Independent power take-off shaft                   |
| = ENGINE HP        | = Rear attachment                                  |
|                    | <ul> <li>Leather cover seat or interior</li> </ul> |
|                    | <ul> <li>Audio system with subwoofer</li> </ul>    |
|                    |  |

2 D X

More actions -Show all Collapse all

> Visibility, control filling and uniqueness

| Pro  | oduction                                  | DT 520 (Products)      Save and close     DT     DE     DE | Reports • Navigate •                                     |                           |
|--|---|---|--|---------------------------|
| $\leftarrow \rightarrow$ $\swarrow$ Products |   | Print name: DT 520  |  |                           |
| Search (Alt+1)                               | Kinds and properties Kinds Properties     | Product ID:   | Code: 00-0000296   | Barcodes (0)              |
| Create 🐻 🖳 🖳 More actions 🗸                  | c 💼 Manufacturing                         | ✓ Details   | ✓ Main accounting parameters                             |                           |
| Des <mark>cription ↓ Product</mark>          | ⊕   | 🕒 🖉 🕒 From attached files   | List group:  | - C                       |
|  | Rostselmash                               |   | Access group: Other                                      | <b>↓</b>                  |
|  | <ul> <li>Balers</li> <li>Carts</li> </ul> |   | Product kind: Tractors                                   | ·                         |
|  | Carts<br>Combines                         |   | Product type: Product                                    |                           |
|  | <ul> <li>Forage equipment</li> </ul>      | Constant of the second s   | Characteristics: Common for product kind                 | List (0)                  |
|  | <ul> <li>Municipal equipment</li> </ul>   |   | Series: Not used   |                           |
|  | Tractors                                  | Text description:   | VAT rate: 18%  |                           |
|  | <ul> <li>Windrower</li> </ul>             |   | Quality: New   | Another quality goods (0) |
|  | Components of individual registration     |   | <ul> <li>Units of measure and storage conditi</li> </ul> |                           |
|  | Main materials     Paints and varnishes   | Description file for the website:   | Packagings   |                           |
|  | = Products                                | Files (1)   | Storage unit: pcs st                                     | upplied in package:       |
|  | <ul> <li>Provided services</li> </ul>     | Accounting product certificates   | Unit for reports: pcs                                    |                           |
| See  | igment:                                   |   | Weight   |                           |
|  |   | ENGINE HP: 520.00000  | ☐ Volume   |                           |
|  |   |   | Length   |                           |
|  |   | <ul> <li>Manufacturer details</li> <li>Planning and marketing</li> </ul>  | Area   |                           |
|  |   | <ul> <li>Supply and production</li> </ul>   | Warehouse group:   | P                         |
|  |   | Pegged purchase/sale  | Placement of products in bins (for reference)            |                           |
|  |   | Supply scheme: v @  | Financial accounting                                     |                           |
|  |   | Product kits (0)  |  |                           |
|  |   | Set up inventory level control  |  | •                         |
|  |   |   |  |                           |

| Pro Pro  | oduction  | ← → ☆ Product characteristics<br>Characteristic list common for product kind "T | ractors"                            | ¢ <sup>2</sup> ×     |
|--|---|---|-------------------------------------|----------------------|
| and the second sec |   | Cieate  | Search (Ctrl+F)                     | × Q • More actions • |
| ← → ☆ DT 520 (Products)  | с <sup>р</sup> ×                                  | Description   |                                     | ţ                    |
| Save and close   | Reports • Navigate • More actions •               | <ul> <li>Rear attachment; NO power take-off shaft; Audio</li> </ul>             | o system; Leather cover             |                      |
| Card Attributes  |   |   |                                     |                      |
|  |   |   |                                     |                      |
| Products with similar properties   | Show main Show all Collance all                   |   | $\mathbf{i}$                        |                      |
| Work name: DT 520  |   |   |                                     |                      |
| Print name: DT 520   |   |   |                                     |                      |
| Product ID:  | Code: 00-00000296 Barcodes (0)                    | ← →   | Characteristic of products (create) | ) *                  |
| ✓ Details  | Main accounting parameters                        | Save and clo  | ose Save 🗐                          |                      |
| 🕒 🖉 🕼 From attached files  | List group:                                       |   |                                     |                      |
|  | Access group: Other                               | Characteristic  | c common for products               | x                    |
|  | Product kind: Tractors                            | Product kind: T   | ractors                             | P                    |
|  | Product type: Product                             |   |                                     |                      |
|  | Characteristics: Common for product kind List (0) | Work name:  |                                     |                      |
|  | Series: Not used                                  | Print name:   |                                     |                      |
| Text description:  | VAT rate: 18%                                     |   |                                     |                      |
|  | Quality: New Another quality goods (0)            | Independent   | power take-off shaft                |                      |
|  |   | 🗌 Rear attachr  | ment                                |                      |
| Description file for the website:  |   | Leather cove  | er seat or interior                 |                      |
| Files (1)  | Storage unit: pcs supplied in package:            | Audio system  | m with subwoofer                    |                      |
| Accounting product certificates  | Unit for reports: pcs                             | ,<br>   |                                     |                      |
| → Additional attributes<br>Min. supply:  |   | Audio system:   | Pioneer TS-SW2002D2                 | <b>▼</b> ₽           |
|  | Volume  | Check for uniqu   | Pioneer TS-SW2002D2                 |                      |
| ENGINE HP: 520.00000   | Length  |   | Kicker 10C124                       |                      |
| > Manufacturer details   | Area  |   |                                     |                      |
| Planning and marketing     Supply and production   | Warehouse group:                                  |   | Kicker DCWR122                      |                      |
| Pegged purchase/sale   | Placement of products in bins (for reference)     |   | Kenwood KSC-SW11                    |                      |
| Supply scheme: 🗸 🗸   | Financial accounting                              |   |                                     |                      |
| Product kits (0)   |   |   | Show all                            |                      |
| Set up inventory level control   |   |   |                                     |                      |

©® **Production** ☆ Tractors (Product kind) \* 2 🗆 🗙 Save 6 Files Save and close Generate - 💦 - Navigate -More actions + Show all Collapse all > Main > Additional attributes Name templates Products Edit formula Work name: Save and close 🕺 Check formula Available attributes Available fields ▲ ⊕ Separators Change... Prohibit editing a work name in product profile ? Additional attributes Print name: Audio system with subwoofer Data version Change... Prohibit editing a print name in the product profile ? Deletion mark Description GTIN recorded by issuer in CIM SPMS Characteristics Work name: Independent power take-off shaft - leather cover seat or interior - Predefined Predefined data item name Change .... Prohibit editing a work name in the characteristic card ? Print name: Print name Products or their kind
 Rear attachment Change... Prohibit editing a print name in the characteristic card ? > Quick selection in lists ?([Audio system with subwoofer] = 1, "Audio system", "No audio system") + ";" + > Visibility, control filling and uniqueness > Values used to create > Additional information \_ Presentation:

Operators and functions

 Logical operators and constants Numerical functions

Operators

③ String functions

Other functions

|      | Tractors (Product kind)   |
|------|---|
|      | Save and close Save B Generate - R - Navigate - O Files More action:  |
|      | Show all Collapse   |
|      | > Main  |
|      | > Additional attributes   |
|      | Name templates  |
|      | Products  |
|      | Work name:  |
|      |   |
|      |   |
|      | Change Prohibit editing a work name in product profile ?  |
|      | Print name:   |
| ×    |   |
|      |   |
| ns - | Change Prohibit editing a print name in the product profile ?   |
|      | Characteristics   |
|      | Work name:  |
|      | ?([Rear attachment] = 1,"Rear attachment","NO Rear attachment") + "; " + ?([Independent power take-off shaft] = 1,"Power take-off<br>shaft","NO power take-off shaft") + "; " +<br>?([Audio system with subwoolef] = 1,"Audio system", "NO audio") + "; " + ?([leather cover seat or interior] = 1,"Leather cover", "NO |
|      | Change V Prohibit editing a work name in the characteristic card ?  |
|      | Print name:   |
| -    | ?([Rear attachment] = 1,"Rear attachment","NO Rear attachment") + "," + ?([Independent power take-off shaft] = 1,"Power take-off<br>shaft","NO power take-off shaft") + "," +<br>?([Audio system with subwoolef] = 1,"Audio system", "NO audio") + "," + ?([leather cover seat or interior] = 1,"Leather cover", "NO    |
| -    | Change V Prohibit editing a print name in the characteristic card ?   |
| -    | > Quick selection in lists  |
| -    | > Visibility, control filling and uniqueness  |
|      | > Values used to create   |
|      |   |
|      | > Additional information  |
| -    | > Additional information  |
|      | > Additional information  |
| 2 (  | > Additional information  |
| ?(   | > Additional information  |
| 2 (  | > Additional information  |
| ? (  | > Additional information  |
| ?(   | > Additional information  |



# **Bill of materials**

| 1 Demonstration base             | / 1C:ERP WE (1C:Enterprise)                               |                                    |                      |                            |        |              |                               |      |                               |         |              | 4 3 ☆   | Q          | Dan Olsen 🏺 🔔 | ø ×   |
|----------------------------------|---|------------------------------------|----------------------|----------------------------|--------|--------------|-------------------------------|------|-------------------------------|---------|--------------|---|------------|---------------|-------|
| ♠ Home page Products ×           |   |                                    |                      |                            |        |              |                               |      |                               |         |              | Search (Ctrl+F)   |            | x             | ¢a, × |
| Quick menu                       |   |                                    |                      |                            |        |              |                               |      |                               |         |              |   |            |               |       |
| 😫 Budgeting and planning         | f======   |                                    |                      |                            |        |              |                               |      |                               |         |              |   |            |               |       |
| CRM and marketing                | Manufacturing reports<br>Settings and catalogs            | Intrashop accou                    |                      | Create                     |        |              |                               |      |                               |         |              |   |            |               |       |
| Sales                            | Order fulfillment states                                  | Production do<br>Invoices for regi |                      | Production order           |        |              |                               |      |                               |         |              |   |            |               |       |
| 👿 Purchases                      |   | -                                  | tion without orders  | Tools                      |        |              |                               |      |                               |         |              |   |            |               |       |
| Warehouse and delivery           | Master data   | Allocation of ma                   | aterials and works   | Additional data processors |        |              |                               |      |                               |         |              |   |            |               |       |
| Production                       | Bills of resources  |                                    | tion to product cost |                            |        |              |                               |      |                               |         |              |   |            |               |       |
|                                  | Work centers<br>Availability of work center kinds         | Enter indicators                   | for cost allocation  |                            |        |              |                               |      |                               |         |              |   |            |               |       |
| Cash flow                        | Material substitution permissions                         | Labor costs                        |                      |                            |        |              |                               |      |                               |         |              |   |            |               |       |
| Financial result and controlling | Operations sheets   | Employee outp                      | ut                   |                            |        |              |                               |      |                               |         |              |   |            |               |       |
| 🚓 Capital assets                 | Costing items   | Kinds of employ                    | vee activities       |                            |        |              |                               |      |                               |         |              |   |            |               |       |
|                                  | Set up inventory level control                            | Teams                              |                      |                            |        |              |                               |      |                               |         |              |   |            |               |       |
| accounting                       | Production expense standards<br>Standard costings         | Repairs                            |                      |                            |        |              | ¥ .                           |      |                               |         |              |   |            |               |       |
| Master data and settings         |   | Facilities                         | ← → 7                | ♂ Bills of resources       |        |              |                               |      |                               |         |              |   |            | Ċ             | ×     |
|                                  | Intershop management                                      | Repair activiti                    | Status:              | Products:                  |        | U            | lsed as:                      |      | Work center kine              | d:      | L. L.        | Jsed in orders  | S:         |               |       |
|                                  | Order queue management                                    | Repair orders                      | Any                  | ▼ ×                        | >      | • × (        | <without filter=""></without> | ×    | <without filter=""></without> |         | - × (        | <without filter<="" th=""><th>r&gt;</th><th>- ×</th><th></th></without> | r>         | - ×           |       |
|                                  | Stage dispatching<br>Production orders                    | Defect log                         | 🕒 Create 🗸           | Create group               | -<br>- | Set status - | Product BOR                   |      | BOM tree                      | Compare | hille of roc |   | <u>o</u> - | More action   | - 20  |
|                                  | Production orders   | Repair activity<br>Running time    |                      |                            |        |              |                               |      |                               | Compare |              |   |            |               | 13 1  |
|                                  | Shop management   | r taning time                      |                      | on, assembly Ins           | Ļ      | Code         | Туре                          | Stat | us                            |         | Validity     | period  |            | Main product  |       |
|                                  | Stage execution   | See also                           | Repair               |                            |        |              |                               |      |                               | from    |              | to  |            |               |       |
|                                  | Execution of operations<br>Material orders for production | Reasons for p                      | Disassen             | nbly, disposal             |        | 00-000087    |                               |      |                               |         |              |   |            |               |       |
|                                  | Material orders for production                            | Expense allo                       | 🕨 🚞 Metalwo          | ork                        |        | 00-000005    |                               |      |                               |         |              |   |            |               |       |
|                                  |   |                                    | 🕨 🚞 Plastic          | products                   |        | 00-00006     |                               |      |                               |         |              |   |            |               |       |
|                                  |   |                                    | 🕨 😑 Product          | s of series SI and TM      |        | 00-00009     |                               |      |                               |         |              |   |            |               |       |
|                                  |   |                                    | 🕨 🚞 Relay            |                            |        | 00-000041    |                               |      |                               |         |              |   |            |               |       |
|                                  |   |                                    | ▶                    | ork                        |        | 00-000001    |                               |      |                               |         |              |   |            |               |       |
|                                  |   |                                    |                      |                            |        |              |                               |      |                               |         |              |   |            |               |       |
|                                  |   |                                    |                      |                            |        |              |                               |      |                               |         |              |   |            |               |       |
|                                  |   |                                    |                      |                            |        |              |                               |      |                               |         |              |   |            |               |       |
|                                  |   |                                    |                      |                            |        |              |                               |      |                               |         |              |   |            | <b>X A V</b>  | ×     |

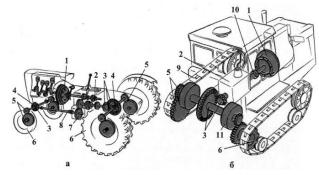
| 10°  | Optic   | ons                                   | Save and close         Save         Com           Group:         •         ø           Description:         DT 520           Main         Side and intermediate product         Mats | erial substitution permissions Usage in orders My notes<br>pare bills of resources                             | ces Product BOR Fill in using open | rations sheets for stages 🖉 🖉 |                      | ی می<br>More actions • |
|--|---|---------------------------------------|--|--|------------------------------------|-------------------------------|----------------------|------------------------|
| the second s |   |                                       |  | Select Auto selection Calculation using formula     cteristic Quantity UON                                     |                                    | rial Costing item             | Material application | More actions +         |
|  |   |                                       | 1 <char< th=""><th>acteristics are not use</th><th>Supply</th><th>Main materials</th><th></th><th></th></char<>  | acteristics are not use  | Supply                             | Main materials                |                      |                        |
|  |   |                                       |  | Configure filter by properties and o<br>Save the setting Cose<br>Use Conditions<br>Add O<br>Property Condition | calculation using formulas *       | More actions -                |                      |                        |
|  |   |                                       |  | Leather cover seat or int Equal to   |                                    | Yes                           |                      |                        |
| ← → ★ DT 520 (Production, as   |   |                                       |  |  |                                    |                               |                      |                        |
| Main Standard costings BOM tree Material   |   | notes Tasks                           |  | Quantity calculation algorithm   |                                    |                               |                      |                        |
| Save and close Save Compare  | bills of resources 🛛 🗞 🔹 👘 🐨 🕼 Usage<br>de: 00-000094 Status: Under developme |                                       |  |  |                                    |                               |                      |                        |
| Group: Rostselmash Co<br>Description: DT 520   |   | ent Set status - 😰                    |  | 5% Enter formula Clear   |                                    |                               |                      |                        |
| Main Side and intermediate product Materials   |   |                                       |  |  |                                    |                               |                      |                        |
| Add 🕈 🗟 🛍 🗳 🎍  | Select Auto selection Calculation using                                       | formula Enter substitution permission |  |  | More actions -                     |                               |                      |                        |
| Products Characteris   | tic Quantity  | UOM Method of receiving materia       | Costing item   | Material application   |                                    |                               |                      |                        |
|  | stics are not use <using formula=""></using>                                  | m2 Supply<br>m2 Supply                |  |  |                                    |                               |                      |                        |
| z velours characteri   |   |                                       |  |  |                                    |                               |                      |                        |
|  | Configure filter by properties ar           Save the setting         Close    | nd calculation using formulas *       | More actions •   |  |                                    |                               |                      |                        |
|  | Use Conditions  |                                       | Wole actions +   |  |                                    |                               |                      |                        |
|  | Add 8   |                                       |  |  |                                    |                               |                      |                        |
|  | Property Condition  | Value                                 |  |  |                                    |                               |                      |                        |
|  | Leather cover seat or int Equal to Quantity calculation algorithm 9           |                                       | No   |  |                                    |                               |                      |                        |
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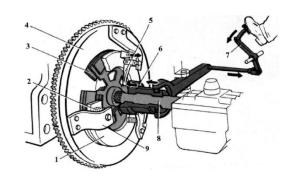
| · → ★ DT 520 (Production, assembly) (Bill of resources) *   |  |   |                     |                |  |                  |
|---|--|---|---------------------|----------------|--|------------------|
| Main Standard costings BOM tree Material substitution per   | issions Usage in orders My notes Tasks   |   |                     |                |  |                  |
| Save and close Save Save Compare bills of resources   | 🕞 🔹 🐚 🔹 🕅 Usage instances 🛛 Produc   | t BOR Fill in using operation   | s sheets for stages | 6 Files        |  | More actions +   |
| Group: Rostselmash + 19 Code: 00-000094   | Status: Under development Set status   | •   |                     |                |  |                  |
| Description: DT 520   | Valid from: 11/19/2019 💼 × to: / /   | 🗎 × (•)   |                     |                |  |                  |
| Main Side and intermediate product Materials and works (3)  | Labor costs Manufacturing process More   |   |                     |                |  |                  |
| Add 🛧 🔸 🗈 🛋 < 🎍 Select 🗛  | selection Calculation using formula Enter substi   | tution permission   |                     |                |  | More actions +   |
| # Products Characteristic   | Quantity UOM   | Method of receiving material  | Costing item        |                | Material application   |                  |
| M . Leather <characteristics are="" not="" td="" use<=""><td> <using formula=""> m2</using></td><td>Supply</td><td>Main materials</td><td></td><td></td><td></td></characteristics> | <using formula=""> m2</using>  | Supply  | Main materials      |                |  |                  |
| M . Velours <characteristics are="" not="" td="" use<=""><td> <using formula=""> m2</using></td><td>Supply</td><td>Main materials</td><td></td><td></td><td></td></characteristics> | <using formula=""> m2</using>  | Supply  | Main materials      |                |  |                  |
| 3 <characteristics are="" not="" td="" use<=""><td></td><td>Supply</td><td></td><td></td><td></td><td></td></characteristics>   |  | Supply  |                     |                |  |                  |
| Hc<br>O<br>O<br>T<br>T<br>T<br>T<br>T<br>T<br>T<br>T<br>T<br>T<br>T<br>T<br>T<br>T<br>T<br>T<br>T   | Infigure product auto selection *<br>ave the setting Close<br>w products are determined<br>Specified in specification <products are="" not="" specified=""><br/>Specified in a product property: Audio system<br/>e products specified in the property will be used for auto sele<br/>r example, you can create characteristics "textile cover" and<br/>produce a sofa with the "textile cover" characteristic, "textile<br/>sofa with characteristic "leather cover".<br/>Specified in the manufacturing process<br/>formation from the description will be available when specifyin<br/>w product characteristic is determined<br/>racteristic is specified on manufacturing.</products> | ction.<br>"leather cover" for product "Sofa".<br>" material will be used, while "leat | Dut of 10 audio     | ← → ☆ Products | Atch  Kinds and properties Kinds Properties Manufacturing  Components of individual registration  Kinds and products  Kinds and products  Kinds and products  Kinds Properties  Kinds Properties | € <sup>3</sup> × |

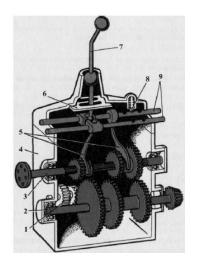


## General tractor arrangement

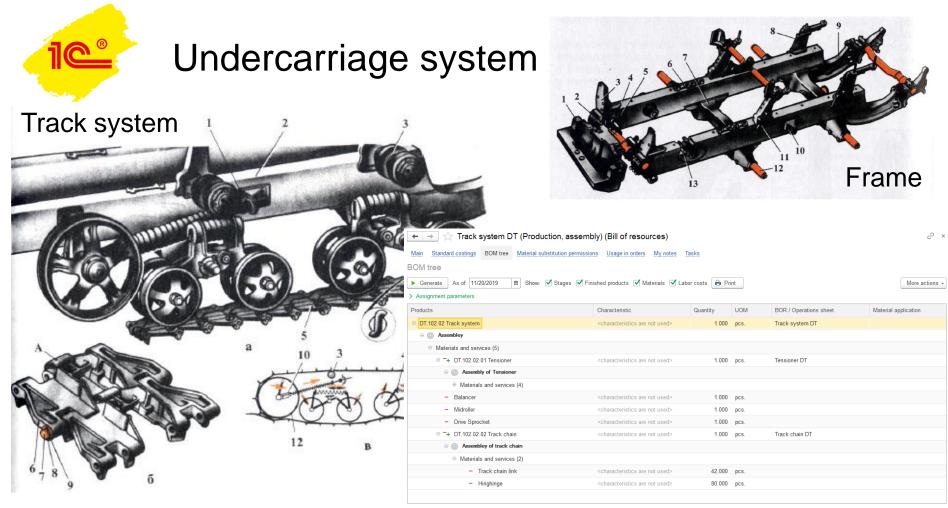
- Engine
- Power transfer
- Control mechanism
- Undercarriage system
- Working equipment
- Auxiliary equipment







| ← → ☆                       | Bills of res | sources                       |   |  |                 |                          |                          | ê ×            |
|-----------------------------|--------------|-------------------------------|---|--|-----------------|--------------------------|--------------------------|----------------|
| Status:                     | F            | roducts:                      | Used as:  | Work center kind:                          |                 | Used in orde             | rs:                      |                |
| Any                         | • x          | <without filter=""></without> | <ul> <li>×</li> <li></li> <li><!--</td--><td>× <pre><without filter=""></without></pre></td><td>• ×</td><td><pre>without filte</pre></td><td>ei&gt; × ×</td><td></td></li></ul> | × <pre><without filter=""></without></pre> | • ×             | <pre>without filte</pre> | ei> × ×                  |                |
| 🕒 Create 🗸                  | Create group | 6                             | Set status - Product BOR  | BOM tree                                   | ompare bills of | resources                | -                        | More actions + |
| Description                 | Ļ            | Code                          | Туре  | Status                                     | Validity        | period                   | Main product             |                |
|                             |              |                               |   |  | from            | to                       |                          |                |
| 🝷 🚞 Rostselma               | sh           | 00-000093                     |   |  |                 |                          |                          |                |
| = DT 520                    |              | 00-000094                     | Production, assembly  | Valid                                      | 11/19/2019      |                          | DT 520                   |                |
| = Frame I                   | DT           | 00-000095                     | Production, assembly  | Valid                                      | 11/20/2019      |                          | DT.102.01 Frame          |                |
| = Tension                   | er DT        | 00-000097                     | Production, assembly  | Valid                                      | 11/20/2019      |                          | DT.102.02.01 Tensioner   |                |
| <ul> <li>Track c</li> </ul> | hain DT      | 00-000098                     | Production, assembly  | Valid                                      | 11/20/2019      |                          | DT.102.02.02 Track chain |                |
| <ul> <li>Track s</li> </ul> | ystem DT     | 00-000096                     | Production, assembly  | Valid                                      | 11/20/2019      |                          | DT.102.02 Track system   |                |
|                             |              |                               |   |  |                 |                          |                          |                |





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| 🗲 🔿 🏠 DT 520 (Production, assembly) (Bill of resources)  | c? ×  |
|--|---|
| Main Standard costings BOM tree Material substitution permissions Usage in orders My notes Tasks   |   |
| Save and close Save 📋 Compare bills of resources 🕞 🔹 🍕 🖓 Disage instances Product BOR  | More actions *  |
| Group: Rostselmash 🔹 🕫 Code: 00-000094 Status: Valid Set status 🔹  |   |
| Description: DT 520 Valid from: 11/19/2019 📾 × to: / / 📾 × 🕪   |   |
| Main         Side and intermediate product (1)         Materials and works (16)         Labor costs (3)         Manufacturing process         More |   |
| Production: O Single-stage (a) Multi-stage   |   |
| Start: multiple of 1 pcs.  |   |
| Minimum start: pcs.  |   |
| Optimal start: 0 - pcs. allowable excess of: 0 - pcs.  |   |
| Product queue period is limited  |   |
| Sequence Stage 4 Department  | 🛨 🕂 Assembley of undercarriage system (Bill of resources stage) 🖉 🛛         |
| 1 3 Assembley of undercarriage system Assembly and welding shop  | Main My notes   |
| 2 3 Assembley cab Plastic product shop   |   |
| 3 4 Setting of control mechanism Assembly and welding shop   | Save and close Save 🗐 🕞 -   |
| 4 Final Assembley Assembly and welding shop  | Main Details  |
|  |   |
|  | Included in bill of materials: DT 520 IP Stage No.: 1 + Next stage No.: 3 + |
| Details:   | Description: Assembley of undercarriage system                              |
|  | Department: Assembly and welding shop 10                                    |
|  | Use work center kinds   |
|  | Stage duration: 5 + days +  |
|  | Operations sheet:   |
|  | Stage duration is used to create a production schedule.                     |
|  |   |

### DT 520. Bill of resources

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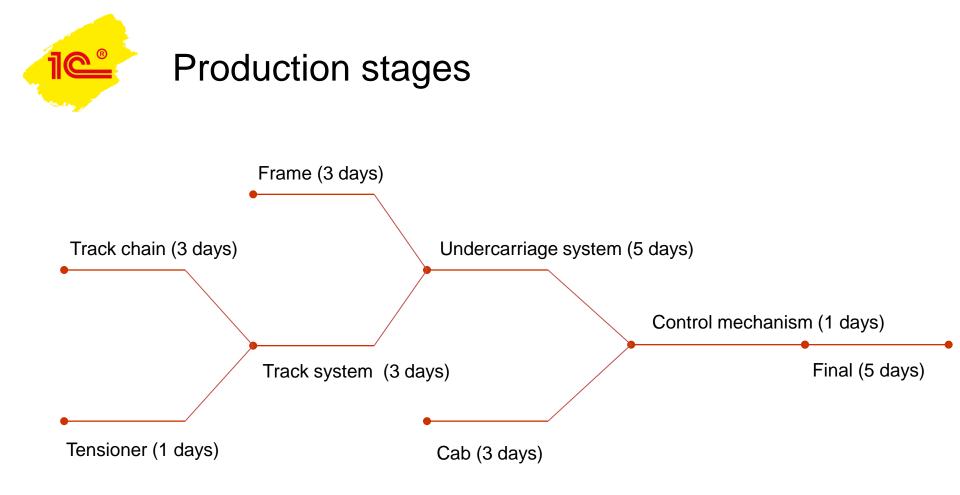
|   |                             |  |               |                             |                            |              |                          |              |                              |                              |  | _                      |                     |                                       |                                |                |
|---|-----------------------------|--|---------------|-----------------------------|----------------------------|--------------|--------------------------|--------------|------------------------------|------------------------------|--|------------------------|---------------------|---------------------------------------|--------------------------------|----------------|
| ← → ★ DT 520 (Production, assembly) (Bill of resources) |                             |  |               |                             |                            |              |                          |              |                              |                              |  |                        |                     |                                       |                                |                |
| Main  | Standard costings BOM to    | ree Material substitution permis   | sions Usage   | in orders My notes Tasks    |                            |              |                          |              |                              |                              |  |                        |                     |                                       |                                |                |
| Save  | and close Save              | Compare bills of resources   | - 🔖           | • Usage instances           | Product BOR Fill           | l in using o | perations sheets for sta | ages         | 6 Files                      | Mo                           | ore actions 👻  |                        |                     |                                       |                                |                |
| Group:  | Rostselmash                 | ▼ ⊡ Code: 00-000094  |               |                             | et status 🖌 📑              |              |                          |              |                              |                              |  |                        |                     |                                       |                                |                |
| 1   | tion: DT 520                |  | Valid from:   |                             |                            |              |                          |              |                              |                              |  |                        |                     |                                       |                                |                |
|   | ,                           | 1  |               |                             |                            |              |                          |              |                              |                              |  |                        |                     |                                       |                                |                |
| Main  | Side and intermediate produ | ct (1) Materials and works (16)  | Labor costs ( | (3) Manufacturing process N | Nore                       |              |                          |              |                              |                              |  |                        |                     |                                       |                                |                |
| Add   | d 🛉 🔸 🗎                     | 🔹 🍐 Select 🛛 Auto s  | election C    | Calculation using formula   | ter substitution permissio | n            |                          |              |                              | More                         | e actions 👻  |                        |                     |                                       |                                |                |
| #   | Products                    | Characteristic Qua   | intity U      | JOM Stage                   | N                          | Method of r  | eceiving material        | Cost         | ing item                     | Material app                 | ication  |                        |                     |                                       |                                |                |
| 1   | 1 DT.102.01 Frame           | <characteristics are="" not<="" th=""><th>1.000 p</th><th>Assemble</th><th>y of undercarriage</th><th>Produce by</th><th>the "Frame [ ×</th><th>🛛 Sem</th><th>i-finished products man</th><th>ufact</th><th></th><th></th><th></th><th></th><th></th><th></th></characteristics>   | 1.000 p       | Assemble                    | y of undercarriage         | Produce by   | the "Frame [ ×           | 🛛 Sem        | i-finished products man      | ufact                        |  |                        |                     |                                       |                                |                |
| 2   | 2 DT.102.02 Track system    | <characteristics are="" not<="" th=""><th>1.000 p</th><th>Assemble</th><th>y of undercarriage F</th><th>Produce by</th><th>the "Track system D</th><th>. Sem</th><th>i-finished products man</th><th>ufact</th><th></th><th></th><th></th><th></th><th></th><th></th></characteristics>  | 1.000 p       | Assemble                    | y of undercarriage F       | Produce by   | the "Track system D      | . Sem        | i-finished products man      | ufact                        |  |                        |                     |                                       |                                |                |
| 3   | 3 Balancer                  | <characteristics are="" not<="" th=""><th>4.000 p</th><th>cs. Assemble</th><th>y of undercarriage 5</th><th>Supply</th><th></th><th>Mair</th><th>materials</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></characteristics>   | 4.000 p       | cs. Assemble                | y of undercarriage 5       | Supply       |                          | Mair         | materials                    |                              |  |                        |                     |                                       |                                |                |
|   | Leather                     | <characteristic material="" rec<="" th=""><th>eipt metho</th><th>od (Products: DT.102.0</th><th>1 Frame)</th><th></th><th></th><th>Mair</th><th>materials</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></characteristic>   | eipt metho    | od (Products: DT.102.0      | 1 Frame)                   |              |                          | Mair         | materials                    |                              |  |                        |                     |                                       |                                |                |
|   | Velours                     | <characteristic o="" supply<="" th=""><th></th><th></th><th></th><th></th><th></th><th>Mair</th><th>materials</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></characteristic>   |               |                             |                            |              |                          | Mair         | materials                    |                              |  |                        |                     |                                       |                                |                |
| 6   | specified in the "Audio     | <specified duri="" o="" on="" p<="" provide="" th=""><th>egging basis</th><th></th><th></th><th></th><th></th><th>Purc</th><th>hased components</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></specified>  | egging basis  |                             |                            |              |                          | Purc         | hased components             |                              |  |                        |                     |                                       |                                |                |
| 7   | 7 Turning mechanism         | <characteristic from<="" o="" receive="" th=""><th>n the step</th><th></th><th></th><th></th><th></th><th>Purc</th><th>hased components</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></characteristic>   | n the step    |                             |                            |              |                          | Purc         | hased components             |                              |  |                        |                     |                                       |                                |                |
| 8   | Brake mechanism             | <characteristic produce<="" th="" •=""><th>rame DT</th><th></th><th>*</th><th>×</th><th>[</th><th>← →</th><th>🔆 Frame DT (Prod</th><th>duction, assembly) (B</th><th>Bill of resour</th><th>ces)</th><th></th><th></th><th></th><th>© &gt;</th></characteristic>   | rame DT       |                             | *                          | ×            | [                        | ← →          | 🔆 Frame DT (Prod             | duction, assembly) (B        | Bill of resour   | ces)                   |                     |                                       |                                | © >            |
| 9   | DT.105.01 Cab with seat     | <characteristic after<="" dan="" th=""><th>r</th><th></th><th></th><th></th><th>m the stage "Assembl</th><th>Main St</th><th>andard costings BOM tree</th><th>Material substitution permis</th><th>sions Usage in</th><th>orders My notes</th><th>Tasks</th><th></th><th></th><th></th></characteristic>   | r             |                             |                            |              | m the stage "Assembl     | Main St      | andard costings BOM tree     | Material substitution permis | sions Usage in   | orders My notes        | Tasks               |                                       |                                |                |
| 10  | ) Hood                      | <characteristic< th=""><th></th><th><math>\langle \rangle</math></th><th>ОК Са</th><th>ancel</th><th></th><th>Save and</th><th>I close Save</th><th>Compare bills of resources</th><th>- 💽</th><th>🔊 Usage instan</th><th>es Product BC</th><th>R Fill in using operat</th><th>tions sheets for stages</th><th>More actions +</th></characteristic<>                       |               | $\langle \rangle$           | ОК Са                      | ancel        |                          | Save and     | I close Save                 | Compare bills of resources   | - 💽  | 🔊 Usage instan         | es Product BC       | R Fill in using operat                | tions sheets for stages        | More actions + |
| 11  | 1 Lighting devices          | <characteristics are="" not<="" th=""><th>8.000 p</th><th>Final Ass</th><th>embley S</th><th>Supply</th><th>(</th><th>Group:</th><th>Rostselmash -</th><th>dP Code: 00-000095</th><th>Status: V</th><th>alid</th><th>Set status +</th><th></th><th></th><th></th></characteristics>  | 8.000 p       | Final Ass                   | embley S                   | Supply       | (                        | Group:       | Rostselmash -                | dP Code: 00-000095           | Status: V  | alid                   | Set status +        |                                       |                                |                |
| 12  | 2 Alarm devices             | <characteristics are="" not<="" th=""><th>2.000 p</th><th>ocs. Final Ass</th><th>embley S</th><th>Supply</th><th></th><th>Description:</th><th>Frame DT</th><th></th><th>Valid from: 1</th><th>1/20/2019 🛱 ×</th><th>to: / /</th><th>≝ × (0)</th><th></th><th></th></characteristics>  | 2.000 p       | ocs. Final Ass              | embley S                   | Supply       |                          | Description: | Frame DT                     |                              | Valid from: 1  | 1/20/2019 🛱 ×          | to: / /             | ≝ × (0)                               |                                |                |
| 13  | 3 Heating system            | <characteristics are="" not<="" th=""><th>1.000 p</th><th>cs. Final Ass</th><th>embley S</th><th>Supply</th><th></th><th>Main S</th><th>ide and intermediate product</th><th></th><th>abor costs (1)</th><th>Manufacturing process</th><th>More</th><th></th><th></th><th></th></characteristics>  | 1.000 p       | cs. Final Ass               | embley S                   | Supply       |                          | Main S       | ide and intermediate product |                              | abor costs (1)   | Manufacturing process  | More                |                                       |                                |                |
| 14  | 4 Ventilation system        | <characteristics are="" not<="" th=""><th>1.000 p</th><th>cs. Final Ass</th><th>embley S</th><th>Supply</th><th></th><th>Add</th><th></th><th></th><th></th><th>culation using formula</th><th></th><th>· · · · · · · · · · · · · · · · · · ·</th><th></th><th>More actions +</th></characteristics>   | 1.000 p       | cs. Final Ass               | embley S                   | Supply       |                          | Add          |                              |                              |  | culation using formula |                     | · · · · · · · · · · · · · · · · · · · |                                | More actions + |
| 15  | 5 Compressor                | <characteristics are="" not<="" th=""><th>1.000 p</th><th>cs. Final Ass</th><th>embley 5</th><th>Supply</th><th></th><th>#</th><th></th><th>Products 1 Balk</th><th>Characteristic<br/><characterist< th=""><th></th><th>y UOM<br/>2.000 pcs.</th><th>Method of r<br/>Supply</th><th>Costing item<br/>Main materials</th><th>M</th></characterist<></th></characteristics> | 1.000 p       | cs. Final Ass               | embley 5                   | Supply       |                          | #            |                              | Products 1 Balk              | Characteristic<br><characterist< th=""><th></th><th>y UOM<br/>2.000 pcs.</th><th>Method of r<br/>Supply</th><th>Costing item<br/>Main materials</th><th>M</th></characterist<> |                        | y UOM<br>2.000 pcs. | Method of r<br>Supply                 | Costing item<br>Main materials | M              |
| 20  | Power take-off shaft        | <characteristics <us<="" are="" not="" th=""><th>ing formu p</th><th>cs. Final Ass</th><th>embley S</th><th>Supply</th><th></th><th></th><th></th><th>2 Beam</th><th><characterist< th=""><th></th><th>2.000 pcs.</th><th>Supply</th><th>Main materials</th><th></th></characterist<></th></characteristics>   | ing formu p   | cs. Final Ass               | embley S                   | Supply       |                          |              |                              | 2 Beam                       | <characterist< th=""><th></th><th>2.000 pcs.</th><th>Supply</th><th>Main materials</th><th></th></characterist<>   |                        | 2.000 pcs.          | Supply                                | Main materials                 |                |
|   |                             |  |               |                             |                            |              |                          |              |                              | 3 Lining                     | <characterist< th=""><th>ics are not</th><th>2.000 pcs.</th><th>Supply</th><th>Other materials</th><th></th></characterist<>   | ics are not            | 2.000 pcs.          | Supply                                | Other materials                |                |
|   |                             |  |               |                             |                            |              |                          |              |                              | 4 Bracket                    | <characterist< td=""><td>ics are not</td><td>12.000 pcs.</td><td>Supply</td><td>Other materials</td><td></td></characterist<>  | ics are not            | 12.000 pcs.         | Supply                                | Other materials                |                |
|   |                             |  |               |                             |                            |              |                          |              |                              |                              |  |                        |                     |                                       |                                |                |
|   |                             |  |               |                             |                            |              |                          |              |                              |                              |  |                        |                     |                                       |                                |                |
|   |                             |  |               |                             |                            |              |                          |              |                              |                              |  |                        |                     |                                       |                                |                |

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### ← → ★ DT 520 (Production, assembly) (Bill of resources)

Main Standard costings BOM tree Material substitution permissions Usage in orders My notes Tasks

| Save       | and close Save   | Compare bills of reso  |   | 🖌 🖃 Usage insta           |                              | Fill in using operations sheets for stage | es Ø <u>Files</u>               | More actions         |
|------------|--|--|---|---------------------------|------------------------------|---|---------------------------------|----------------------|
| Group:     | Rostselmash  | ▼ 🗗 Code: 00-000   | 0094 Status:  | Valid                     | Set status 👻 📑               |   |                                 |                      |
| )escripti  | on: DT 520   |  | Valid from  | n: 11/19/2019 🗎 ×         | : to: / / 🗰 × 🛛              | ••)                                       |                                 |                      |
| Main       | Side and intermediate produc   | ct (1) Materials and wor   | rks (16) Labor cost   | s (3) Manufacturing pro   | ocess More                   |   |                                 |                      |
| Add        |  | Select   | Auto selection  | Calculation using formula | a Enter substitution permiss | sion                                      |                                 | More actions +       |
| #          | Products   | Characteristic   | Quantity  | UOM                       | Stage                        | Method of receiving material              | Costing item                    | Material application |
| 1          | DT.102.01 Frame  | <characteristics are="" not.<="" th=""><th> 1.000</th><th>pcs.</th><th>Assembley of undercarriage</th><th>Produce by the "Frame DT" BOM</th><th>Semi-finished products manufact</th><th></th></characteristics>  | 1.000   | pcs.                      | Assembley of undercarriage   | Produce by the "Frame DT" BOM             | Semi-finished products manufact |                      |
| 2          | DT.102.02 Track system   | <characteristics are="" not.<="" th=""><th> 1.000</th><th>pcs.</th><th>Assembley of undercarriage</th><th>Produce by the "Track system D</th><th>Semi-finished products manufact</th><th></th></characteristics> | 1.000   | pcs.                      | Assembley of undercarriage   | Produce by the "Track system D            | Semi-finished products manufact |                      |
| 3          | Balancer   | <characteristics are="" not.<="" th=""><th>4.000</th><th>pcs.</th><th>Assembley of undercarriage</th><th>Supply</th><th>Main materials</th><th></th></characteristics>   | 4.000   | pcs.                      | Assembley of undercarriage   | Supply                                    | Main materials                  |                      |
| Ω.         | Leather  | <characteristics are="" not.<="" th=""><th> <using formu<="" th=""><th>m2</th><th>Assembley cab</th><th>Supply</th><th>Main materials</th><th></th></using></th></characteristics>                               | <using formu<="" th=""><th>m2</th><th>Assembley cab</th><th>Supply</th><th>Main materials</th><th></th></using> | m2                        | Assembley cab                | Supply                                    | Main materials                  |                      |
| ٠.         | Velours  | <characteristics are="" not.<="" th=""><th> <using formu<="" th=""><th>m2</th><th>Assembley cab</th><th>Supply</th><th>Main materials</th><th></th></using></th></characteristics>                               | <using formu<="" th=""><th>m2</th><th>Assembley cab</th><th>Supply</th><th>Main materials</th><th></th></using> | m2                        | Assembley cab                | Supply                                    | Main materials                  |                      |
| 6          | <specified "audio<="" in="" th="" the=""><th><specified during="" produ<="" th=""><th> 1.000</th><th></th><th>Assembley cab</th><th>Supply</th><th>Purchased components</th><th></th></specified></th></specified> | <specified during="" produ<="" th=""><th> 1.000</th><th></th><th>Assembley cab</th><th>Supply</th><th>Purchased components</th><th></th></specified>   | 1.000   |                           | Assembley cab                | Supply                                    | Purchased components            |                      |
| 7          | Turning mechanism  | <characteristics are="" not.<="" th=""><th> 1.000</th><th>pcs.</th><th>Setting of control mechanism</th><th>Supply</th><th>Purchased components</th><th></th></characteristics>                                  | 1.000   | pcs.                      | Setting of control mechanism | Supply                                    | Purchased components            |                      |
| 8          | Brake mechanism  | <characteristics are="" not.<="" th=""><th> 1.000</th><th>pcs.</th><th>Setting of control mechanism</th><th>Supply</th><th>Purchased components</th><th></th></characteristics>                                  | 1.000   | pcs.                      | Setting of control mechanism | Supply                                    | Purchased components            |                      |
| 9          | DT.105.01 Cab with seat  | <characteristics are="" not.<="" th=""><th> 1.000</th><th>pcs.</th><th>Final Assembley</th><th>Receive from the stage "Assembl</th><th>Semi-finished products manufact</th><th></th></characteristics>           | 1.000   | pcs.                      | Final Assembley              | Receive from the stage "Assembl           | Semi-finished products manufact |                      |
| 10         | Hood   | <characteristics are="" not.<="" th=""><th> 1.000</th><th>pcs.</th><th>Final Assembley</th><th>Supply</th><th>Purchased components</th><th></th></characteristics>   | 1.000   | pcs.                      | Final Assembley              | Supply                                    | Purchased components            |                      |
| 11         | Lighting devices   | <characteristics are="" r<="" th=""><th>Material receipt</th><th>method (Product</th><th>s: DT.105.01 Cab with</th><th>seat) 🗆 🗡</th><th>Purchased components</th><th></th></characteristics>                    | Material receipt  | method (Product           | s: DT.105.01 Cab with        | seat) 🗆 🗡                                 | Purchased components            |                      |
| 12         | Alarm devices  | <characteristics (<="" are="" r="" th=""><th>Supply</th><th></th><th></th><th></th><th>Purchased components</th><th></th></characteristics>  | Supply  |                           |                              |   | Purchased components            |                      |
| 13         | Heating system   | <characteristics are="" r<="" th=""><th>Provide on pegging</th><th>g basis</th><th></th><th></th><th>Purchased components</th><th></th></characteristics>  | Provide on pegging  | g basis                   |                              |   | Purchased components            |                      |
| 14         | Ventilation system   | <characteristics are="" r<="" th=""><th>Receive from the s</th><th>tep Assembley cab</th><th>+</th><th>· ₽</th><th>Purchased components</th><th></th></characteristics>  | Receive from the s  | tep Assembley cab         | +                            | · ₽                                       | Purchased components            |                      |
| 15         | Compressor   | <characteristics are="" r<="" th=""><th>O Produce</th><th></th><th></th><th></th><th>Purchased components</th><th></th></characteristics>  | O Produce   |                           |                              |   | Purchased components            |                      |
| <u>N</u> . | Power take-off shaft   | <characteristics are="" r<="" th=""><th>🗌 plan after</th><th></th><th></th><th></th><th>Purchased components</th><th></th></characteristics>   | 🗌 plan after  |                           |                              |   | Purchased components            |                      |
|            |  |  |   |                           | 0                            | Cancel                                    |                                 |                      |
|            |  |  |   |                           |                              |   |                                 |                      |

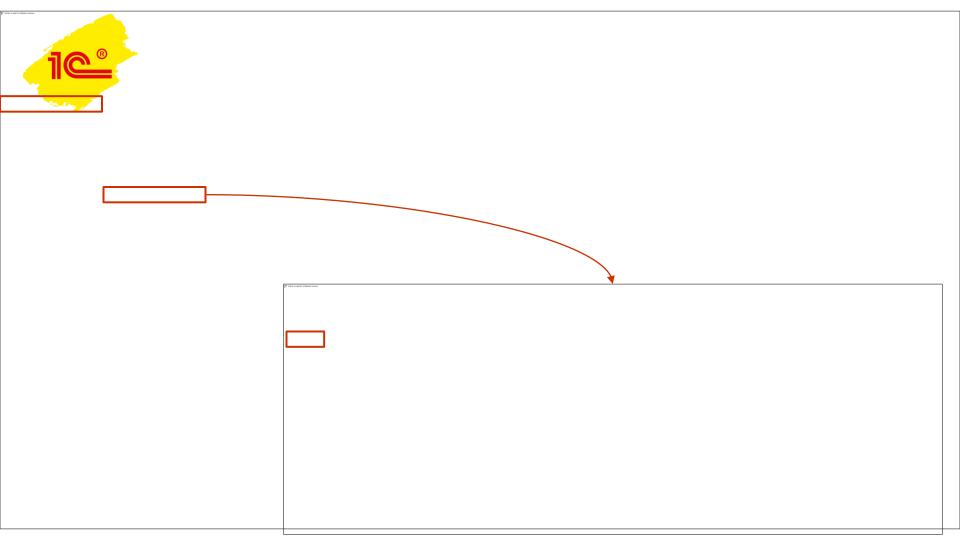


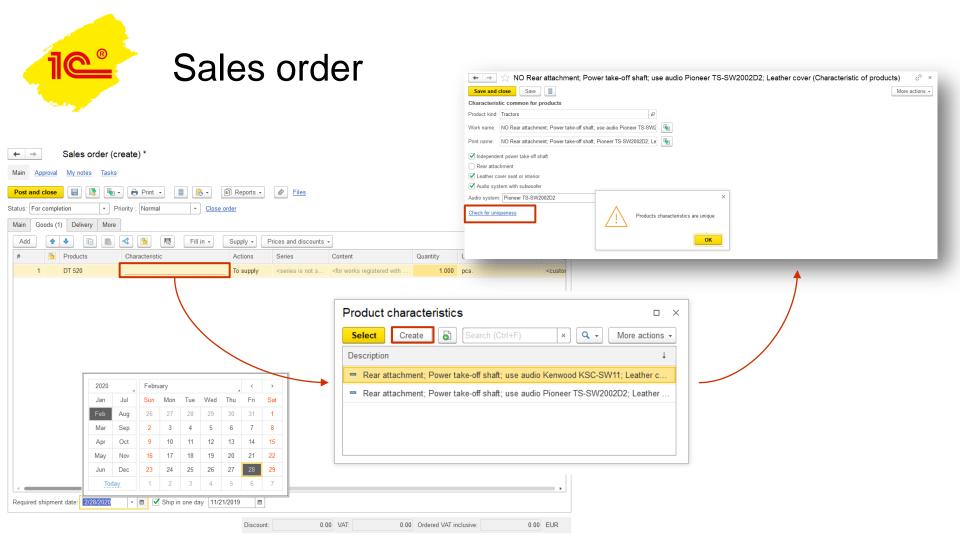
| ← → ☆ DT 520 (Production, assembly) (Bill of resources)   |  |          |      |                        |                      |             |  |  |
|---|--|----------|------|------------------------|----------------------|-------------|--|--|
| Main Standard costings BOM tree Material substitution permissions Usage in orders My notes Tasks    |  |          |      |                        |                      |             |  |  |
| BOM tree  |  |          |      |                        |                      |             |  |  |
| ▶ Generate As of: 11/20/2019 🖆 Show: 🗹 Stages 🗹 Finished products 🗸 Materials 🗸 Labor costs 🔒 Print |  |          |      |                        |                      |             |  |  |
| Assignment parameters   |  |          |      |                        |                      | More detend |  |  |
| Products  | Characteristic   | Quantity | UOM  | BOR / Operations sheet | Material application | A           |  |  |
| <ul> <li>○ DT 520</li> </ul>  | Rear attachment; Power take-off shaft; use audio Kenwood KSC-SW11; Leather cover | 1.000    |      | DT 520                 | Material appreasion  |             |  |  |
| <ul> <li>○ 01 520</li> <li>○ (2) Final Assembley</li> </ul>   | Real attachment, Power takeon shait, use autio kenwood KSC-SWH, Leather Cover    | 1.000    | pcs. | D1 520                 |                      |             |  |  |
| Materials and services (7)  |  |          |      |                        |                      |             |  |  |
| thatehais and services (r)  |  |          |      |                        |                      |             |  |  |
| <ul> <li>Assembley cab</li> </ul>   |  |          |      |                        |                      |             |  |  |
| <ul> <li>Finished products (1)</li> </ul>   |  |          |      |                        |                      |             |  |  |
| ○ Materials and services (2)  |  |          |      |                        |                      |             |  |  |
| - Leather   | <characteristics are="" not="" used=""></characteristics>                        | 8.000    | m2   |                        |                      |             |  |  |
| <ul> <li>Kenwood KSC-SW11</li> </ul>  | <characteristics are="" not="" used=""></characteristics>                        | 1.000    | pcs. |                        |                      |             |  |  |
| Labor costs (1)   |  |          |      |                        |                      |             |  |  |
| ○   |  |          |      |                        |                      |             |  |  |
| ○ Materials and services (3)  |  |          |      |                        |                      |             |  |  |
| ○ <sup>−</sup> + DT.102.01 Frame  | <characteristics are="" not="" used=""></characteristics>                        | 1.000    | pcs. | Frame DT               |                      |             |  |  |
| ⊖ ۞ Welding of frame parts  |  |          |      |                        |                      |             |  |  |
| ⊕ Materials and services (4)  |  |          |      |                        |                      |             |  |  |
| ⊕ Labor costs (1)   |  |          |      |                        |                      |             |  |  |
| ○ <sup>−</sup> + DT.102.02 Track system   | <characteristics are="" not="" used=""></characteristics>                        | 1.000    | pcs. | Track system DT        |                      |             |  |  |
| ⊝ ∰ Assembley   |  |          |      |                        |                      |             |  |  |
| <ul> <li>○ Materials and services (5)</li> </ul>  |  |          |      |                        |                      |             |  |  |
| ⊕ + DT.102.02.01 Tensioner  | <characteristics are="" not="" used=""></characteristics>                        | 1.000    | pcs. | Tensioner DT           |                      |             |  |  |
| - Balancer  | <characteristics are="" not="" used=""></characteristics>                        | 1.000    |      |                        |                      |             |  |  |
| - Midroller   | <characteristics are="" not="" used=""></characteristics>                        | 1.000    | pcs. |                        |                      |             |  |  |
| - Drive Sprocket  | <characteristics are="" not="" used=""></characteristics>                        | 1.000    |      |                        |                      |             |  |  |
| ⊕ <b>-+</b> DT.102.02.02 Track chain  | <characteristics are="" not="" used=""></characteristics>                        | 1.000    | pcs. | Track chain DT         |                      |             |  |  |
| - Balancer  | <characteristics are="" not="" used=""></characteristics>                        | 4.000    | pcs. |                        |                      | •           |  |  |

> Available specifications









| Sales order MS00-000001 dated 11/23/2018 6:27:17 PM   | € <sup>7</sup> ×  |
|---|---|
| Main       Approval       My notes       Tasks         Post and close       Image: I | More actions  Quantity ficate>  |
| Usage instances         Required shipment date:       / / • • • • • • • • • • • • • • • • • •   | Image: Sales order MS00-000001 dated 11/23/2018 (Sales order, Metal structures) (Assignment)         Sales order MS00-000001 dated 11/23/2018 6:27:17 PM to the amount of 46,000 EUR         Image: Production order MS00-000001 dated 11/23/2018 6:54:51 PM         Image: Production order MS00-000001 dated 11/23/2018 6:59:11 PM         Image: Purchase order MS00-000001 dated 11/26/2018 6:59:11 PM         Image: Purchase order MS00-000001 dated 11/27/2018 12:00:00 PM to the amount of 24,166.4 EUR         Image: Purchase order MS00-000001 dated 11/28/2018 12:00:00 PM to the amount of 24,166.4 EUR         Image: Purchase order MS00-000001 dated 11/28/2018 12:00:00 PM to the amount of 23,300 EUR         Image: Purchase order MS00-000001 dated 11/29/2018 1:41:38 PM         Image: Purchase MS00-000001 dated 11/29/2018 3:07:05 PM         Image: Purchase MS00-000001 dated 11/29/2018 3:16:16 PM to the amount of 40,000 EUR         Image: Purchase MS00-000001 dated 11/29/2018 3:16:21 PM to the amount of 40,000 EUR |

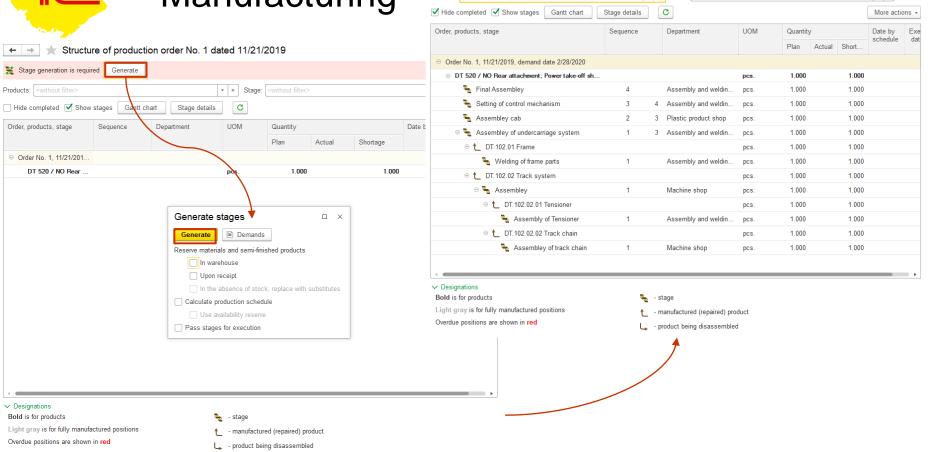
| ← → ☆ Sales order MS00-000001 dated 11/21/2019 4:05  |                         | ۶r  |             |  |                        | éд×   |                            |                                |                         |            |          |                   |
|--|-------------------------|---|-------------|--|------------------------|---|----------------------------|--------------------------------|-------------------------|------------|----------|-------------------|
| Main Approval My notes Tasks   |                         |   |             |  |                        |   |                            |                                |                         |            |          |                   |
| Post and close     Image: Construction       Status:     On approval       Main     Goods (1)       Delivery     I | Files     I is expected |   |             |  | More                   | actions -   |                            |                                |                         |            |          |                   |
| Add  Assembly (disassembly) order Cash receipt statement   | Prices and discounts +  |   |             |  | More a                 |   |                            |                                |                         |            |          |                   |
| #         Products         Customer claim           1         DT 520         Goods assignment adjustment           |                         | Content <for registered="" th="" with<="" works=""><th>Quantity</th><th>UOM<br/>pcs.</th><th></th><th>Price ty<br/><custor< th=""><th></th><th></th><th></th><th></th><th></th><th></th></custor<></th></for> | Quantity    | UOM<br>pcs.  |                        | Price ty<br><custor< th=""><th></th><th></th><th></th><th></th><th></th><th></th></custor<> |                            |                                |                         |            |          |                   |
| Inpayment  |                         |   |             |  |                        |   |                            |                                |                         |            |          |                   |
| Instruction for shipping agent<br>Job  |                         |   |             |  |                        |   |                            |                                |                         |            |          |                   |
| Letter of authority  |                         |   |             |  |                        |   |                            |                                |                         |            |          |                   |
| Material orders for production   |                         |   | Ŀ           | ← →     Production order (production, assembly) (create) * |                        |   |                            |                                |                         |            |          |                   |
| Material substitution permission   | Ν                       | 1ain <u>My no</u>   | tes Tasks   |  |                        |   |                            |                                |                         |            |          |                   |
| Production order   | <b> </b>                |   | <b></b>     | Post and clo   | se 🔳 😰 🐚 -             | 🖶 Produ   | ction order                | Order structure                | 🖹 Reports 🔹 🖉           | Files      |          | More actions - ?  |
| Proforma invoices  | 1                       |   | Sta         | atus: Being g  | generated   Priority : | Normal  | •                          |                                |                         |            |          |                   |
| Purchase order   |                         |   | Ν           | /ain Produ   | icts (1) More          |   |                            |                                |                         |            |          |                   |
| Purchase orders  |                         |   | -           |  |                        | < Fill i  |                            |                                |                         |            |          | More actions +    |
| Sales of goods and services  |                         |   |             | #  | Product ID             | Products<br>DT 520  | Characteristic             | ment; Power take-off shaft; us | TO O                    | Assignment | Quantity | UOM<br>1.000 pcs. |
| Sales order approval   |                         |   |             | 1  |                        | DT 520  | NO Rear attach             | iment, Power take-on shait, us | e audio Pioneer 15-5    |            |          | 1.000 pcs.        |
| Transfer order   |                         |   |             |  |                        |   |                            |                                |                         |            |          |                   |
| Required shipment date: 2/28/20 Transfer released products to warehouse  | 1                       |   |             |  |                        |   |                            |                                |                         |            |          |                   |
| Disc   |                         | VAT: 8,743.73   | 3 Ordered \ | <  |                        |   |                            |                                |                         |            |          |                   |
| Messages:  |                         |   | 5           | Start not earlie   | er than: 11/21/2019    |   | Required release date: 2/2 | 28/2020 🛱 F                    | Release placement: To f | inish -    |          |                   |





**i**e®

| ← → ☆ Pro               | duction order (productio | on, assembly)        | MS00-000001 dated 1                   | 1/21/2019 4:1   | 18:13 PM                        |                 |  | € ×        |          |                  |              |  |
|-------------------------|--------------------------|----------------------|---------------------------------------|-----------------|---------------------------------|-----------------|--|------------|----------|------------------|--------------|--|
| Main My notes Tas       | iks                      |                      |                                       |                 |                                 |                 |  |            |          |                  |              |  |
| Post and close          | 📔 💽 🔹 Producti           | ion order            | Order structure                       | Reports -       | Ø Files                         |                 | More a   | ctions - ? | ]        |                  |              |  |
| Status: Being generated |                          | •                    |                                       |                 |                                 |                 |  |            |          |                  |              |  |
| Main Being generat      |                          |                      |                                       |                 |                                 |                 | 040  |            |          |                  | 2 4          |  |
| Base: For production    | 1                        | <u>/2019 4:09:12</u> | ← → ☆ Structur                        | e of productio  | on order No. 1 o                | dated 11/21/2   | 2019   |            |          |                  | € ×          |  |
| NumbeClosed             |                          | 4:18:13 F 🛱          | 😫 Stage generation is requir          | ed Generate     |                                 |                 |  |            |          |                  | ×            |  |
| Company:                | Metal Service            | - C                  | Products: <pre></pre> vithout filter> |                 |                                 | ▼ × Stage:      | <without filter<="" td=""><td>&gt;</td><td></td><td>•</td><td>×</td></without> | >          |          | •                | ×            |  |
| Dispatcher department:  | Dispatching office       | P                    | ☐ Hide completed                      | stages Gantt ch | art Stage detail                | s C             |  |            |          | Mo               | re actions 👻 |  |
| Comment:                |                          |                      | Order, products, stage                | Sequence        | Department                      | UOM             | Quantity   |            |          | Date by schedule | Execution    |  |
|                         |                          |                      | Order, products, stage                | Sequence        | Department                      | OOM             |  |            |          | Date by schedule | LXecution    |  |
|                         |                          |                      |                                       |                 |                                 |                 | Plan   | Actual     | Shortage |                  |              |  |
|                         |                          |                      | ○ Order No. 1, 11/21/201              |                 |                                 |                 |  |            |          |                  |              |  |
|                         |                          |                      | DT 520 / NO Rear                      |                 |                                 | pcs.            | 1.000  |            | 1.000    |                  |              |  |
|                         |                          |                      | 4                                     |                 |                                 |                 |  |            |          |                  |              |  |
|                         |                          |                      | Designations                          |                 |                                 |                 |  |            |          |                  |              |  |
|                         |                          |                      | Bold is for products                  |                 |                                 | 늘 - stage       |  |            |          |                  |              |  |
|                         |                          |                      | Light gray is for fully manufa        |                 |                                 | 🗶 - manufacture | d (repaired) p   | roduct     |          |                  |              |  |
|                         |                          |                      | Overdue positions are shown           | in red          | └→ - product being disassembled |                 |  |            |          |                  |              |  |



 $\leftarrow \rightarrow$ 

Products: </ vithout filter>

Structure of production order No. 1 dated 11/21/2019

× Stage:

€ ×

- ×

Demonstration base / 1C:ERP WE (1C:Enterprise) Ξ i@

Home page Products >

Quick menu

2 Budgeting and planning

CRM and marketing

• Sales

Purchases

Warehouse and delivery

Production Cash flow

Financial result and ш controlling

A Capital assets

International financial € accounting

Master data and settings

### Intrashop accounting

Production documents (all) Invoices for registration Register production without orders Allocation of materials and works Expense allocation to product cost Enter indicators for cost allocation

#### Labor costs

#### Repairs

See also

Facilities Repair activities Order queue management Repair orders Defect log Repair activity planning Running time of facilities

Production orders Shop management

Stage execution

Execution of operations

Manufacturing reports

Settings and catalogs

Order fulfillment states

Bills of resources

Operations sheets

Standard costings

Intershop management

Stage dispatching

Costing items

Availability of work center kinds

Material substitution permissions

Set up inventory level control

Production expense standards

Work centers

Master data

Material orders for production

 $\leftarrow \rightarrow$ 

4

#### Production order queue management

| naushop accounting  |  |            |          |             |            |                               |                 |                     |   |  |  |
|---|--|------------|----------|-------------|------------|-------------------------------|-----------------|---------------------|---|--|--|
| Production documents (all)  | Required release date:   |            |          |             | Priority : | Dispatcher d                  | epartment:      | Responsible person: |   |  |  |
| Invoices for registration   | <with< td=""><td>out filte</td><td></td><td></td><td>▼ ×</td><td><without filter=""></without></td><td>▼ ×</td><td>er&gt;</td><td><without filter=""></without></td></with<> | out filte  |          |             | ▼ ×        | <without filter=""></without> | ▼ ×             | er>                 | <without filter=""></without>                   |  |  |
| Register production without orders  | •  | ♣          | <b>B</b> | - Actions - | -          | Stage dispatching             | Order structure | Search (Ctrl+F)     | × More actions • C ?                            |  |  |
| Allocation of materials and works<br>Expense allocation to product cost   | 2  | <b>4</b> 7 | œ        | Number      |            | Date                          | Priority 1      | Production start    | Generate orders                                 |  |  |
| Expense anocation to product cost<br>Enter indicators for cost allocation |  |            | ~        | ■ MS00-000  | 006        | 1/11/2017                     | Normal          | 1/12/2017           | Orders being generated (0)                      |  |  |
|   |  |            | ~        | ■ MS00-000  | 001        | 1/9/2017                      | Normal          | 1/10/2017           | Pick orders for which the following is required |  |  |
| Labor costs   |  |            | ~        | 💷 MS00-000  | 004        | 1/11/2017                     | Normal          | 1/11/2017           |   |  |  |
| Employee output<br>Kinds of employee activities                           |  |            | ~        | 💷 MS00-000  | 002        | 1/10/2017                     | Normal          | 1/11/2017           | Check stages                                    |  |  |
| Teams   |  |            | ~        | ➡ MS00-000  | 005        | 1/11/2017                     | Normal          | 1/12/2017           | → Pass stages for execution                     |  |  |
|   |  |            | ~        | 📑 MS00-000  | 003        | 1/11/2017                     | Normal          | 1/12/2017           | Or by which                                     |  |  |
| Repairs   |  |            | ~        | 💷 MS00-000  | 800        | 1/4/2017                      | Normal          | 1/9/2017            | Supply is required                              |  |  |
| Facilities  |  | <b>4</b> 7 |          | 💷 MS00-000  | 009        | 1/9/2017                      | Normal          | 1/10/2017           | GP Demand date is violated                      |  |  |
| Repair activities<br>Repair orders  |  |            | *        | 💷 MS00-000  | 010        | 3/1/2017                      | Normal          | 3/13/2017           | Everything is produced                          |  |  |
| Defect log  |  |            | *        | 📑 MS00-000  | 011        | 3/1/2017                      | Normal          | 3/6/2017            |   |  |  |
| Repair activity planning  |  |            | *        | 💷 MS00-000  | 012        | 3/1/2017                      | Normal          | 3/10/2017           |   |  |  |
| Running time of facilities  |  |            | *        | 💷 MS00-000  | 013        | 3/1/2017                      | Normal          | 3/6/2017            |   |  |  |
| See also  |  |            | ~        | ■ MS00-000  | 014        | 11/23/2017                    | Normal          | 11/23/2018          |   |  |  |
| Reasons for production cancellation                                       | ₹_   | <b>4</b> 7 |          | SC00-000    | 001        | 17:31                         | Normal          | 10/23/2019          | Supply shop storerooms<br>with materials        |  |  |
| Expense allocation rules  |  |            |          |             |            |                               |                 |                     | Closed orders                                   |  |  |
|   |  |            |          |             |            |                               |                 |                     |   |  |  |

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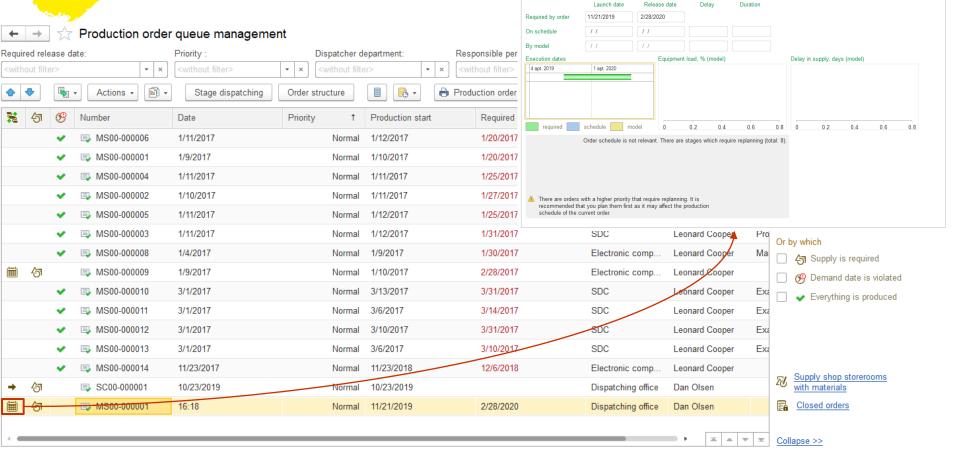
### Production order queue management

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| Required release |               | Priority :<br><without filter=""></without> | Dispatcher de   |                  | esponsible person:    | ×                  |                 |                   |   |
|------------------|---------------|---|-----------------|------------------|-----------------------|--------------------|-----------------|-------------------|---|
|                  | Actions •     | Stage dispatching                           | Order structure | 📄 💽 🕈 🖨 Pr       | oduction order        | Search (Ctrl+      | F)              | ×                 | Q - More actions - C ?  |
| 😤 47 ()          | 9 Number      | Date  | Priority 1      | Production start | Required release date | Dispatcher depa    | Responsible per | Cor 🕅             |   |
| •                | MS00-000006   | 1/11/2017                                   | Normal          | 1/12/2017        | 1/20/2017             | SDC                | Leonard Cooper  | Gei 🕅             |   |
| •                | MS00-000001   | 1/9/2017                                    | Normal          | 1/10/2017        | 1/20/2017             | SDC                | Leonard Cooper  | Exa               | ick orders for which the following is required ] 😤 Generate stages  |
| •                | MS00-000004   | 1/11/2017                                   | Normal          | 1/11/2017        | 1/25/2017             | SDC                | Leonard Cooper  | Gei               | -   |
| •                | MS00-000002   | 1/10/2017                                   | Normal          | 1/11/2017        | 1/27/2017             | SDC                | Leonard Cooper  | Ma                |   |
| •                | MS00-000005   | 1/11/2017                                   | Normal          | 1/12/2017        | 1/25/2017             | SDC                | Leonard Cooper  | Gei               | Plan schedule   |
| •                | MS00-000003   | 1/11/2017                                   | Normal          | 1/12/2017        | 1/31/2017             | SDC                | Leonard Cooper  | Pro               | → Pass stages for execution   |
| •                | MS00-00008    | 1/4/2017                                    | Normal          | 1/9/2017         | 1/30/2017             | Electronic comp    | Leonard Cooper  | Ma                | 이 아이지 아이지 아이지 아이지 아이지 아이지 아이지 아이지 아이지 아이  |
| iii 43           | 💷 MS00-000009 | 1/9/2017                                    | Normal          | 1/10/2017        | 2/28/2017             | Electronic comp    | Leonard Cooper  |                   | Generation (     Generation of the second seco |
| •                | MS00-000010   | 3/1/2017                                    | Normal          | 3/13/2017        | 3/31/2017             | SDC                | Leonard Cooper  | Exa               | <ul> <li>Everything is produced</li> </ul>  |
| •                | MS00-000011   | 3/1/2017                                    | Normal          | 3/6/2017         | 3/14/2017             | SDC                | Leonard Cooper  | Exa               |   |
| •                | MS00-000012   | 3/1/2017                                    | Normal          | 3/10/2017        | 3/31/2017             | SDC                | Leonard Cooper  | Exa               |   |
| •                | MS00-000013   | 3/1/2017                                    | Normal          | 3/6/2017         | 3/10/2017             | SDC                | Leonard Cooper  | Exa               |   |
| •                | MS00-000014   | 11/23/2017                                  | Normal          | 11/23/2018       | 12/6/2018             | Electronic comp    | Leonard Cooper  |                   |   |
| → 43             | ■ SC00-000001 | 10/23/2019                                  | Normal          | 10/23/2019       |                       | Dispatching office | Dan Olsen       | R                 | <u>Supply shop storerooms</u><br>with materials   |
| 曲句               | B MS00-000001 | 16:18                                       | Normal          | 11/21/2019       | 2/28/2020             | Dispatching office | Dan Olsen       | 1                 | Closed orders   |
|                  |               |   |                 |                  |                       |                    |                 |                   |   |
| •                |               |   |                 |                  |                       |                    |                 | <u>≖</u> <u>C</u> | ollapse >>  |

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Plan

Save

Products Stages

Summary information

Production schedule planning for order No.1 dated 11/21/2019

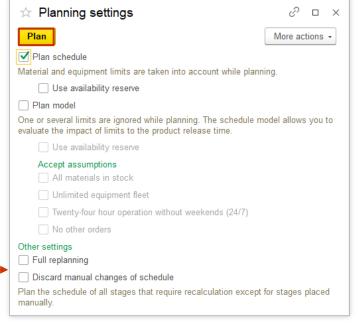
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More actions +



# Manufacturing

| Summary information | Products Stage | s            |                |          |                            |
|---------------------|----------------|--------------|----------------|----------|----------------------------|
| $\mathbf{A}$        | Launch date    | Release date | Delay          | Duration |                            |
| equired by order    | 11/21/2019     | 2/28/2020    |                |          |                            |
| n schedule          | [11            | [11]         |                |          |                            |
| y model             |                |              |                |          |                            |
| kecution dates      |                | Equipment    | oad, % (model) |          | Delay in supply, days (mod |
| 4 apt. 2019         | 1 apt. 2020    |              |                |          |                            |
|                     |                |              |                |          |                            |
|                     |                |              |                |          |                            |
|                     |                |              |                |          |                            |
|                     |                |              |                |          |                            |
| required            | schedule m     | odel 0       | 0.2 0.4        | 0.6      | 0.8 0 0.2 0.2              |



A There are orders with a higher priority that require replanning. It is recommended that you plan them first as it may affect the production schedule of the current order.



# Manufacturing

|                      | oduction sched                          | lule planning fo        | or order No.1   | dated 11/21/               | 2019 *      |  | Ø            |            |           |           |                |
|----------------------|---|-------------------------|-----------------|----------------------------|-------------|--|--------------|------------|-----------|-----------|----------------|
| Plan 🔚 Save          | Products Stage                          | S                       |                 |                            |             |  | More actions | •          |           |           |                |
|                      | Launch date                             | Release date            | Delay           | Duration                   |             |  |              |            |           |           |                |
| Required by order    | 11/21/2019                              | 2/28/2020               |                 |                            |             |  |              |            |           |           |                |
| On schedule          | 2/ 4/2020                               | 2/27/2020               |                 | 23 days                    |             |  |              |            |           |           |                |
| By model             | 2/11/2020                               | 2/27/2020               |                 | 16 days                    |             |  |              |            |           |           |                |
| Execution dates      | 1 apt. 2020                             | Equipment               | load, % (model) |                            |             | supply, days (model)<br><u>s in supply</u> |              |            |           |           |                |
|                      |   |                         |                 | $\leftarrow$ $\rightarrow$ |             | er production sch                          |              | ·          |           |           | & `            |
|                      |   |                         |                 | Order:<br>Display mode:    |             | order MS00-000001 date                     |              |            |           |           |                |
|                      | schedule m<br>Order schedule is re      | odel 0                  | 0.2 0.4         | Generate                   |             |  |              |            |           |           | More actions - |
|                      |   |                         |                 |                            |             | 2/2/2020                                   | 2/9/2        | 020        | 2/16/2020 | 2/23/2020 |                |
|                      |   |                         |                 | DT.102.02.02               | Track chain |  | -            |            |           |           |                |
|                      |   |                         |                 | DT.102.02.01               | Tensioner   |  | -            |            |           |           |                |
| 1 There are orders v | with a higher priority                  | that require replanning | j. It is        | DT.102.01 Fr               | ame         |  |              |            |           |           |                |
| schedule of the cu   | at you plan them first<br>urrent order. | as it may affect the p  | roduction       | DT.102.02 Tr               | ack system  | [  | +            |            |           |           |                |
|                      |   |                         |                 | DT 520                     |             |  |              | , <b>−</b> |           |           |                |
|                      |   |                         |                 |                            |             |  |              |            |           |           |                |
|                      |   |                         |                 |                            |             |  |              |            |           |           |                |

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|------|---------------|-----|------|
| Plar | 1             |     | Save |

### Production schedule planning for order No.1 dated 11/21/2019

| Plan Save  |                              |  | More actions -       |
|--|------------------------------|--|----------------------|
| Summary information Products Stages  |                              |  |                      |
| Only ones which delay the order  |                              |  |                      |
| Diagnostics Gantt chart  | Sea                          | arch (Ctrl+F)  | × Q • More actions • |
| Image: Base and the second |                              | Start  | End                  |
| MS00-1.16.1, Assembley of track Machine shop   |                              | 2/4/2020   | 2/6/2020             |
| MS00-1.17.1, Assembly of Tensio Assembly and welding shop  |                              | 2/6/2020   | 2/6/2020             |
| MS00-1.18.1, Welding of frame pa Assembly and welding shop   |                              | 2/7/2020   | 2/11/2020            |
| MS00-1.19.1, Assembley Machine shop  |                              | 2/7/2020   | 2/11/2020            |
| MS00-1.20.1, Assembley of under Assembly and welding shop  |                              | 2/12/2020  | 2/18/2020            |
| MS00-1.20.2, Assembley cab Plastic product shop  |                              | 2/14/2020  | 2/18/2020            |
| MS00-1.20.3, Setting of control m Assembly and welding shop  |                              | 2/19/2020  | 2/19/2020            |
| MS00-1.20.4, Final Assembley Assembly and welding shop   |                              | 2/20/2020  | 2/27/2020            |
|  | Track system (3 days)        | iage system (5 days)<br>Control mechanism (1 days)<br>Final (5 days) | <u> </u>             |
| Designations   | Tensioner (1 days) Cab (3 da | (s)  |                      |

🗰 - stage schedule planning is required 🛍 - stage delays the order



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# Manufacturing

### → ☆ Production order queue management

| Requir   | ed rele    | ase d | ate: |             |              | Priority :                    |   |      | Disp   | atcher o  | lepa | rtment:   |      |       |     | Respon                      |
|--|------------|-------|------|-------------|--------------|-------------------------------|---|------|--|-----------|------|-----------|------|-------|-----|-----------------------------|
| <with< th=""><th>out filte</th><th>er&gt;</th><th></th><th>-</th><th>×</th><th><without filter=""></without></th><th>•</th><th>×</th><th><wi< th=""><th>hout filt</th><th>er&gt;</th><th></th><th></th><th>- )</th><th>•</th><th><without< th=""></without<></th></wi<></th></with<> | out filte  | er>   |      | -           | ×            | <without filter=""></without> | • | ×    | <wi< th=""><th>hout filt</th><th>er&gt;</th><th></th><th></th><th>- )</th><th>•</th><th><without< th=""></without<></th></wi<> | hout filt | er>  |           |      | - )   | •   | <without< th=""></without<> |
|  | ♣          |       | •    | Actions -   | <b>ii)</b> - | Stage dispatching             | 0 | rder | struct   | ure       | E    | Sear      | ch ( | (Ctrl | +F) |                             |
| 2  | <b>4</b> 7 | B     | Nu   | mber        |              | Product cost tree             |   |      |  |           |      | duction   | sta  | rt    |     |                             |
|  |            | ~     |      | MS00-00000  |              | Production schedule           |   |      |  |           |      | 2/2017    |      |       |     | _                           |
|  |            | ~     |      | MS00-00000  |              | Document register records     |   |      | Ctrl+  | -Shift+L  |      | 0/2017    |      |       |     |                             |
|  |            | ~     |      | MS00-00000  | 퀂            | Linked documents              |   |      | Ctrl+  | Shift+S   |      | 1/2017    |      |       |     |                             |
|  |            | ~     |      | MS00-00000  |              | Usage instances               |   |      |  |           |      | 1/2017    |      |       |     |                             |
|  |            | •     |      | MS00-000005 |              | 1/11/2017                     |   |      |  | Normal    | 1/   | 12/2017   |      |       |     |                             |
|  |            | *     |      | MS00-000003 |              | 1/11/2017                     |   |      |  | Normal    | 1/   | 12/2017   |      |       |     |                             |
|  |            | *     |      | MS00-00008  |              | 1/4/2017                      |   |      |  | Normal    | 1/   | 9/2017    |      |       |     |                             |
| Ē  | 451        |       |      | MS00-000009 |              | 1/9/2017                      |   |      |  | Normal    | 1/   | 10/2017   |      |       |     |                             |
|  |            | *     |      | MS00-000010 |              | 3/1/2017                      |   |      |  | Normal    | 3/   | 13/2017   |      |       |     |                             |
|  |            | *     |      | MS00-000011 |              | 3/1/2017                      |   |      |  | Normal    | 3/   | 6/2017    |      |       |     |                             |
|  |            | *     |      | MS00-000012 |              | 3/1/2017                      |   |      |  | Normal    | 3/   | 10/2017   |      |       |     |                             |
|  |            | *     |      | MS00-000013 |              | 3/1/2017                      |   |      |  | Normal    | 3/   | 6/2017    |      |       |     |                             |
| _  |            | ~     |      | MS00-000014 |              | 11/23/2017                    |   |      |  | Normal    | 11   | /23/2018  | _    |       |     | _                           |
| <b>→</b>   | 431        |       |      | SC00-000001 |              | 10/23/2019                    |   |      |  | Normal    | 10   | )/23/2019 |      |       |     |                             |
|  |            |       |      |             |              |                               |   |      |  |           |      |           |      |       |     |                             |

| rder: Production   | order SC00-000001 dated 10/23/20  | 19 5:31:39 PM + @     |           |              |
|--|---|-----------------------|-----------|--------------|
|  |   |                       |           |              |
|  | artments O By work center kinds   | By starting batches   |           |              |
| Generate   |   |                       |           | More actions |
|  | 10/20/2019  | 10/27/2019            | 11/3/2019 |              |
| oor frame for greenhous  | se GH-1   |                       |           |              |
| odules 11-5  |   | I I                   |           |              |
| reenhouse GH-1 3x6   |   | 4                     |           |              |
| reenhouse GH-1 3x6   |   | •                     |           |              |
| loor frame for greenhous   | se GH-1   |                       |           |              |
|  |   |                       |           |              |
|  | er production schedule  |                       |           | Ŀ            |
|  |   |                       |           | 6            |
|  | order SC00-000001 dated 10/23/20  |                       |           |              |
| splay mode: O By depa  | artments 💽 By work center kinds   | ◯ By starting batches |           |              |
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|  | 10/20/2019  | 10/27/2019            | 11/3/2019 | More actions |
| /elder place   |   | 10/27/2019            | 11/3/2019 | wore actions |
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| /elder place<br>lasma cutting machines   |   | 10/27/2019            | 11/3/2019 | Wore actions |
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| lelder place<br>lasma cutting machines<br>→ ☆ Orde<br>der: Production<br>splay mode: ⊙ By depa<br>Generate | er production schedule<br>order SC00-000001 dated 10/23/21<br>artments O By work center kinds<br>10/20/2019 | D19 5:31:39 PM • @    |           | ĉ            |
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# Manufacturing

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|---|-------|---------------|-----------------|---|--------------------------------------|---|--------------------|--|------------------------|----------------------------------|--|------------------------|--------|--------------|--------|----------------------|---|
|   |       |               |                 |   |                                      | Dispa   | atcher department: |  |                        | Status:                          | Start:                                 |                        | Order: |              |        |                      |   |
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| i | e :   | E Demo        | onstration base | / 1C:ERP WE (1C:Enterprise)   |                                      |   |                    | Actions  | Show -                 | 🖻 🔹 📄 🔽 Supply sta               | te 🔀 -                                 |                        |        | Search (Ctrl |        | × Q •                | More actions - C ?  |
|   | Hom   | ne page       | Products ×      |   |                                      | ⊞   | 47 🖻 🕫             | Stage  |                        | State                            | Department                             | Start date             | 1      | End date     | Delay  | Required supply date |   |
|   |       |               | T TOUGOLD IN    |   |                                      |   |                    | 📑 MS00-1.12.1  | , Manufacturing        | Completed                        | Electronic compon                      | + 12/3/2018            |        | 12/4/2018    | 1 days | 12/3/2018            | ☐ Note: Clarification is required ☐ → Ready for fulfillment |
|   | Qu    | uick menu     |                 |   |                                      |   |                    | ➡ MS00-1.8.2,  | Assembly               | Completed                        | Electronic compon                      | 12/5/2018              |        | 12/5/2018    | 2 days | 12/5/2018            | Awaiting predecessors                                       |
|   | 9 Bu  | udgeting an   | nd planning     |   |                                      |   | <del>(</del> 31    | 🗐 SC00-1.2.1,  | Profile cutting        | Generated, Ready for fulfillment | Metal working shop                     | 10/24/2019             |        | 10/25/2019   |        | 10/23/2019           | Awaiting predecessors     Awaiting start                    |
|   | _, D0 | augening an   | ia planning     | Manufacturing reports   | Intrashop accounting                 |   | 61                 | 🖶 SC00-1.1.1,  | Step 1                 | Generated, Ready for fulfillment | Metal working shop                     | 10/25/2019             |        | 10/25/2019   |        | 10/23/2019           | Awaiting completion   |
|   | CF    | RM and ma     | arketing        | Settings and catalogs   | Production documents (all)           |   | <del>4</del> 7     | 🗐 SC00-1.4.4,  | Polycarbonate cutting  | Generated, Ready for fulfillment | Plastic product shop                   | 10/25/2019             |        | 10/25/2019   |        | 10/23/2019           | Completed   |
|   | ∾ Sa  | alae          |                 | Order fulfillment states  | ( )                                  |   | <del>4</del> 7     |  | Polycarbonate cutting  | Generated, Ready for fulfillment | Plastic product shop                   | 10/25/2019             |        | 10/25/2019   |        | 10/23/2019           | And with status   |
|   | 08    | aico          |                 | Order fulliment states  | Invoices for registration            |   | 67                 | 📑 SC00-1.3.1,  | 5                      | Generated, Ready for fulfillment | Metal working shop                     | 10/25/2019             |        | 10/28/2019   |        | 10/23/2019           | Planning is required  |
|   | Pu    | urchases      |                 | Master data   | Register production without orders   |   | 47                 |  | Welding of door blanks |                                  | Assembly and weld                      | 10/26/2019             |        | 10/26/2019   |        | 10/24/2019           | Supply is required  |
|   | W     | larohouso a   | and delivery    | Master data   | Allocation of materials and works    |   | 47 <b>m</b>        | 💷 SC00-1.4.1,  | 0                      | Generated, Ready for fulfillment | Metal working shop                     | 10/28/2019             |        | 10/30/2019   |        | 10/23/2019           | Assignment of   |
|   |       | alellouse a   | and delivery    | Bills of resources  | Expense allocation to product cost   |   | 67<br>             |  | Welding of door blanks |                                  | Assembly and weld                      | 10/29/2019             |        | 10/29/2019   |        | 10/24/2019           | operations is required                                      |
|   | Pr    | roduction     |                 | Work centers  | Enter indicators for cost allocation |   | 43 🛍               | ■ SC00-1.5.1,  |                        | Generated, Ready for fulfillment | Metal working shop                     | 10/30/2019             |        | 11/1/2019    |        | 10/23/2019           | by operations   |
|   |       | ash flow      |                 | Availability of work center kinds   |                                      |   | 47 <b>m</b>        | SC00-1.4.2,  |                        | Generated                        | Assembly and weld                      | 10/31/2019             |        | 10/31/2019   |        | 10/24/2019           | Overdue   |
|   |       | asir now      |                 | Material substitution permissions   | Labor costs                          |   | 5 B                | SC00-1.4.3,  |                        | Generated                        | Assembly and weld                      | 11/1/2019              |        | 11/1/2019    |        | 10/25/2019           | <ul> <li>Image: On critical path</li> </ul>                 |
|   |       | nancial resu  | ult and         | Operations sheets   | Employee output                      |   | 句 陥<br>句 陥         | SC00-1.4.5,  |                        | Generated                        | Assembly and weld                      | 11/5/2019              |        | 11/5/2019    |        | 10/26/2019           | Delay the order   |
|   | - co  | ontrolling    |                 | Costing items   |                                      |   | -0 m               | SC00-1.5.2,  | -                      | Generated                        | Assembly and weld<br>Assembly and weld | 11/5/2019<br>11/6/2019 |        | 11/5/2019    |        | 10/24/2019           |   |
|   | 🔄 Ca  | apital asset  | ts              | , in the second s | Kinds of employee activities         |   | 43 <b>m</b>        | SC00-1.5.5,  |                        | Generated                        | Assembly and weld                      |                        |        | 11/7/2019    |        | 10/25/2019           |   |
|   |       |               |                 | Set up inventory level control  | Teams                                |   | שייס               | 3000-1.3.3,  | Lining                 | Generated                        | Assembly and weld                      | 11/1/2015              | _      | 11/1/2013    |        | • <b>X A V X</b>     | 0.0.0   |
|   |       | ternational f | financial       | Production expense standards  |                                      |   |                    |  |                        |                                  | -                                      |                        |        |              |        |                      | Collapse >>   |
|   | 40    | counting      |                 | Standard costings   | Repairs                              |   |                    |  |                        |                                  |  |                        |        |              |        |                      |   |
|   | 🗘 Ma  | aster data a  | and settings    |   | Facilities                           |   |                    |  |                        | _                                |  |                        |        |              |        |                      |   |
|   |       |               |                 | Intershop management  | Repair activities                    |   |                    |  |                        |                                  |  |                        |        |              |        |                      |   |
|   |       |               |                 | Order queue management  | Repair orders                        |   |                    |  |                        |                                  |  |                        |        |              |        |                      |   |
|   |       |               |                 | Stage dispatching   | Defect log                           |   |                    |  |                        |                                  |  |                        |        |              |        |                      |   |
|   |       |               |                 | Production orders   | Repair activity planning             |   |                    |  |                        |                                  |  |                        |        |              |        |                      |   |
|   |       |               |                 |   | 1 31 0                               |   |                    |  |                        |                                  |  |                        |        |              |        |                      |   |
|   |       |               |                 | Shop management   | Running time of facilities           |   |                    |  |                        |                                  |  |                        |        |              |        |                      |   |
|   |       |               |                 | Stage execution   | See also                             |   |                    |  |                        |                                  |  |                        |        |              |        |                      |   |
|   |       |               |                 | Execution of operations   | Reasons for production cancellation  |   |                    |  |                        |                                  |  |                        |        |              |        |                      |   |
|   |       |               |                 | Material orders for production  | Expense allocation rules             |   |                    |  |                        |                                  |  |                        |        |              |        |                      |   |
|   |       |               |                 |   |                                      |   |                    |  |                        |                                  |  |                        |        |              |        |                      |   |



# Supply

## Purchases

1C  $\equiv$ Demonstration base / 1C:ERP WE (1C:Enterprise)

Bills of resources × Mod ♠ ≣ Quick menu 2 Budgeting and planning Settlements with suppliers Create Purchasing reports CRM and marketing Order fulfillment states Create payment requests Purchase order n. Sales Requests for approval Purchase master data Tools Reconciliations Purchases Suppliers Additional data processors Warehouse and delivery Consignment purchases Contracts with suppliers Export goods database to PDT Ч-Production Agreements with suppliers Import supplier prices from file Reports to consignors Supplier prices (price lists) ₽ Cash flow See also Product certificates Financial result and ш Purchase order cancellation reasons controlling Purchases Supplier packing lists **&**9 Capital assets Purchase orders Order fulfillment states  $\leftarrow \rightarrow$ International financial Purchase documents (all € Manager: accounting Warehouse: Products: Invoices for registration Ð. Master data and settings Generate 🛛 🗑 Customize list Letters of authority for goods receipt Order, Customer / No. Products, Characteristic Status/Unit of Reserve Reserve CCD for registration measure In warehouse In all warehouses Delivery from suppliers Package return and redemption Redemptions to register Designations Write-off from storage for registration products are available - necessary shipment date - reserve later (supply chain failure) 👼 - available shipment date - reserve later (closer to necessary date) products are partially available 

# 2 × More actions + To supply Actions Warehouse Quantity Delivery date 🔜 - available shipment date matches the necessary date 👍 - reserve earlier (closer to necessary date) products are unavailable

-it stops the shipment of your order oo - same date shipment

# **Purchases**

|  |                |  |            |                   |           |         |               | €°×                    |
|--|----------------|--|------------|-------------------|-----------|---------|---------------|------------------------|
| Varehouse: Manager:  |                | Products:  |            |                   |           |         |               |                        |
| <without filter=""></without>  |                | <ul> <li>×</li> <li><without filter=""></without></li> </ul> |            | - ×               |           |         |               |                        |
| Generate Scustomize list   |                |  |            |                   |           |         |               | More actions -         |
| Order, Customer / No, Products, Characteristic   | Status/Unit of | Reserve to date  |            | Reserve           |           | To s    | supply        | Actions                |
|  | measure        | 10/25/2019   | 10/26/2019 | In all warehouses | Quantity  |         | Delivery date |                        |
| 3 Etching solution <characteristics are="" not.<="" th=""><th>. L.</th><th></th><th></th><th></th><th><b>\$</b></th><th>92.000</th><th>10/24/2019</th><th>Reserve</th></characteristics>     | . L.           |  |            |                   | <b>\$</b> | 92.000  | 10/24/2019    | Reserve                |
| 4 Tin GOST 860-75 <characteristics are="" not.<="" th=""><th>kg</th><th></th><th></th><th></th><th><b>\$</b></th><th>6.000</th><th>10/24/2019</th><th>Reserve</th></characteristics>         | kg             |  |            |                   | <b>\$</b> | 6.000   | 10/24/2019    | Reserve                |
| Production stage MS00-9.6.1 from 1/10/2017   | For completion |  |            |                   |           |         | <b>P</b> 2    | Actions with the order |
| 1 Wire MM - 1.9 TU 16.K <characteristics are="" not.<="" th=""><th>. m</th><th></th><th></th><th></th><th><b></b></th><th>16.000</th><th>10/24/2019</th><th>Reserve</th></characteristics>   | . m            |  |            |                   | <b></b>   | 16.000  | 10/24/2019    | Reserve                |
| Production stage MS00-9.7.1 from 1/10/2017   | For completion |  |            |                   |           |         | <b>.</b>      | Actions with the order |
| 1 Wire MM - 1.9 TU 16.K <characteristics are="" not.<="" th=""><th>. m</th><th></th><th></th><th></th><th><b></b></th><th>8.000</th><th>10/24/2019</th><th>Reserve</th></characteristics>    | . m            |  |            |                   | <b></b>   | 8.000   | 10/24/2019    | Reserve                |
| Production stage MS00-9.8.1 from 1/10/2017   | For completion |  |            |                   |           |         | <b>.</b>      | Actions with the order |
| 1 Cutting fluid CRC 03400 <characteristics are="" not.<="" th=""><th>. L</th><th></th><th></th><th></th><th></th><th>240.000</th><th>10/24/2019</th><th></th></characteristics>              | . L            |  |            |                   |           | 240.000 | 10/24/2019    |                        |
| 2 Round bar 12 S355 <characteristics are="" not.<="" th=""><th>kg</th><th></th><th></th><th></th><th><b></b></th><th>30.000</th><th>10/24/2019</th><th>Reserve</th></characteristics>        | kg             |  |            |                   | <b></b>   | 30.000  | 10/24/2019    | Reserve                |
| 3 Casting mold cleaning < characteristics are not.   | . I.           |  |            |                   |           | 52.000  | 10/24/2019    | Reserve                |
| 4 Electrode for electroche <characteristics are="" not.<="" th=""><th>kg</th><th></th><th></th><th></th><th></th><th>6.000</th><th>10/24/2019</th><th>Reserve</th></characteristics>         | kg             |  |            |                   |           | 6.000   | 10/24/2019    | Reserve                |
| Production stage MS00-9.9.1 from 1/10/2017   | For completion |  |            |                   |           |         | <b>.</b>      | Actions with the order |
| 1 Sheet 0.8 T30102 <characteristics are="" not.<="" th=""><th>kg</th><th></th><th></th><th></th><th></th><th>4.000</th><th>10/24/2019</th><th>Reserve</th></characteristics>                 | kg             |  |            |                   |           | 4.000   | 10/24/2019    | Reserve                |
| 2 Abrasive particle No. 4 <characteristics are="" not.<="" th=""><th>kg</th><th></th><th></th><th></th><th></th><th>100.000</th><th>10/24/2019</th><th>Reserve</th></characteristics>        | kg             |  |            |                   |           | 100.000 | 10/24/2019    | Reserve                |
| 3 Etching solution <characteristics are="" not.<="" th=""><th>. L</th><th></th><th></th><th></th><th><b></b></th><th>52.000</th><th>10/24/2019</th><th>Reserve</th></characteristics>        | . L            |  |            |                   | <b></b>   | 52.000  | 10/24/2019    | Reserve                |
| 4 Electrode for electroche <characteristics are="" not.<="" th=""><th>kg</th><th></th><th></th><th></th><th>+</th><th>6.000</th><th>10/24/2019</th><th>Reserve</th></characteristics>        | kg             |  |            |                   | +         | 6.000   | 10/24/2019    | Reserve                |
| Production stage MS00-9.10.1 from 1/10/2017  | For completion |  |            |                   |           |         | <b></b>       | Actions with the order |
| 1 Sheet 0.6 S41000 <characteristics are="" not.<="" th=""><th>kg</th><th></th><th></th><th></th><th><b></b></th><th>2.000</th><th>10/24/2019</th><th>Reserve</th></characteristics>          | kg             |  |            |                   | <b></b>   | 2.000   | 10/24/2019    | Reserve                |
| 2 Abrasive particle No. 4 <characteristics are="" not.<="" th=""><th>kg</th><th></th><th></th><th></th><th><b></b></th><th>100.000</th><th>10/24/2019</th><th>Reserve</th></characteristics> | kg             |  |            |                   | <b></b>   | 100.000 | 10/24/2019    | Reserve                |

#### Designations

products are available products are partially available , - available shipment date products are unavailable

**N**®

良 - necessary shipment date

- reserve later (supply chain failure)
- reserve later (closer to necessary date)
- 民 available shipment date matches the necessary date 🛛 🖕 - reserve earlier (closer to necessary date)
  - -it stops the shipment of your order
  - same date shipment

← → ☆ Stage dispatching

| 8' × |
|------|
|------|

| Dispatcher department:<br>            | Department:         Status:           •         × <th>er&gt; × Start:</th> <th>Order:<br/>Iter&gt; • • • No. MS00-00000</th> <th>2 from 11/22/2019</th> <th> ×</th> <th></th> <th></th> | er> × Start:                      | Order:<br>Iter> • • • No. MS00-00000 | 2 from 11/22/2019 | ×               |                      |   |
|---------------------------------------|---|-----------------------------------|--------------------------------------|-------------------|-----------------|----------------------|---|
|                                       | Actions • Show • 7 % 🕅 •  | Pr <sub>cr</sub> Supply state 🔀 🔹 |                                      |                   | Search (Ctrl+F) | x Q -                | More actions • C ?                      |
| 🗎 🔄 🖥 💣                               | Stage   | State                             | Department                           | Start date ↓      | End date Delay  | Required supply date | Pick stages with status                 |
| <b>4</b> 31                           | MS00-2.6.1, Assembly of Tensioner   | Generated, Ready for fulfillment  | Assembly and welding shop            | 12/9/2019         | 12/9/2019       | 12/9/2019            | Clarification is required               |
| <u>-</u> 51                           | B MS00-2.7.1, Welding of frame parts  | Generated, Ready for fulfillment  | Assembly and welding shop            | 12/9/2019         | 12/11/2019      | 12/9/2019            | Ready for fulfillment                   |
| 47 💼                                  | B MS00-2.8.1, Assembley of track chain  | Generated, Ready for fulfillment  | Machine shop                         | 12/9/2019         | 12/11/2019      | 12/9/2019            | Awaiting predecessors                   |
| 4 <mark>9</mark> 1                    | I MS00-2.10.2, Assembley cab  | Generated, Ready for fulfillment  | Plastic product shop                 | 12/9/2019         | 12/11/2019      | 12/9/2019            | Awaiting start                          |
| 4 <mark>9 10</mark>                   | B MS00-2.9.1, Assembley   | Generated                         | Machine shop                         | 12/12/2019        | 12/16/2019      | 12/12/2019           | Awaiting completion                     |
| 4 <mark>9</mark> 1 🖷                  | B MS00-2.10.1, Assembley of undercarriage system  | Generated                         | Assembly and welding shop            | 12/17/2019        | 12/23/2019      | 12/15/2019           | Completed                               |
| 4 <mark>9 10</mark>                   | B MS00-2.10.3, Setting of control mechanism   | Generated                         | Assembly and welding shop            | 12/24/2019        | 12/24/2019      | 12/20/2019           | And with status                         |
| 4 <mark>9</mark> 1 🖷                  | I MS00-2.10.4, Final Assembley  | Generated                         | Assembly and welding shop            | 12/25/2019        | 12/31/2019      | 12/21/2019           |   |
|                                       |   |                                   |                                      |                   |                 |                      | Supply is required                      |
|                                       |   |                                   |                                      |                   |                 |                      | Assignment of<br>operations is required |
| ↓ ↓                                   |   |                                   |                                      |                   |                 |                      | Require population                      |
| [2] Debas sequence indicans preprint. |   |                                   |                                      |                   |                 |                      | by operations                           |
|                                       |   |                                   |                                      |                   |                 |                      | <ul> <li>On critical path</li> </ul>    |
|                                       |   |                                   |                                      |                   |                 |                      | Delay the order                         |
|                                       |   |                                   |                                      |                   |                 |                      |   |
|                                       |   |                                   |                                      |                   |                 |                      |   |
|                                       |   |                                   |                                      |                   |                 |                      |   |
|                                       |   |                                   |                                      |                   |                 |                      |   |
|                                       |   |                                   |                                      |                   |                 |                      |   |
|                                       |   |                                   |                                      |                   |                 |                      | Collapse >>                             |

# Purchases

Stage dispatching -

00

| Dispatcher department:   | Department:         Status:           •         ×            •         ×  |  | Order:<br>Iter> + × No. MS00-00000   | 2 from 11/22/2019          | x   |                                |                                     |                                    |
|--|---|--|--|----------------------------|---|--------------------------------|-------------------------------------|------------------------------------|
|  | Actions • Show • T • • • •  | Prcr     Supply state       State       Generated, Ready for fulfillment | Department<br>Assembly and welding shop  | 12/9/2019 12               | Search (Ctrl+<br>nd date Delay<br>2/9/2019  | Required supply date 12/9/2019 | x Q •                               |                                    |
| 会       一     一       一     -       一     -       一     -       一     -       -     -       -     -       -     -       -     -       -     -       -     -       -     -       -     -       -     -       -     -       -     -       -     -       -     -< | <ul> <li>MS00-2.7.1, Welding of frame parts</li> <li>MS00-2.8.1, Assembley of track chain</li> <li>MS00-2.10.2, Assembley cab</li> <li>MS00-2.10.1, Assembley</li> <li>MS00-2.10.1, Assembley of undercarriage system</li> <li>MS00-2.10.3, Setting of control mechanism</li> </ul> | Generated Post and   | My notes Tasks   | 12/9/2019 12               |   |                                |                                     |                                    |
| <b>令</b> 河 <b>隋</b>  | MS00-2.10.4, Final Assembley  | Add<br>#   | Supply (4) Release (1)<br>Products<br>Balk<br>2 Beam<br>3 Lining<br>4 Bracket<br>Supply (4) Release (1)<br>Goods assignment a<br>Internal acceptance r<br>Job<br>Placement of product<br>Production operation<br>Purchase orders<br>Return of materials fr | ts in bins (for reference) | Warehouse<br>Rostselmash: Ma<br>Rostselmash: Ma<br>Rostselmash: Ma<br>Rostselmash: Ma | 12/9/2019 2.000                | UOM<br>pcs.<br>pcs.<br>pcs.<br>pcs. | More actions • Produced in process |
|  |   | Required   | I supply date: 12/ 9/2019  | to production<br>viducts   |   |                                | -                                   |                                    |

# Purchases

Demonstration base / 1C:ERP WE (1C:Enterprise)

### ♠ Bills of reso... × Module:

C<sup>®</sup>

- Quick menu
- 💆 Budgeting and planning
- CRM and marketing
- Sales
- Purchases
- Warehouse and delivery
- Production
- Cash flow
- H Financial result and controlling
- 🚓 Capital assets
- International financial accounting
- Master data and settings

### ← → ☆ Purchase orders

Purchasing reports Order fulfillment states

| Purchase master data |
|----------------------|
|----------------------|

Suppliers Contracts with suppliers Agreements with suppliers Supplier prices (price lists) Product certificates

| 0 | urchases |  |
|---|----------|--|
|   |          |  |

Purchase orders Purchase documents (all) Invoices for registration Letters of authority for goods receipt CCD for registration Delivery from suppliers Package return and redemption

Redemptions to register Write-off from storage for registration

| Settleme | Current state:   |              | Execution perio | · · · · · · · · · · · · · · · · · · · | Manager:                            |                  |              |              |           |          |  |
|----------|------------------|--------------|-----------------|---------------------------------------|-------------------------------------|------------------|--------------|--------------|-----------|----------|--|
| Creat    | All              | -            | × All           | × × All                               | × × All                             | *                | ×            |              |           |          |  |
|          | 🕒 Create 📲 🐻 📲 🔹 | Set status + | 🖻 • 🛛 🔒 •       | 🖶 Print 🕞                             |                                     |                  |              |              |           |          | × Q • More actions •                         |
| Reque    | New Ins          | Date 4       | Amount          | Supplier                              | Current state                       | Execution period | % of payment | % of receipt | % of debt | Currency | Business transaction                         |
| Recon    | By plan          | 4/5/2017     | 1,790,000.00    | Electro House                         | Closed                              |                  |              |              |           | EUR      | Purchase from supplier                       |
|          | By demands       | 4/6/2017     | 11,200.00       | Electrical Goods mart                 | Closed                              |                  |              | 100          |           | EUR      | Consignment goods receiving                  |
| Consign  | SC00-000012      | 4/8/2017     | 86,300.00       | EKIP                                  | Closed                              |                  |              | 100          |           | EUR      | Consignment goods receiving                  |
| Consign  | SC00-000013      | 4/9/2017     | 21,400.00       | Furniture factory                     | Closed                              |                  |              |              |           | EUR      | Purchase from supplier                       |
| Report   | 🖘 SC00-000015    | 4/10/2017    | 919,600.00      | Electro                               | Payment is expected (after receipt) | 5/10/2017        |              | 103          | 103       | EUR      | Purchase from supplier                       |
|          | 🖘 SC00-000016    | 4/11/2017    | 77,100.00       | Furniture mart                        | Payment is expected (after receipt) | 5/20/2017        |              | 100          | 100       | EUR      | Purchase from supplier                       |
| See also | SC00-000017      | 4/13/2017    | 919,600.00      | Electro                               | Payment is expected (after receipt) | 5/15/2017        |              | 100          | 100       | EUR      | Purchase from supplier                       |
|          | 🖘 SC00-000018    | 4/14/2017    | 51,400.00       | Furniture mart                        | Payment is expected (after receipt) | 5/21/2017        |              | 100          | 100       | EUR      | Purchase from supplier                       |
| Purch    | SC00-000022      | 4/20/2017    | 25,600.00       | Electrical Goods mart                 | Ready for closure                   |                  | 123          | 123          |           | EUR      | Purchase from supplier                       |
| Suppli   | SC00-000020      | 4/21/2017    | 40,800.00       | Furniture mart                        | Payment is expected (after receipt) | 5/28/2017        |              | 100          | 100       | EUR      | Purchase from supplier                       |
|          | SC00-00023       | 4/24/2017    | 142,000.00      | Electrical Goods mart                 | Closed                              |                  |              | 100          |           | EUR      | Consignment goods receiving                  |
|          | SC00-000024      | 4/30/2017    | 35,260.00       | Grocery mart                          | Closed                              |                  | 100          | 100          |           | EUR      | Purchase from supplier                       |
|          | SC00-00025       | 4/30/2017    | 1,221,956.08    | EKIP                                  | Closed                              |                  |              | 100          |           | EUR      | Consignment goods receiving                  |
|          | SC00-00028       | 5/1/2017     | 6,957,100.00    | Electrical Goods mart                 | Closed                              |                  |              | 100          |           | EUR      | Consignment goods receiving                  |
|          | SC00-000031      | 5/12/2017    | 4,500.00        | Electrical Goods mart                 | Closed                              |                  | 102          | 102          |           | EUR      | Purchase from supplier                       |
|          | 🖘 SC00-000026    | 5/12/2017    | 2,300.00        | Electro                               | Payment is expected (after receipt) | 6/13/2017        |              | 100          | 100       | EUR      | Purchase from supplier                       |
|          | SC00-00032       | 5/12/2017    | 600,000.00      | Electro House                         | Closed                              |                  |              |              |           | EUR      | Purchase from supplier                       |
|          | SC00-000033      | 5/12/2017    | 11,600.00       | Electrical Goods mart                 | Closed                              |                  |              | 100          |           | EUR      | Consignment goods receiving                  |
|          | SC00-000027      | 5/13/2017    | 11,008.00       | Electrical Goods mart                 | Closed                              |                  | 100          | 100          |           | EUR      | Purchase from supplier                       |
|          | SC00-000029      | 6/1/2017     | 178,000.00      | Electrical Goods mart                 | Ready for receipt                   | 6/5/2015         |              |              |           | EUR      | Consignment goods receiving                  |
|          | PD00-000002      | 6/5/2017     | 66,080.00       | West Logistics                        | Ready for closure                   |                  |              |              |           | EUR      | Receiving for storage with the right of sale |
|          | PD00-000003      | 8/4/2017     | 687,800.00      | Electronics and Appliances mart       | Ready for receipt                   | 8/18/2017        |              |              |           | EUR      | Purchase from supplier                       |
|          | 🕞 SC00-000034    | 9/1/2017     | 147.50          | Goznak                                | Ready for receipt                   | 9/1/2017         |              |              |           | EUR      | Consignment goods receiving                  |
|          | 📪 0000-000001    | 10/1/2018    | 364,620.00      | Grifon                                | Payment is expected (after receipt) | 10/1/2018        |              | 100          | 100       | EUR      | Purchase from supplier                       |
|          | 📪 MS00-000001    | 11/27/2018   | 24,166.40       | Electrical Goods mart                 | Payment is expected (after receipt) | 11/27/2018       |              | 100          | 100       | EUR      | Purchase from supplier                       |

θ×



#### ★ Generation of orders based on demands

Step 1 of 5. Demand filter

### More actions +

€ ×

| Filters by demand     | properties |   |
|-----------------------|------------|---|
| Warehouse:            | -          | × |
| Receiving department: |            | × |
| Assignment:           |            | × |
| Line of business:     |            | × |
| Product segment:      |            | × |
| Products:             |            | × |
| Brand:                |            | × |
| Category:             |            | × |
| <b>T (</b>            |            |   |

#### Filters by supply method parameters

| Department:    |          | • | × |
|----------------|----------|---|---|
| Supply type:   | Purchase |   |   |
| Supply source: |          |   | × |

#### Custom filters

| Warehouses and stores  |                 |                       |
|--|-----------------|-----------------------|
| Select 📄 🕞 🔹 🐚 Usage instances                                   | Search (Ctrl+F) | × Q • More actions •  |
| Description  | Ļ               | Department            |
| ⊖ 🚞 Manufacturing  |                 |                       |
| ⊖ 😑 Rostselmash  |                 |                       |
| <ul> <li>Rostselmash: Commercial department warehouse</li> </ul> |                 | Commercial department |
| <ul> <li>Rostselmash: Material warehouse</li> </ul>              |                 |                       |
| <ul> <li>Rostselmash: Semi-finished product warehouse</li> </ul> |                 |                       |
|  |                 |                       |
| 🕀 🚍 Warehouses   |                 |                       |
| ○  |                 |                       |
| 🖲 🚞 Customs terminals  |                 |                       |
| 🖲 🚞 Retail warehouses  |                 |                       |
| 🖲 🚞 Wholesale warehouses   |                 |                       |
|  |                 |                       |
|  |                 |                       |
|  |                 |                       |
|  |                 |                       |
|  |                 | <b>X A V</b>          |
|  |                 |                       |

| Purcha   | Ses  |   |                            |   |   |   |   |  |  |
|--|--|---|----------------------------|---|---|---|---|--|--|
| ← → ☆ Generation of orders based on d<br>Step 2 of 5. Customize supply methods   | emands   | Planning parameters of this fulfillment method are applied Planning parameters Order registration Purchase period: 5   days | to order from only one sup | plier.  |   |   |   |  |  |
| Fill in "Goods to order" -   |  |   |                            | Purchase order fulfillment period. Allows you to determin<br>Order generation rule:<br>Order when the order point is reached              |   | <ul> <li>Order on schedule</li> </ul>         |   |  |  |
| Supply method           Supply method           Rostselmash: Purchase, 5 days  | Before the order on schedule <only deliveries="" for="" on="" sched.<="" th=""><th>Goods to orde</th><th></th><th colspan="2">"Order point" is the date by which the order must be placed to meet the demand. Covered period: 10</th><th>schedule.<br/>The earliest delivery d<br/>od is</th><th>ularly on fixed dates based on the supply           ate:         12/2/2019           3/31/2020         12/2</th></only> | Goods to orde   |                            | "Order point" is the date by which the order must be placed to meet the demand. Covered period: 10  |   | schedule.<br>The earliest delivery d<br>od is | ularly on fixed dates based on the supply           ate:         12/2/2019           3/31/2020         12/2 |  |  |
|  | -  |   |                            | Claculate earliest delivery date and shipment date  | ated upon acceptance of or<br>ate.                | prior to the date of the                      | demands of the period<br>next delivery.   |  |  |
| Step 2 of 5. Customize supply methods  | based on demands   |   |                            | Date of purchase order placement<br>Date of receipt against the order:<br>Covered period until:<br>Shipment date of the orders to supply: | 11/22/2019<br>12/2/2019<br>3/31/2020<br>12/2/2019 |   |   |  |  |
| Fill in "Goods to order"   |  |   |                            |   |   |   | More actions -  |  |  |
| Supply         Order point reached           Image: Contract of the second se | Before the orde  | er on schedule<br>veries on sched   |                            | to order<br>point reached   | C   | Delivery date<br>11/29/2019                   | Next delivery date <pre></pre>  |  |  |
|  |  |   |                            |   |   |   |   |  |  |



< Back

### ← → ☆ Generation of orders based on demands

Step 4 of 5. Orders for shipment

| Fill in - C               | nly checked Priority : For ship | oment from: 1 | to:      | //            | Only not supplied   |              |        |                               | Recon      | mendations Mo   | ore actions + |
|---------------------------|---------------------------------|---------------|----------|---------------|---------------------|--------------|--------|-------------------------------|------------|-----------------|---------------|
| Order                     | 면 Products, Characteristic      | UOM           | Required | Shipment date | Order shipment date | 🥒 To order   |        | 🖋 Supply method               | 🖋 Supply   | 🥟 Delivery date | Order pa      |
| Production stage MS00-2.  | Crank axle                      | pcs.          | 2.000    | 12/9/2019     | 12/9/2019           |              | 2.000  | Rostselmash: Purchase, 5 days | BT Corpora | 12/9/2019       |               |
| Production stage MS00-2.  | Guide wheel                     | pcs.          | 8.000    | 12/9/2019     | 12/9/2019           |              | 8.000  | Rostselmash: Purchase, 5 days | BT Corpora | 12/9/2019       |               |
| Production stage MS00-2.  | Shock absorber                  | pcs.          | 2.000    | 12/9/2019     | 12/9/2019           |              | 2.000  | Rostselmash: Purchase, 5 days | BT Corpora | 12/9/2019       |               |
| Production stage MS00-2.  | Tension bolt                    | pcs.          | 8.000    | 12/9/2019     | 12/9/2019           |              | 8.000  | Rostselmash: Purchase, 5 days | BT Corpora | 12/9/2019       |               |
| Production stage MS00-2.  | Balk                            | pcs.          | 4.000    | 12/9/2019     | 12/9/2019           |              | 4.000  | Rostselmash: Purchase, 5 days | BT Corpora | 12/9/2019       |               |
| Production stage MS00-2.  | Beam                            | pcs.          | 4.000    | 12/9/2019     | 12/9/2019           | $\checkmark$ | 4.000  | Rostselmash: Purchase, 5 days | BT Corpora | 12/9/2019       |               |
| Production stage MS00-2.  | Bracket                         | pcs.          | 24.000   | 12/9/2019     | 12/9/2019           | 2            | 24.000 | Rostselmash: Purchase, 5 days | BT Corpora | 12/9/2019       |               |
| Production stage MS00-2.  | Lining                          | pcs.          | 4.000    | 12/9/2019     | 12/9/2019           |              | 4.000  | Rostselmash: Purchase, 5 days | BT Corpora | 12/9/2019       |               |
| Production stage MS00-2.  | Hinghinge                       | pcs.          | 160.000  | 12/9/2019     | 12/9/2019           | ✓ 16         | 60.000 | Rostselmash: Purchase, 5 days | BT Corpora | 12/9/2019       |               |
| Production stage MS00-2.  | Track chain link                | pcs.          | 84.000   | 12/9/2019     | 12/9/2019           | <b>I</b>     | 84.000 | Rostselmash: Purchase, 5 days | BT Corpora | 12/9/2019       |               |
| Production stage MS00-2.2 | Leather                         | m2            | 8.000    | 12/9/2019     | 12/9/2019           |              | 8.000  | Rostselmash: Purchase, 5 days | BT Corpora | 12/9/2019       |               |
| Production stage MS00-2.2 | Pioneer TS-SW2002D2             | pcs.          | 2.000    | 12/9/2019     | 12/9/2019           |              | 2.000  | Rostselmash: Purchase, 5 days | BT Corpora | 12/9/2019       |               |
| Production stage MS00-2.  | Balancer                        | pcs.          | 8.000    | 12/12/2019    | 12/12/2019          |              | 8.000  | Rostselmash: Purchase, 5 days | BT Corpora | 12/12/2019      |               |
| Production stage MS00-2.  | Drive Sprocket                  | pcs.          | 40.000   | 12/12/2019    | 12/12/2019          | ✓            | 40.000 | Rostselmash: Purchase, 5 days | BT Corpora | 12/12/2019      |               |
| Production stage MS00-2.  | Midroller                       | pcs.          | 8.000    | 12/12/2019    | 12/12/2019          |              | 8.000  | Rostselmash: Purchase, 5 days | BT Corpora | 12/12/2019      |               |
| Production stage MS00-2.2 | Balancer                        | pcs.          | 8.000    | 12/15/2019    | 12/15/2019          |              | 8.000  | Rostselmash: Purchase, 5 days | BT Corpora | 12/15/2019      |               |
| Production stage MS00-2.2 | Brake mechanism                 | pcs.          | 2.000    | 12/20/2019    | 12/20/2019          |              | 2.000  | Rostselmash: Purchase, 5 days | BT Corpora | 12/20/2019      |               |
| Production stage MS00-2.2 | Turning mechanism               | pcs.          | 2.000    | 12/20/2019    | 12/20/2019          |              | 2.000  | Rostselmash: Purchase, 5 days | BT Corpora | 12/20/2019      |               |
|                           |                                 |               |          | 10/01/0010    | 10/01/0010          |              |        |                               | 07 O       | 1010110010      | • • •         |

#### Orders to be registered

#### Crank axle, Rostselmash: Material warehouse: Total to order: 2 pcs. (by inventory: 0, by orders: 2), Amount: ~0 USD

| Supply<br>source | Supply<br>method              | Receipt<br>date | Agreement<br>with supplier | Agreement<br>currency | Amount<br>(in the agreement currency) | Amount (USD) | Lines<br>in order | Weight (kg | ))    |
|------------------|-------------------------------|-----------------|----------------------------|-----------------------|---------------------------------------|--------------|-------------------|------------|-------|
| BT Corporation   |                               |                 |                            |                       |                                       | ~ 0.00       | 15                | ~          | 0.000 |
|                  | Rostselmash: Purchase, 5 days | 12/9/2019       |                            |                       |                                       | ~ 0.00       | 12                | ~          | 0.000 |
|                  | Rostselmash: Purchase, 5 days | 12/12/2019      |                            |                       |                                       | ~ 0.00       | 3                 | ~          | 0.000 |
|                  |                               |                 |                            |                       |                                       |              |                   |            |       |
|                  |                               |                 |                            |                       |                                       | 0.00         | 15                | 0.000      |       |

| at and close       Image: Confirmed → P       Cash voucher       Avment is expected (after rec<br>Goods acceptance for storage<br>Instruction for shipping agent       Image: Confirmed → P       Cash voucher       Avment is expected (after rec<br>Stock balance and availability       Image: Confirmed → P       Image: Confirmed → P       Cash voucher       Avment is expected (after rec<br>Stock balance and availability       Image: Confirmed → P       Image: Confirmed → P |   |  |  |  |  |  |  |  |  |  |  |  |  |  |
|---|---|--|--|--|--|--|--|--|--|--|--|--|--|--|
| Main Approval My notes Tasks  | ← → ☆ Stock balance and availability  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Post and close  |   |  |  |  |  |  |  |  |  |  |  |  |  |  |
| tatus: Confirmed  | Run report         Set up         Find         ΙΞ         I=         Ο         Σ  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Main Goods (25) Delivery  | Data parameters: Goods quantity: In storage units   |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Add 🛧 🗣 🔚   |   |  |  |  |  |  |  |  |  |  |  |  |  |  |
| # Supplier products Letter of authority Assignment  | Warehouse Now Expected  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|   | ID quantity   |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 2 Packing list  |   |  |  |  |  |  |  |  |  |  |  |  |  |  |
|   | Balancer,         pcs.         16.000         16.000         16.000           Balk,         pcs.         4.000         4.000         4.000  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 4 Product pricing   | Beam,         pcs.         4.000         4.000         4.000           Bracket,         pcs.         24.000         24.000         24.000           Bracket mechanism,         pcs.         2.000         2.000         2.000   |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 5 Purchase of goods and services  | Compressor,         pcs.         2.000         2.000         2.000           Compressor,         pcs.         2.000         2.000         2.000           Crank axie,         pcs.         2.000         2.000         2.000    |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 7 Purchase order approval   | Drive Sprocket,         pcs.         40.000         40.000         40.000           Guide wheel,         pcs.         8.000         8.000         8.000   |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Supplier price registration   | Heating system,         pcs.         2.000         2.000         2.000           Hinghinge,         pcs.         160.000         160.000         160.000           Hodd,         pcs.         2.000         2.000         2.000 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 9 Shock absorber <characteristics a<="" td=""><td>Leather,         m2         8.000         8.000         8.000           Lighting devices,         pcs.         16.000         16.000         16.000</td></characteristics>  | Leather,         m2         8.000         8.000         8.000           Lighting devices,         pcs.         16.000         16.000         16.000   |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 10 Tension bolt <characteristics a<="" td=""><td>Lining, pcs. 4.000 4.000 4.000<br/>Midroller, pcs. 8.000 8.000 8.000<br/>Discrete, pcs. 9.00 9.000 8.000</td></characteristics>  | Lining, pcs. 4.000 4.000 4.000<br>Midroller, pcs. 8.000 8.000 8.000<br>Discrete, pcs. 9.00 9.000 8.000  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 11 Track chain link <characteristics a<="" td=""><td>Pioneer TS-SW2002D2,         pcs.         2.000         2.000         2.000           Power take-off shaft,         pcs.         2.000         2.000         2.000</td></characteristics>  | Pioneer TS-SW2002D2,         pcs.         2.000         2.000         2.000           Power take-off shaft,         pcs.         2.000         2.000         2.000  |  |  |  |  |  |  |  |  |  |  |  |  |  |

Shock absorber,

Track chain link,

Turning mechanism,

Ventilation system,

Tension bolt.

Total

40.000 pcs.

8.000 pcs.

2.000 pcs.

2.000 pcs.

2.000 pcs.

16.000 pcs.

4.000 pcs.

2.000

8.000

84.000

2.000

2.000

100.00

100.00

100.00

100.00

100.00

100.00

100.00

pcs.

pcs.

pcs.

pcs.

pcs.

**DI Materials** 

DT Materials

DT Materials

DT Materials

DT Materials

DT Materials

DT Materials

2.000

8.000

84.000

2.000

2.000

Hinghinge

Balancer

Midroller

Balancer

Hood

Drive Sprocket

Turning mechanism

Brake mechanism

Lighting devices

Alarm devices

12

13

14

15

16

17

18

19

20

21

-

2.000

8.000

84.000

2.000

2.000

4,000.00 18%

800.00 18%

200.00 18%

1,600.00 18%

400.00 18%

200.00 18%

200.00 18%  $\times$ 

### ← → ☆ Order fulfillment states

| Warehouse:                         |  | Manager:                 |                |         |      | Products:               |      |        |           |    |            |         |             |                   |         |     |              |
|------------------------------------|--|--------------------------|----------------|---------|------|-------------------------|------|--------|-----------|----|------------|---------|-------------|-------------------|---------|-----|--------------|
| Rostselmash: Material warehouse    | - ×  | <pre>without filte</pre> |                | -       | ×    | <pre>without filt</pre> | ter> |        | - ×       | ]  |            |         |             |                   |         |     |              |
| Generate 🛛 🖉 Customize list        | ]  |                          |                |         |      |                         |      |        |           |    |            |         |             |                   |         | (   | More actions |
| Order, Customer / No, Products, Ch | aracteristic   |                          | Status/Unit of | Reserve |      |                         |      |        |           |    | Reserve t  | o date  |             |                   | Reserve |     | To su        |
|                                    |  | measure                  | In wareho      | ouse    | 11/2 | 2/2019                  | 12/  | 9/2019 | 12/12/201 | 9  | 12/15/2019 | 12/20/2 | 12/21/2019  | In all warehouses | Quantit | y I |              |
| 3 Shock absorber                   | <character< td=""><td>istics are</td><td>pcs.</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>\$</td><td>2.000</td></character<>   | istics are               | pcs.           |         |      |                         |      |        |           |    |            |         |             |                   |         | \$  | 2.000        |
| 4 Tension bolt                     | <character< td=""><td>istics are</td><td>pcs.</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>\$</td><td>8.000</td></character<>   | istics are               | pcs.           |         |      |                         |      |        |           |    |            |         |             |                   |         | \$  | 8.000        |
| Production stage MS00-2.17.1 from  | 11/22/2019   |                          | Generated      |         |      |                         |      | D,     |           |    |            |         |             |                   |         |     |              |
| 1 Balk                             | <character< td=""><td>istics are</td><td>pcs.</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>\$</td><td>4.000</td></character<>   | istics are               | pcs.           |         |      |                         |      |        |           |    |            |         |             |                   |         | \$  | 4.000        |
| 2 Beam                             | <character< td=""><td>istics are</td><td>pcs.</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>\$</td><td>4.000</td></character<>   | istics are               | pcs.           |         |      |                         |      |        |           |    |            |         |             |                   |         | \$  | 4.000        |
| 3 Lining                           | <character< td=""><td>istics are</td><td>pcs.</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>\$</td><td>4.000</td></character<>   | istics are               | pcs.           |         |      |                         |      |        |           |    |            |         |             |                   |         | \$  | 4.000        |
| 4 Bracket                          | <character< td=""><td>istics are</td><td>pcs.</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>\$</td><td>24.000</td></character<>  | istics are               | pcs.           |         |      |                         |      |        |           |    |            |         |             |                   |         | \$  | 24.000       |
| Production stage MS00-2.18.1 from  | 11/22/2019   |                          | Generated      |         |      |                         |      | Ç.     |           |    |            |         |             |                   |         |     |              |
| 1 Track chain link                 | <character< td=""><td>istics are</td><td>pcs.</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>\$</td><td>84.000</td></character<>  | istics are               | pcs.           |         |      |                         |      |        |           |    |            |         |             |                   |         | \$  | 84.000       |
| 2 Hinghinge                        | <character< td=""><td>istics are</td><td>pcs.</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>\$</td><td>160.000</td></character<> | istics are               | pcs.           |         |      |                         |      |        |           |    |            |         |             |                   |         | \$  | 160.000      |
| Production stage MS00-2.20.2 from  | 11/22/2019   |                          | Generated      |         |      |                         |      | Ç.     |           |    |            |         |             |                   |         |     |              |
| 1 Leather                          | <character< td=""><td>istics are</td><td>m2</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>\$</td><td>8.000</td></character<>     | istics are               | m2             |         |      |                         |      |        |           |    |            |         |             |                   |         | \$  | 8.000        |
| 2 Pioneer TS-SW2002D2              | <character< td=""><td>istics are</td><td>pcs.</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>\$</td><td>2.000</td></character<>   | istics are               | pcs.           |         |      |                         |      |        |           |    |            |         |             |                   |         | \$  | 2.000        |
| Production stage MS00-2.19.1 from  | 11/22/2019   |                          | Generated      |         |      |                         |      |        |           | Ç. |            |         |             |                   |         |     |              |
| 2 Balancer                         | <character< td=""><td>istics are</td><td>pcs.</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>\$</td><td>8.000</td></character<>   | istics are               | pcs.           |         |      |                         |      |        |           |    |            |         |             |                   |         | \$  | 8.000        |
| 3 Midroller                        | <character< td=""><td>istics are</td><td>pcs.</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>\$</td><td>8.000</td></character<>   | istics are               | pcs.           |         |      |                         |      |        |           |    |            |         |             |                   |         | \$  | 8.000        |
| 4 Drive Sprocket                   | <character< td=""><td>istics are</td><td>pcs.</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>\$</td><td>40.000</td></character<>  | istics are               | pcs.           |         |      |                         |      |        |           |    |            |         |             |                   |         | \$  | 40.000       |
| Production stage MS00-2.20.1 from  | 11/22/2019   |                          | Generated      |         |      |                         |      |        |           |    | l          |         |             |                   |         |     |              |
| 3 Balancer                         | <character< td=""><td>istics are</td><td>pcs.</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>\$</td><td>8.000</td></character<>   | istics are               | pcs.           |         |      |                         |      |        |           |    |            |         |             |                   |         | \$  | 8.000        |
| Production stage MS00-2.20.3 from  | 11/22/2019   |                          | Generated      |         |      |                         |      |        |           |    |            |         | <b>,</b> ,, |                   |         |     |              |

с×

#### Designations



🐽 - same date shipment

#### Manufacturing Stage dispatching + $\rightarrow$ × Status: Start: Order: Dispatcher department: Department: • × No. MS00-000002 from 11/22/2019 \* × \* × . × × Dr ₽. More actions - C ? 7 Ē - 6 × Q -Actions + Show -Supply state Pick stages with status ¢? **E** 43 Stage State Department Start date Clarification is required 12/9/2019 B MS00-2.16.1, Assembly of Tensioner Completed Assembly and welding shop Ready for fulfillment 12/9/2019 B MS00-2.17.1, Welding of frame parts Completed Assembly and welding shop Awaiting predecessors 12/9/2019 MS00-2.18.1, Assembley of track chain Completed Machine shop Awaiting start MS00-2.20.2, Assembley cab 12/9/2019 Completed Plastic product shop Awaiting completion (internet internet in Generated, Ready for fulfillment 431 MS00-2.19.1, Assembley Machine shop 12/12/2019 Completed (m <del>4</del>57 12/17/2019 MS00-2.20.1, Assembley of undercarriage system Generated Assembly and welding shop And with status 451 **[**] Assembly and welding shop 12/24/2019 MS00-2.20.3, Setting of control mechanism Generated Planning is required 51 MS00-2.20.4, Final Assembley Generated Assembly and welding shop

 12/24/2015
 Arris with status

 12/25/2015
 Image: Planning is required

 2/25/2015
 Image: Planning is required

 Image: Planning is required
 Image: Planning is required
 </

### Collapse >>



 $\leftarrow \rightarrow$ 

### ★ Stock balance and availability

| Warehouse: | Rostselmash: Material warehouse | Product ID: |       |
|------------|---------------------------------|-------------|-------|
| Run report | Set up 🛱 🗸 Find                 |             | 0 Σ - |

### Stock balance and availability

Data parameters: Goods quantity: In storage units Filter: Warehouse Equal to "Rostselmash: Material warehouse"

| 1 |   |               |                          |      |          |               |            |           |          |          | UOI          | VI ( | Qua  |
|---|---|---------------|--------------------------|------|----------|---------------|------------|-----------|----------|----------|--------------|------|------|
|   |   | Warehous      | se                       |      | Now      |               |            |           | Expected |          |              |      | Оре  |
|   |   | Product<br>ID | Products, Characteristic | UOM  | In stock | Being shipped | In reserve | Available | Receipt  | Consumpt | pcs.<br>Tota |      | bala |
| E | - | Rostselmas    | h: Material warehouse    |      |          |               |            |           |          |          |              |      |      |
|   |   |               | Alarm devices,           | pcs. | 4.000    |               | 4.000      |           |          | 4.000    | 1            |      |      |
|   |   |               | Balancer,                | pcs. | 16.000   | 8.000         | 8.000      |           |          | 16.000   | 1            |      |      |
|   |   |               | Balk,                    | pcs. | 4.000    | 4.000         |            |           |          | 4.000    | 1            |      |      |
|   |   |               | Beam,                    | pcs. | 4.000    | 4.000         |            |           |          | 4.000    | 1            |      |      |
|   |   |               | Bracket,                 | pcs. | 24.000   | 24.000        |            |           |          | 24.000   | 1            |      |      |
|   |   |               | Brake mechanism,         | pcs. | 2.000    |               | 2.000      |           |          | 2.000    | 1            |      |      |
|   |   |               | Compressor,              | pcs. | 2.000    |               | 2.000      |           |          | 2.000    |              |      |      |
|   |   |               | Crank axle,              | pcs. | 2.000    | 2.000         |            |           |          | 2.000    | 1            |      |      |
|   |   |               | Drive Sprocket,          | pcs. | 40.000   | 40.000        |            |           |          | 40.000   | 1            |      |      |
|   |   |               | Guide wheel,             | pcs. | 8.000    | 8.000         |            |           |          | 8.000    | 1            |      |      |
|   |   |               | Heating system,          | pcs. | 2.000    |               | 2.000      |           |          | 2.000    | 1            |      |      |
|   |   |               | Hinghinge,               | pcs. | 160.000  | 160.000       |            |           |          | 160.000  |              |      |      |
|   |   |               | Hood,                    | pcs. | 2.000    |               | 2.000      |           |          | 2.000    |              |      |      |
|   |   |               | Leather,                 | m2   | 8.000    | 8.000         |            |           |          | 8.000    | 1            |      |      |
|   |   |               | Lighting devices,        | pcs. | 16.000   |               | 16.000     |           |          | 16.000   | 1            |      |      |
|   |   |               | Lining,                  | pcs. | 4.000    | 4.000         |            |           |          | 4.000    | 1            |      |      |
|   |   |               | Midroller,               | pcs. | 8.000    | 8.000         |            |           |          | 8.000    | )            |      |      |
|   |   |               | Pioneer TS-SW2002D2,     | pcs. | 2.000    |               |            |           |          | 2.000    |              |      |      |
|   |   |               | Power take-off shaft,    | pcs. | 2.000    |               | 2.000      |           |          | 2.000    |              |      |      |
|   |   |               | Shock absorber,          | pcs. | 2.000    |               |            |           |          | 2.000    |              |      |      |
|   |   |               | Tension bolt,            | pcs. | 8.000    | 8.000         |            |           |          | 8.000    | 1            |      |      |
|   |   |               | Track chain link,        | pcs. | 84.000   | 84.000        |            |           |          | 84.000   | )            |      |      |
|   |   |               | Turning mechanism,       | pcs. | 2.000    |               | 2.000      |           |          | 2.000    | )            |      |      |
|   |   |               | Ventilation system,      | pcs. | 2.000    |               | 2.000      |           |          | 2.000    |              |      |      |
|   |   | Total         |                          |      |          |               |            |           |          |          |              |      |      |
| 1 |   |               |                          |      |          |               |            |           |          |          |              |      |      |

#### Goods in warehouses list $\leftarrow \rightarrow$ Details up to recorder Period: 11/17/2019 - 11/23/2019 . Varehouse: Rostselmash: Semi-finished product warehouse 💼 -1= 1= 0 Σ -Run report Set up... Find...

### Goods in warehouses list

Data parameters: Period: 11/17/2019 - 11/23/2019 Goods quantity: In storage units Filter: Warehouse Equal to "Rostselmash: Semi-finished product warehouse"

| Warehouse                                    | Wareroom                         |      | Quantity |         |             |         |
|--|----------------------------------|------|----------|---------|-------------|---------|
| Product ID                                   | Products, Characteristic, Series | UOM  | Opening  | Receipt | Consumption | Closing |
|  |                                  |      | balance  |         |             | balance |
| Rostselmash: Semi-finished product warehouse |                                  |      |          | 10.000  |             | 10.000  |
|  | DT.102.01 Frame, ,               | pcs. |          | 2.000   |             | 2.000   |
|  | DT.102.02 Track system, ,        | pcs. |          | 2.000   |             | 2.000   |
|  | DT.102.02.01 Tensioner, ,        | pcs. |          | 2.000   |             | 2.000   |
|  | DT.102.02.02 Track chain, ,      | pcs. |          | 2.000   |             | 2.000   |
|  | DT.105.01 Cab with seat, ,       | pcs. |          | 2.000   |             | 2.000   |
| Total  |                                  |      |          | 10 000  |             | 10 000  |

### Total goods in storage units

| NOU   | Quantity           |         |             |                    |  |  |  |  |  |
|-------|--------------------|---------|-------------|--------------------|--|--|--|--|--|
|       | Opening<br>balance | Receipt | Consumption | Closing<br>balance |  |  |  |  |  |
| DCS.  |                    | 10.000  |             | 10.000             |  |  |  |  |  |
| Total |                    | 10.000  |             | 10.000             |  |  |  |  |  |



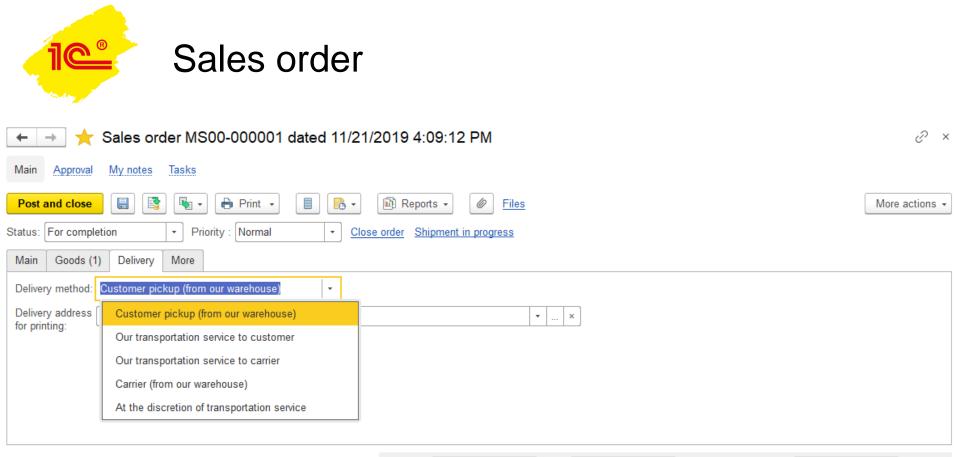
# Manufacturing

| ← → ☆ MS00-2.20.4, Final Assembley (Production  | n stage)   | ê ×                                       |   |  |               |            |                     |             |                                       |
|---|--|---|---|--|---------------|------------|---------------------|-------------|---------------------------------------|
| Main <u>My notes</u> <u>Tasks</u>   |  |   |   |  |               |            |                     |             |                                       |
| Post and close         Image: Content of the second s | Reports •         Order structure           ompleted         •         Close stage                                   | More actions +                            |   |  |               |            |                     |             |                                       |
| Main       Supply (8)       Consumption (8)       Release (1)       Labor costs (1)       M         ✓       Products by calculated cost (1)       ▲   | Being generated<br>Generated<br>For completion<br>Started<br>Completed   | More actions -<br>ntity UOM<br>2.000 pcs. |   |  |               |            |                     |             |                                       |
|   |  | Product ID:                               | ] |  |               | ]          |                     |             |                                       |
| Data parameters: Go     Filter: Wa  | nce and availability<br>ods quantity: In storage units<br>arehouse Equal to "Rostselmash: Commercial department ware | house"                                    |   |  |               |            |                     |             |                                       |
| ▶ Side and intermediate product at fixed cost     Warehouse       Product     Products, Cl       □     Rostsemast: commercial di       □     Total  |  | eather cover                              |   | ow<br>stock<br>2.000<br>2.000<br>2.000 | Being shipped | In reserve | Expected<br>Receipt | Consumption | Remaining quantity<br>2:<br>2:<br>2:0 |

2.000 2.000 2.000







| 🗲 → 🌟 Sales order MS00-000001 dated 11/2                       | 21/2019 4:09:12 PM *                                   |                    | € <sup>2</sup> × |
|--|--|--------------------|------------------|
| Main <u>Approval</u> <u>My notes</u> <u>Tasks</u>              | ☆ Altair (Counterparty (business entity or individual) | го×                |                  |
| Post and close 📳 🛐 📭 🕂 Print 🔹 📄 💽                             | Main Bank accounts Contracts My notes Tasks            |                    | More actions -   |
| Status: For completion   Priority : Normal                     | Save and close Save 🗐 💽 - 🐚 Reports -                  | More actions +     |                  |
| Main Goods (1) 🗇 Delivery More                                 | Main Addresses, phones                                 |                    |                  |
| Number: MS00-000001 from: 11/21/2019 4:09:12 PN 🗂 C            | Physical   |                    |                  |
| Customer: Altair 🗸 🖉 🖃 C                                       | address:   | Enter a comment    |                  |
| Counterparty: Altair   | address:   | 9 Address on Yande | x.Maps           |
| Agreement: Wholesale   | Other<br>information:                                  | Address on Google  | e Maps           |
| Payment: For payment 2/28/2020 (100%) Paid against order: 0.00 |  |                    |                  |
| Comment:   | Postal   |                    |                  |
|  | address:   |                    |                  |
|  | Phone:   |                    |                  |
|  | Fax:   |                    |                  |
|  | Email: Cher (any other                                 |                    |                  |
|  | contact information):                                  |                    |                  |
|  |  |                    |                  |
|  | International address                                  |                    |                  |
|  | for payments (eng.):                                   |                    |                  |
|  |  |                    |                  |
|  |  |                    |                  |
|  |  |                    |                  |
|  |  |                    |                  |
|  |  |                    |                  |
|  |  |                    |                  |

| ← → ☆ Delivery<br>From our warehouse ・ Rostselmash: Commerce |             |              | liv   | ery      | ,                             | G                          | c <sup>2</sup> ×<br>More actions ∙ |             |                |     |          |                                 |                |                |
|--|-------------|--------------|-------|----------|-------------------------------|----------------------------|------------------------------------|-------------|----------------|-----|----------|---------------------------------|----------------|----------------|
| Create transportation jobs Transportation jobs [             | Documents f | for carriers |       |          |                               |                            |                                    |             |                |     |          |                                 |                |                |
| Delivery references to: / / 🟥 📩                              |             | More actio   | ins - | Create 合 | <ul> <li>Fill in •</li> </ul> | Open                       | More actions •                     |             |                |     |          |                                 |                |                |
| Area/ Address  | Ship        | Recipient    | D     | Ν        | Transport / Address           | Warehouse / A.             | Time from                          |             |                |     |          |                                 |                |                |
| carea is not specified><br>213 Rosewood Lane, New York, NY   | 11/21/      | Alfa         |       | 1        | 67890-000 VZ-11, 50 t 5 m3    | Rostselmash: C.            | 22 Novem                           |             |                |     |          |                                 |                |                |
|  |             | ,            |       |          | [                             | ← → ☆ Deliv                | ery                                |             |                |     |          |                                 |                | × آن           |
|  |             |              | >     |          | ſ                             | From our warehouse -       | Rostselmash: Comme                 | ercial 🔹 🗗  | Area           | • × | ]        |                                 | C              | More actions + |
|  |             |              | <     | ]        | [                             | Create transportation jobs | Transportation jobs                | Documents f | for carriers   |     | _        |                                 |                |                |
|  |             |              |       | 1        |                               | Delivery references to: // |                                    |             | More actions + |     | Create 🔶 | 🔸 🔇 🍽 Fill in 🗸 Open            |                | More actions - |
|  |             |              |       |          |                               | Area/ Address              |                                    | Ship        | Recipient D    |     | N        | Transport / Address             | Warehouse / A  | Time from      |
|  |             |              |       |          |                               |                            |                                    |             |                |     | ⊖ 1      | 67890-000 VZ-11, 50 t 5 m3      | Rostselmash: C | . 22 Novem     |
|  |             |              |       |          |                               |                            |                                    |             |                |     | 1        | 213 Rosewood Lane, New York, NY |                |                |
|  |             |              |       |          |                               | ۲ 📼                        |                                    |             |                |     | 4        |                                 |                |                |







- 1. Production to the warehouse.
  - Release of basic, running machines in advance to the warehouse according to the production plan. After receipt of the customer's order, this basic running machine is equipped to the specific customer and his wishes.



# Master data and settings

| Demonstration base       | 7 IC:ERP WE (IC:Enterprise)              |                                    |   |                  | 4              | S S Q Dan Olsen   | ╤ _ ¤ ×      |
|--------------------------|--|------------------------------------|---|------------------|----------------|---|--------------|
| ✿ Home page              |  |                                    |   |                  |                | rch (Ctrl+F)  | × \$\$_ ×    |
| Quick menu               |  |                                    |   |                  |                |   | <u> </u>     |
| 😫 Budgeting and planning |  |                                    |   |                  |                |   |              |
| CRM and marketing        | Initial filling                          | Master data and sections           | Reports   |                  |                |   |              |
|                          | Initial filling                          | Enterprise                         | Additional reports  |                  |                |   |              |
| 🗳 Sales                  | Register adjustment                      | Products                           |   |                  |                |   |              |
| 🐺 Purchases              |  | Budgeting and planning             | Tools   |                  |                |   |              |
|                          | Base classifiers                         | CRM and marketing                  | ← → ☆ Products  |                  |                | _   | ê ×          |
| Warehouse and delivery   | Currencies                               | Sales                              | Search (Alt+1) x Q By exact match                                     |                  |                | Kinds and properties Kinds Proper                       | <b>D</b> • 🛞 |
| Production               |  | Purchases                          | Create  |                  | More actions + | Manufacturing     Matal products                        |              |
| Cash flow                | Master data                              | Warehouse and delivery             |   | ↓ Product ID     |                | Components of individual registration                   | on           |
| U Cash liow              | Products                                 | Production                         | 1000x1000 Styrofoam     2000x1000 foam rubber                         |                  |                | - Main materials  |              |
| Financial result and     |  |                                    | - 539047001 Filter element  |                  |                | <ul> <li>Paints and varnishes</li> </ul>                |              |
| controlling              | Product classifiers                      | Cash flow and mutual settlements   | - Abrasive particle No. 3   |                  |                | <ul> <li>Products</li> </ul>                            |              |
| 🚓 Capital assets         | Partners                                 | Financial result and controlling   | - Abrasive particle No. 4   |                  |                | <ul> <li>Provided services</li> </ul>                   |              |
|                          | Companies                                | VAT accounting, import and export  | - Abrasive particle No. 5   |                  |                | Reusable package     Semi-finished products             |              |
| International financial  | Company structure                        | Capital assets                     | <ul> <li>Accumulator screw gun MAKITA 6261DWPE</li> </ul>             | 293164           |                | Serial accounting materials                             |              |
| accounting               | Warehouses and stores                    | International financial accounting | - AJB7.732.004 Contact  |                  |                | <ul> <li>Serial accounting products</li> </ul>          |              |
| Master data and settings | Bank accounts                            | internal decounting                | <ul> <li>AJB7.732.012 Contact</li> <li>AJB7.750.004 Point</li> </ul>  |                  |                | <ul> <li>Serial inventory (cost calculation)</li> </ul> |              |
|                          |  | Integration                        | <ul> <li>AJB7.755.001 Jumper</li> </ul>                               |                  |                | <ul> <li>Serial inventory (FEFO)</li> </ul>             |              |
|                          | Enterprise cash accounts                 | Integration                        | <ul> <li>Attachable equipment for AMKODOR 211 autoloader</li> </ul>   |                  |                | <ul> <li>Serial inventory (for reference)</li> </ul>    |              |
|                          | Cash registers                           | Applied solution design system     | = Aviation gasoline B-91/115  |                  |                | <ul> <li>Special cutting tool</li> </ul>                |              |
|                          | Projects                                 | Data synchronization               | <ul> <li>Birch plywood FK 21 mm sort 4/4</li> </ul>                   |                  |                | <ul> <li>Woodwork</li> </ul>                            |              |
|                          | Work schedules                           |                                    | <ul> <li>BISON electric airbrush</li> </ul>                           | 254547           |                | Work performed  |              |
|                          | Authorized signatories                   | See also                           | <ul> <li>BISON knife PREMIUM series</li> </ul>                        | 269432           |                | Work purchased     Trade                                |              |
|                          |  |                                    | Bolt cutter ENKOR 610 mm  | 246832<br>212497 |                |   |              |
|                          | Individuals                              | Currencies                         | Box spanner set Matrix 6-22 mm 8 pcs smooth chrome     Case latch T15 | 212497           |                |   |              |
|                          |  | Banks                              | Casting mold cleaning solution  |                  |                |   |              |
|                          | Settings                                 | World countries                    | - CCD materials   |                  |                |   |              |
|                          | Servicing                                | Business calendars                 | - Cellular polycarbonate 10 mm 600x150                                |                  |                |   |              |
|                          | General settings                         |                                    | CITIZEN SDC-888TII calculator   |                  |                |   |              |
|                          |  |                                    | <ul> <li>Concrete drilling tool MAKITA SDS+ D8x110 mm</li> </ul>      | 286963           |                |   |              |
|                          | Users and rights settings                |                                    | Coolant Tosol-E40 (up to minus 40 °C)                                 |                  |                |   |              |
|                          | Organizer                                |                                    | Copper strip 24x0.4mm     Copper strip 24x0.75mm                      |                  |                |   |              |
|                          | Configure file operations                |                                    | Copper strip 24x0./5mm     Cup grease US-2                            |                  |                |   |              |
|                          | Print forms, reports and data processors |                                    |   |                  |                | Segment: × ×  |              |
|                          | 011/0                                    |                                    |   |                  |                |   |              |

△ ① ☆ Q Dan Olsen Ξ \_ ⊡ ×

CWP and equipment

#### € × $\leftarrow \rightarrow$ Products 🔳 🔂 - 🛞 × Q By exact match Kinds and properties Kinds Properties Product kind NU T\_ -Ins 6 Create Change selected Generate -- 6 More actions -Manufacturing Product kinds group Ctrl+F9 🕀 🚞 Metal products ↓ Product ID Description 😑 🚞 Rostselmash 😐 Tractor basic configuration Products Balers Carts Combines Forage equipment Municipal equipment Products without characteristics Tractors Windrower Audio systems Materials and Purchased components Semi-finished production Components of individual registration Main materials Paints and varnishes Products Provided services Reusable package Semi-finished products Serial accounting materials Serial accounting products Serial inventory (cost calculation) Serial inventory (FEFO) Serial inventory (for reference) Special cutting tool Woodwork \* × Segment:

| 1 Demonstration base             | / 1C:ERP WE (1C:Enterprise)                               |                                    |                      |                            |        |              |                               |      |                               |         |              | 4 3 ☆   | Q          | Dan Olsen 🏺 🔔 | ø ×   |
|----------------------------------|---|------------------------------------|----------------------|----------------------------|--------|--------------|-------------------------------|------|-------------------------------|---------|--------------|---|------------|---------------|-------|
| ♠ Home page Products ×           |   |                                    |                      |                            |        |              |                               |      |                               |         |              | Search (Ctrl+F)   |            | x             | ¢a, × |
| Quick menu                       |   |                                    |                      |                            |        |              |                               |      |                               |         |              |   |            |               |       |
| 😫 Budgeting and planning         | f======   |                                    |                      |                            |        |              |                               |      |                               |         |              |   |            |               |       |
| CRM and marketing                | Manufacturing reports<br>Settings and catalogs            | Intrashop accou                    |                      | Create                     |        |              |                               |      |                               |         |              |   |            |               |       |
| Sales                            | Order fulfillment states                                  | Production do<br>Invoices for regi |                      | Production order           |        |              |                               |      |                               |         |              |   |            |               |       |
| 👿 Purchases                      |   | -                                  | tion without orders  | Tools                      |        |              |                               |      |                               |         |              |   |            |               |       |
| Warehouse and delivery           | Master data   | Allocation of ma                   | aterials and works   | Additional data processors |        |              |                               |      |                               |         |              |   |            |               |       |
| Production                       | Bills of resources  |                                    | tion to product cost |                            |        |              |                               |      |                               |         |              |   |            |               |       |
|                                  | Work centers<br>Availability of work center kinds         | Enter indicators                   | for cost allocation  |                            |        |              |                               |      |                               |         |              |   |            |               |       |
| Cash flow                        | Material substitution permissions                         | Labor costs                        |                      |                            |        |              |                               |      |                               |         |              |   |            |               |       |
| Financial result and controlling | Operations sheets   | Employee outp                      | ut                   |                            |        |              |                               |      |                               |         |              |   |            |               |       |
| 🚓 Capital assets                 | Costing items   | Kinds of employ                    | vee activities       |                            |        |              |                               |      |                               |         |              |   |            |               |       |
|                                  | Set up inventory level control                            | Teams                              |                      |                            |        |              |                               |      |                               |         |              |   |            |               |       |
| accounting                       | Production expense standards<br>Standard costings         | Repairs                            |                      |                            |        |              | ¥ .                           |      |                               |         |              |   |            |               |       |
| Master data and settings         |   | Facilities                         | ← → 7                | ♂ Bills of resources       |        |              |                               |      |                               |         |              |   |            | Ċ             | ×     |
|                                  | Intershop management                                      | Repair activiti                    | Status:              | Products:                  |        | U            | lsed as:                      |      | Work center kine              | d:      | L. L.        | Jsed in orders  | S:         |               |       |
|                                  | Order queue management                                    | Repair orders                      | Any                  | ▼ ×                        | >      | • × (        | <without filter=""></without> | ×    | <without filter=""></without> |         | - × (        | <without filter<="" th=""><th>r&gt;</th><th>- ×</th><th></th></without> | r>         | - ×           |       |
|                                  | Stage dispatching<br>Production orders                    | Defect log                         | 🕒 Create 🗸           | Create group               | -<br>- | Set status - | Product BOR                   |      | BOM tree                      | Compare | hille of roc |   | <u>o</u> - | More action   | - 20  |
|                                  | Production orders   | Repair activity<br>Running time    |                      |                            |        |              |                               |      |                               | Compare |              |   |            |               | 13 1  |
|                                  | Shop management   | r taning time                      |                      | on, assembly Ins           | Ļ      | Code         | Туре                          | Stat | us                            |         | Validity     | period  |            | Main product  |       |
|                                  | Stage execution   | See also                           | Repair               |                            |        |              |                               |      |                               | from    |              | to  |            |               |       |
|                                  | Execution of operations<br>Material orders for production | Reasons for p                      | Disassen             | nbly, disposal             |        | 00-000087    |                               |      |                               |         |              |   |            |               |       |
|                                  | Watenal orders for production                             | Expense allo                       | 🕨 🚞 Metalwo          | ork                        |        | 00-000005    |                               |      |                               |         |              |   |            |               |       |
|                                  |   |                                    | 🕨 🚞 Plastic          | products                   |        | 00-00006     |                               |      |                               |         |              |   |            |               |       |
|                                  |   |                                    | 🕨 😑 Product          | s of series SI and TM      |        | 00-00009     |                               |      |                               |         |              |   |            |               |       |
|                                  |   |                                    | 🕨 🚞 Relay            |                            |        | 00-000041    |                               |      |                               |         |              |   |            |               |       |
|                                  |   |                                    | ▶                    | ork                        |        | 00-000001    |                               |      |                               |         |              |   |            |               |       |
|                                  |   |                                    |                      |                            |        |              |                               |      |                               |         |              |   |            |               |       |
|                                  |   |                                    |                      |                            |        |              |                               |      |                               |         |              |   |            |               |       |
|                                  |   |                                    |                      |                            |        |              |                               |      |                               |         |              |   |            |               |       |
|                                  |   |                                    |                      |                            |        |              |                               |      |                               |         |              |   |            | <b>X A V</b>  | ×     |

| ← → ☆ Bills of resource  | es                             |  |   |                          |                              | € ×                                      |  |                        |
|--|--------------------------------|--|---|--------------------------|------------------------------|--|--|------------------------|
| Status: Product:   | s: Used as:                    | Work center kind:                        | Used in orde  | 'S:                      |                              |  |  |                        |
| Any 🔹 🗙 <without< td=""><td>t filter&gt;</td><td>× (<without filter=""></without></td><td>▼ × &lt;</td><td>r&gt; ▼ ×</td><td></td><td></td><td></td><td></td></without<> | t filter>                      | × ( <without filter=""></without>        | ▼ × <   | r> ▼ ×                   |                              |  |  |                        |
| Create group   | Set status 🔹 Product E         | OR BOM tree C                            | ompare bills of resources   | 🔁 🔹 🔟 Usage insta        | ances                        | More actions -                           |  |                        |
| Description 4  | Code Type                      | Status                                   | Validi  | ty period Main pr        | oduct                        |  |  |                        |
|  |                                |  | from  | to                       |                              |  |  |                        |
| 🔻 🚞 Rostselmash  | 00-000093                      |  |   |                          |                              |  |  |                        |
| 🔹 🚞 Rostselmash: Products  | 00-000101                      |  |   |                          |                              |  |  |                        |
| DT 520 (for example #1)  | 00-000094 Production, assembly | Valid                                    | 11/19/2019  | DT 520                   |                              |  |  |                        |
| <ul> <li>DT 570 (for example #2)</li> </ul>  | 00-000100 Production, assembly | Valid                                    | 1/1/2019  | DT 570                   |                              |  |  |                        |
| <ul> <li>Tractor basic configurat</li> </ul>   | 00-000099 Production, assembly | Valid                                    | 1/1/2019  | Tractor                  | basic configuration          |  |  |                        |
|  |                                | ← → ☆ Tractor basic                      | configuration (Productio  | n, assembly) (Bill of    | resources)                   |  |  | C ×                    |
|  |                                | - Main <u>Standard costings</u> BOM tre  | e Material substitution permissi  | ons Usage in orders My   | notes Tasks                  |  |  |                        |
|  |                                | Save and close Save                      | Compare bills of resources  | 💦 🔻 🐚 Usagi              | e instances Product BOR      | Fill in using operations sheets for stag | es 🕼 <u>Files</u>                            | More actions +         |
|  |                                | Group: Rostselmash: Products             | ▼ @ Code: 00-000099   | Status: Valid            | Set status 🗸 🎼               |  |  |                        |
|  |                                | Description: Tractor basic configuration |   | Valid from: 1/ 1/2019    | ■ × to: / / ■ ×              | (0)                                      |  |                        |
|  |                                | Main Side and intermediate product       |   |                          |                              |  |  |                        |
| $\sim$   |                                |  |   |                          |                              |  |  | Marratian              |
|  | $\searrow$                     |  | Characteristic Quan   |                          | Stage                        | Method of receiving material             | Costing item                                 | More actions +<br>Mate |
|  |                                |  | characteristics are not   | 1.000 pcs.               | Assembley of undercarriage   | Produce by the "Frame DT" BOM            | Semi-finished products ma                    |                        |
|  |                                |  | <characteristics are="" not<="" td=""><td>1.000 pcs.</td><td>Assembley of undercarriage</td><td>Produce by the "Track system D</td><td>Semi-finished products m</td><td></td></characteristics> | 1.000 pcs.               | Assembley of undercarriage   | Produce by the "Track system D           | Semi-finished products m                     |                        |
|  |                                |  | <characteristics are="" not<="" td=""><td>4.000 pcs.</td><td>Assembley of undercarriage</td><td>Supply</td><td>Main materials</td><td></td></characteristics>                                   | 4.000 pcs.               | Assembley of undercarriage   | Supply                                   | Main materials                               |                        |
|  |                                | 4 Turning mechanism                      | <characteristics are="" not<="" td=""><td>1.000 pcs.</td><td>Setting of control mechanism</td><td>Supply</td><td>Purchased components</td><td></td></characteristics>                           | 1.000 pcs.               | Setting of control mechanism | Supply                                   | Purchased components                         |                        |
|  |                                | 5 Brake mechanism                        | <characteristics are="" not<="" td=""><td>1.000 pcs.</td><td>Setting of control mechanism</td><td>Supply</td><td>Purchased components</td><td></td></characteristics>                           | 1.000 pcs.               | Setting of control mechanism | Supply                                   | Purchased components                         |                        |
|  |                                |  | <characteristics are="" not<="" td=""><td>1.000 pcs.</td><td>Final Assembley</td><td>Supply</td><td>Purchased components</td><td></td></characteristics>  | 1.000 pcs.               | Final Assembley              | Supply                                   | Purchased components                         |                        |
|  |                                |  | <characteristics are="" not<="" td=""><td>8.000 pcs.</td><td>Final Assembley</td><td>Supply</td><td>Purchased components</td><td></td></characteristics>  | 8.000 pcs.               | Final Assembley              | Supply                                   | Purchased components                         |                        |
|  |                                |  | <characteristics are="" not<="" td=""><td>2.000 pcs.</td><td>Final Assembley</td><td>Supply</td><td>Purchased components</td><td></td></characteristics>  | 2.000 pcs.               | Final Assembley              | Supply                                   | Purchased components                         |                        |
|  |                                | 3,                                       | <characteristics are="" not<="" td=""><td>1.000 pcs.</td><td>Final Assembley</td><td>Supply</td><td>Purchased components<br/>Purchased components</td><td></td></characteristics>               | 1.000 pcs.               | Final Assembley              | Supply                                   | Purchased components<br>Purchased components |                        |
|  |                                | -  | <characteristics are="" not<="" td=""><td>1.000 pcs.<br/>1.000 pcs.</td><td>Final Assembley</td><td>Supply<br/>Supply</td><td>Purchased components</td><td></td></characteristics>              | 1.000 pcs.<br>1.000 pcs. | Final Assembley              | Supply<br>Supply                         | Purchased components                         |                        |
|  |                                |  | <characteristics are="" not<="" td=""><td>1.000 pcs.</td><td>Final Assembley</td><td>Supply</td><td>Purchased components</td><td></td></characteristics>  | 1.000 pcs.               | Final Assembley              | Supply                                   | Purchased components                         |                        |
|  |                                |  |   |                          | -                            |  |  |                        |
|  |                                |  |   |                          |                              |  |  | •                      |

| ← → ☆ Bills of reso                         | urces        |   |  |                                  |   |                   |   | € ×            |
|---|--------------|---|--|----------------------------------|---|-------------------|---|----------------|
| Status: Prod                                | ucts:        | Used as:  | Work center kind:  |                                  | Used in orders:   |                   |   |                |
| Any - ×                                     | hout filter> | ▼ ×                  ▼  | <pre><without filter=""></without></pre>   | • ×                              | <without filter=""></without>   | - ×               |   |                |
| Create - Create group                       | <b>b</b>     | Set status 🔹 Product BOR  | BOM tree Con   | npare bills of re                | esources 🔀 🔹  | 🗈 Usage instances | 3   | More actions 👻 |
| Description                                 | ↓ Code       | Туре  | Status   |                                  | Validity per  | od Main product   | :   |                |
|   |              |   |  |                                  | from to   |                   |   |                |
| 🝷 🚞 Rostselmash                             | 00-000093    |   |  |                                  |   |                   |   |                |
| 🝷 🚞 Rostselmash: Products                   | 00-000101    |   |  |                                  |   |                   |   |                |
| DT 520 (for example #                       | l) 00-000094 | Production, assembly  | Valid  |                                  | 11/19/2019  | DT 520            |   |                |
| <ul> <li>DT 570 (for example #</li> </ul>   | 2) 00-000100 | Production, assembly  | Valid  |                                  | 1/1/2019  | DT 570            |   |                |
| <ul> <li>Tractor basic configura</li> </ul> | t 00-000099  | Production, assembly  | Valid  |                                  | 1/1/2019  | Tractor basic     | configuration   |                |
|   |              | ad close     Save     Compare bills of reso       Rostselmash: Products     Ø     Code:       00-000     fr     DT 570 (for example #2)   Side and intermediate product Materials and works | 0100     Status:     Valid       Valid from:     1/ 1/20'       (5)     Labor costs     Manufactu  |                                  | Set status •<br>Set status •<br>(// @ ×<br>re<br>Enter substitution perr<br>UOM<br>m2 |                   | for stages More actions +<br>More actions -<br>Costing item<br>Main materials<br>Main materials | L              |
|   |              | 3 <specified "audio="" in="" proper<="" system"="" td="" the=""><td></td><td>1.000</td><td></td><td>Supply</td><td>Purchased components</td><td></td></specified>                           |  | 1.000                            |   | Supply            | Purchased components  |                |
|   |              | 4 Power take-off shaft<br>5 Tractor basic configuration   | <characteristics are="" not<br=""><characteristics are="" not<="" td=""><td><using formu<br="">1.000</using></td><td></td><td>Supply</td><td>Purchased components<br/>Semi-finished products</td><td></td></characteristics></characteristics> | <using formu<br="">1.000</using> |   | Supply            | Purchased components<br>Semi-finished products  |                |
|   |              | -   |  |                                  |   | -                 | ,   |                |

| $1 \cong$ Demonstration base     | / 1C:ERP WE (1C:Enterprise)                          |   |   |               |          | 🗘 😗 🟠 Q. Dan Olsen ᆕ 💶 🗗 🗙  |
|----------------------------------|--|---|---|---------------|----------|---|
| ♠ Home page                      |  |   |   |               |          | Search (Ctrl+F)   |
| Quick menu                       | _  |   |   |               |          |   |
| 😫 Budgeting and planning         |  | ······································                  | Que etc.                                  |               |          |   |
| CRM and marketing                | Budgeting and planning r<br>Settings and catalogs    |   | Create<br>Budget entry document           |               |          |   |
| 🗳 Sales                          | Settings and catalogs                                | Sales plans by categories<br>Sales plans by products    | Assembly (disassembly) plan               |               |          |   |
| 🐺 Purchases                      | Budgets  | Production plans  | Production plan                           |               |          |   |
| Warehouse and delivery           | Budgeting reports                                    | Assembly (disassembly) plans                            | Purchase plan                             |               |          |   |
| Production                       | Budget entry documents<br>Non-financial indicator va |   | Sales plan by categories<br>Sales plan    |               |          |   |
| Cash flow                        |  | Adjustments to planned demands                          | Sales plan                                |               |          |   |
| -                                | Budget process                                       | See also  | Reports                                   |               |          |   |
| Financial result and controlling | Budget process dashboa                               | 5   | Budget process dashboard                  |               |          |   |
| 🐥 Capital assets                 | Budget preparation proce<br>My budget tasks          |   |   | *             |          |   |
| International financial          | my sugger taono                                      | ← → ☆ Sales & operat                                    | tions planning scenarios                  |               |          | c? ×  |
| accounting                       |  | Create  |   |               |          | Search (Ctrl+F) × Q - More actions -                                      |
| Master data and settings         |  |   |   |               | 0        |   |
|                                  |  | Description   |   | ↓ Periodicity | Currency | Details   |
|                                  |  | <ul> <li>Annual appliance sales plan</li> </ul>         |   | Year          |          | Generalized appliance sales plan by categories: refrigerators, air condit |
|                                  |  | <ul> <li>Appliances purchase planning</li> </ul>        |   | Month         |          | Scenario of monthly planning of appliances purchase quantity              |
|                                  |  | <ul> <li>Goods purchase</li> </ul>                      |   | Month         | EUR      | Key scenario for purchasing juice and bakery products according to pro    |
|                                  |  | <ul> <li>Monthly appliance sales and purcha</li> </ul>  | sing plan (considering sales seasonality) | Month         |          | Annual sales plan allocated monthly considering seasonal indexes. Pur     |
|                                  |  | <ul> <li>Plan credit shipment payments</li> </ul>       |   | Month         | EUR      |   |
|                                  |  | <ul> <li>Production plans for pegged product</li> </ul> | s (week)                                  | Week          |          |   |
|                                  |  | <ul> <li>Purchasing men's shoes</li> </ul>              |   | Month         |          |   |
|                                  |  | <ul> <li>Rack sales plan</li> </ul>                     |   | Month         |          |   |
|                                  |  |   |   |               |          |   |
|                                  |  | <ul> <li>Short-time production plans (week)</li> </ul>  |   | Week          |          |   |
|                                  |  |   |   |               |          |   |
|                                  |  |   |   |               |          | x x x   |
|                                  |  |   |   |               |          |   |

Scenario

10

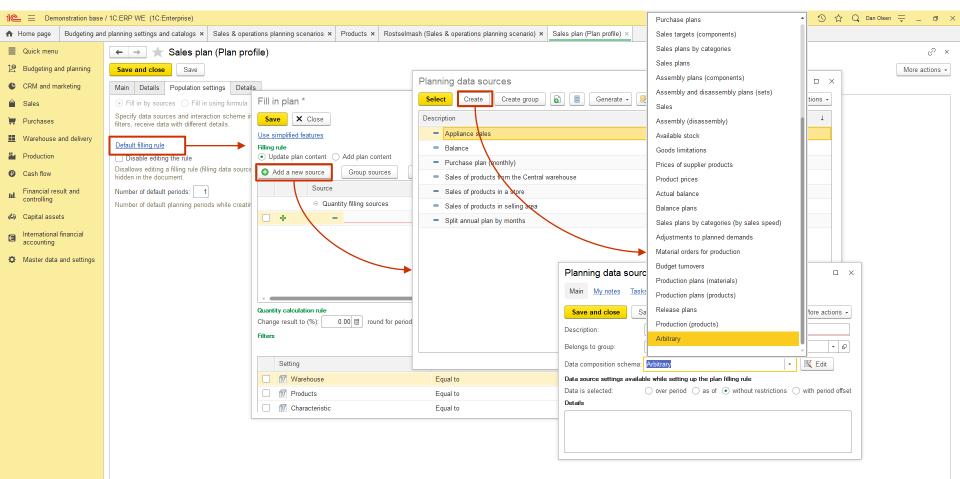
| ← → Sales & operations planning scenario (create) * ×  | 🗲 🔿 🌟 Rostselmash (Sales & operations planning scenario) 🧷 🛛 |
|--|--|
| Save and close Save More actions -   | Save and close Save More actions -                           |
| Main         Plans structure         Additional settings         Details   | Main Plans structure Additional settings Details             |
| Description: Rostselmash   | Create stage 🕘 🔶 Search (Ctrl+F) × Q - More actions -        |
| Periodicity: Month -   | Plan profile Plan type                                       |
| Display period: <ul> <li>Range of dates</li> <li>Period number (within a year) ?</li> </ul>  |  |
| Planning process management  |  |
| For the scenario, the structure of plans is described according to the planning stages: the types of plans are divided into groups and ordered. Plans are created sequentially in stages through the assistant "Planning process management" |  |
| Planning by assignments  | Planning stage * 👻 🗆 🗆 🗸                                     |
| Purchase planning:  Only by quantity  By quantity and amount  Currency:  |  |
| Sales planning: <ul> <li>Only by quantity</li> <li>By quantity and amount</li> </ul>   | Save and close Save More actions -                           |
| Sales planning settings by product category  | Scenario: Rostselmash 🖉                                      |
| Calculation by sales speed   | Description: Stock   |
| If the check box in sales plan by categories is selected, you can specify sales ranking and speed of<br>product sale.  | ○ Demand planning ○ Supply planning ● Balance planning       |
| The plan will be allocated to products considering ranking and speed of sales.   | Balance planning   |
| Production planning settings   |  |
| Calculation of demand for materials, work center kinds, and human resources  |  |
| Demand for materials: Optimistic •   |  |
| Main materials are planned regardless of use probability, alternative<br>materials are not planned.  |  |
| Calendar: Business calendar 🔹 🗗  |  |
| It is not recommended that you change settings after entering plans.   |  |
|  |  |



# Plan structure

| ← → ☆ Rostselmash (Sales & operations planning scenario)                           |  |  |  |  |  |  |  |  |
|--|--|--|--|--|--|--|--|--|
| Save and close Save  |  |  |  |  |  |  |  |  |
| Main Plans structure Additional settings D   | letails  |  |  |  |  |  |  |  |
| Create Create stage 🔓 🔶 🗢  | Search (Ctrl+F)  |  |  |  |  |  |  |  |
| Plan profile   | Plan type  |  |  |  |  |  |  |  |
| ⊖ 🛱 Stock  |  |  |  |  |  |  |  |  |
| <ul> <li>Entering actual stock balances</li> </ul>                                 | Balance plan   |  |  |  |  |  |  |  |
| Save and close Save<br>Main Details Population                                     | in settings Details  |  |  |  |  |  |  |  |
| Scenano: Rosts<br>Stage: Sales   | elmash 		 ⊄  |  |  |  |  |  |  |  |
| Use for: Sales   | plan +   |  |  |  |  |  |  |  |
| Description: Sales   | plan   |  |  |  |  |  |  |  |
| Responsible person:  | · D  |  |  |  |  |  |  |  |
| Substitute • Cumulat<br>Substitute plan replaces the<br>Cumulative plan sums up th | previous one, you can use this plan for Rolling planning.<br>e plan with the previous one. |  |  |  |  |  |  |  |

| ← →                                     | Plan profile (cr  | eate) *      |  |
|---|---|--------------|--|
| Save and clo                            | Save  |              | More actions   |
| Main Details                            | Population settings                                     | Details      |  |
| Detail plan by:                         |   |              |  |
| Department                              |   |              |  |
| Supplier                                |   |              |  |
|   | n by suppliers  |              |  |
| 1 C C C C C C C C C C C C C C C C C C C | pplier specification in ea                              |              |  |
|   | the "Joint plan by supplie<br>o fill by sources.        | ers" option, | you need to select the   |
| Agreement                               |   |              |  |
| 🗌 Joint pla                             | n by agreements   |              |  |
|   | reement specification in<br>I if "Joint plan by supplie |              | ne.  |
|   | the "Joint plan by agreer<br>o fill by sources.         | nents" optio | on, you need to select the   |
| Warehouse                               |   |              |  |
| 🗌 Joint pla                             | n by warehouses   |              |  |
| Requires wa                             | rehouse specification in                                | each plan l  | ine  |
|   | the "Joint plan by wareho<br>o fill by sources.         | ouses" opti  | on, you need to select the   |
| Assignmen                               | t   |              |  |
| Details by assi                         | gnment are determined in                                | n the scena  | rio  |
|   | etails are used for filtering<br>used only by "Warehous |              | g in plans with actual data. For filtering when filling in with different plan type data,<br>ignment". |
|   |   |              |  |
|   |   |              |  |
|   |   |              |  |
|   |   |              |  |
|   |   |              |  |
|   |   |              |  |
|   |   |              |  |



|             | ← → ★ Sales (Plan profile)  |  |                       |                |  |  |  |  |
|-------------|---|--|-----------------------|----------------|--|--|--|--|
|             | Save and close Save   | Fill in plan   |                       |                |  |  |  |  |
| 1 <u>C</u>  | Main Details Population settings Detai  |  |                       | More actions - |  |  |  |  |
|             | ● Fill in by sources ○ Fill in using formula  | Use simplified features  |                       |                |  |  |  |  |
| ~~ <u>~</u> | Specify data sources and interaction scheme ir<br>filters, receive data with different details. | Filling rule         OUpdate plan content         Add plan content |                       |                |  |  |  |  |
|             | Default filling rule  | Add a new source     Group sources                                 | Check rule            | More actions - |  |  |  |  |
|             | Disable editing the rule<br>Disallows editing a filling rule (filling data source)              | Sources  |                       |                |  |  |  |  |
|             | hidden in the document.   | ○ Quantity filling sources   |                       |                |  |  |  |  |
|             | Number of default periods: 1  | Rostselmash: Sales   | 1/1/2018 - 12/31/2018 |                |  |  |  |  |
|             | Number of default planning periods while creati   |  |                       |                |  |  |  |  |
|             |   | Guantity calculation rule  |                       |                |  |  |  |  |
|             |   |  |                       |                |  |  |  |  |
|             |   | Change result to (%): 0.00 I round for period to: 1                |                       |                |  |  |  |  |
|             |   | Filters  |                       |                |  |  |  |  |
|             |   |  |                       | More actions - |  |  |  |  |
|             |   | Setting  | Comparison type       | Value          |  |  |  |  |
|             |   | □ Marehouse  | Equal to              |                |  |  |  |  |
|             |   | Products   | In list               | DT 520; DT 570 |  |  |  |  |
|             |   | Characteristic   | Equal to              |                |  |  |  |  |
|             |   | Partner  | Equal to              |                |  |  |  |  |
|             |   | Agreement  | Equal to              |                |  |  |  |  |
|             |   | Quantity   | Greater than          |                |  |  |  |  |
|             |   | M Filter   |                       |                |  |  |  |  |
|             |   | 🟥 Order  |                       |                |  |  |  |  |
|             |   |  |                       |                |  |  |  |  |

#### 1 Demonstration base / 1C:ERP WE (1C:Enterprise)

Budgets

Budgeting reports

Budget process

My budget tasks

Budget entry documents

Non-financial indicator values

Budget process dashboard

Budget preparation processes

#### $\bigtriangleup$ O $\overleftrightarrow$ $\bigcirc$ Dan Olsen = \_ $\square$ $\times$

Search (Ctrl+E)

### × 🗛 ×

#### Budgeting and planning

CRM and marketing

A Home page

Quick menu

🖀 Sales

👿 Purchases

E Warehouse and delivery

Production

Cash flow

Financial result and controlling

🚑 Capital assets

International financial accounting

Master data and settings

# Budgeting and planning reports Inventory planning Settings and catalogs Sales plans by catalogs

Sales plans by categories Sales plans by products Production plans Assembly (disassembly) plans

See also

All budget tasks

Purchase plans Adjustments to planned demands

#### Reports

Create

Budget process dashboard

Budget entry document

Sales plan by categories

Production plan

Purchase plan

Sales plan

Assembly (disassembly) plan

#### Tools

Additional data processors Generation of production orders according to plan

Generation of assembly (disassembly) orders according to plan

Generation of purchase orders according to plan

Generation of orders for transfer to production according to plans

#### Planning process management

θ× Planning process management \*  $\leftarrow$   $\rightarrow$ (•) Responsible person: Scenario: Rostselmash ▼ @ Period from: 11/ 1/2019 📋 to: 2/29/2020 С € Recalculate plans in all periods ✓ Calculation of shortages in stages is complete Q -More actions -× P Opening bala. Products Characteristic Plan profile 11 month 12 month 1 month 2 month Stock Entering actual stock balances 🗢 🚞 Sales Sales plan Manufacturing and Supply Production n Supply, auto +\_ Plan balance X A V Y

| 🗕 🕂 🖓 Planning process ma                          | anagement                                 |                                |                           |          |                        |             | € ×            |
|--|---|--------------------------------|---------------------------|----------|------------------------|-------------|----------------|
| Scenario: Rostselmash 🔹 🗗                          | Period from: 11/ 1/2019                   | to: 2/29/2020                  | (•) Responsible person:   |          |                        |             |                |
| ♦ Recalculate plans in all periods                 | ulation of shortages in stages i          | s complete                     | C                         | Search   | (Ctrl+F)               | × Q • N     | Nore actions 👻 |
| Plan profile                                       | 11 month 12 month 1 m                     | onth 2 month                   |                           | Products | Characteristic         | Consumption |                |
| ⊖ 📬 Stock  |   | I                              |                           | DT 520   | Rear attachment; Power |             | 30.00          |
| <ul> <li>Entering actual stock balances</li> </ul> |   |                                |                           | DT 520   | Rear attachment; Power |             | 10.00          |
| ⊖ 🚘 Sales  |   |                                |                           | DT 520   | NO Rear attachment; Po |             | 40.00          |
| <ul> <li>Sales plan</li> </ul>                     |   |                                |                           |          |                        |             |                |
| ○ ☐ Manufacturing and Supply                       |   |                                |                           |          |                        |             |                |
| <ul> <li>Production</li> </ul>                     |   |                                |                           |          |                        |             |                |
| ⊐, Supply, auto                                    |   |                                |                           |          |                        |             |                |
| +_ Plan balance                                    |   |                                |                           |          |                        |             |                |
|  |   |                                |                           |          |                        |             |                |
|  |   |                                |                           |          |                        |             |                |
|  |   |                                |                           |          |                        |             |                |
|  |   |                                |                           |          |                        |             |                |
|  |   |                                |                           |          |                        |             |                |
|  |   |                                |                           |          |                        |             |                |
|  |   |                                |                           |          |                        |             |                |
|  |   |                                |                           | L        |                        | 2           | × × ×          |
| ✓ Designations                                     |   | _                              |                           |          |                        |             | Hide details   |
| - plans with the "Confirmed" status                | <ul> <li>- initial plans by so</li> </ul> | urces and formulas   😔 - recal | culate plans by shortages |          |                        |             |                |

- plans in the "In progress" status
- plans in the "Being prepared" status
- adjustments with the "For checking" status
- 🚘 demand planning stage
- adjustment to check
- 😝 supply planning stage
- 🔁 supplied plans by shortages
- 🕆 adjustments to planned demands
- +\_ plan balance by periods

| ← → Production plan (create) *  | ×   |
|---|---|
| Main My notes Tasks   |   |
| Post and close 📓 🛐 📳 Generate 🔹 🕞 Production plan 🔊 Reports 🔹           | ✓ Ø Files More actions ✓  |
| Status: Under development -   |   |
| Main Products More  |   |
| Add 🔹 🖡 👔 💼 Select goods Fill in - Plan semi-finished products 📽 Select | t substitutes Excel • Cancel plan lines / Clear marks   |
| Products Characteristic Acc. to rule                                    | Quantity Canceled Substituted Comment   |
| Configure rule and fill in  |   |
| By filter   |   |
| Import from exernal file  | Fill in plan  |
|   | Fill in document         X         Close  |
|   | Use simplified features Filling rule  |
|   | ⊙ Update plan content             ⊙ Add a new source             ⊙ Add a new source                  ↔ Check rule              More actions +   |
|   | Sources   |
|   |   |
|   | Image: Second        |
|   | 🗹 🔶 – Rostselmash: Sales plans  |
|   |   |
|   |   |
|   | Quantity calculation rule   |
|   | Change result to (%): 0.00 🗊 round for period to: 1 🔹   |
|   | More actions -  |
|   | Setting Comparison type Value   |
|   | Image: Market for the second secon |
|   | Image: Constraint of the second se |
|   | 1 Filter  |
|   | C Order   |
|   |   |
|   |   |
|   |   |

# **Plan structure**

# Planning process management

R

| enario:  | Rostselmash 🔹                                      | P Period fro   | om: 11/ 1/20   | 19 🗎        | to: 2/29/2020 | (0) | Responsible pe | rson: |                 |                       |            |          |       |      |
|----------|--|----------------|----------------|-------------|---------------|-----|----------------|-------|-----------------|-----------------------|------------|----------|-------|------|
| Rec      | alculate plans in all periods 🛛 🖌 Cal              | culation of sh | ortages in sta | ages is con | nplete        |     |                | C     | Search (Ctrl+F) | ×                     | Q - M      | ore ac   | tions |      |
| Plan pro | file   | 11 month       | 12 month       | 1 month     | 2 month       |     |                |       | Products        | Characteristic        | Adjustment | C        | Rec.  |      |
| 9 🚘 -    | Stock  |                |                |             |               |     |                |       | DT 520          | Rear attachment; Powe |            |          | 30.0  | 00   |
|          | <ul> <li>Entering actual stock balances</li> </ul> |                |                |             |               |     |                |       | DT 520          | Rear attachment; Powe |            |          | 20.0  | 00   |
| ə 🚘      | Sales  |                |                |             |               |     |                |       | DT 520          | NO Rear attachment; P |            |          | 49.0  | 00   |
|          | <ul> <li>Sales plan</li> </ul>                     |                |                |             |               |     |                |       |                 |                       |            |          |       |      |
| ə 🚘      | Manufacturing and Supply                           |                |                |             |               |     |                |       |                 |                       |            |          |       |      |
| -        | Production   |                |                |             |               |     |                |       |                 |                       |            |          |       |      |
|          | д Supply, auto                                     |                |                |             |               |     |                |       |                 |                       |            |          |       |      |
| +_       | Plan balance                                       |                |                |             |               |     |                |       |                 |                       |            |          |       |      |
|          |  |                |                |             |               |     |                |       |                 |                       |            |          |       |      |
| _        |  |                |                |             |               |     |                | •     |                 |                       | 2          | <u>م</u> | Ŧ     | ×    |
| Desig    | nations  |                |                |             |               |     |                |       |                 |                       |            | Hid      | e det | ails |

e ×

## ✓ Designations

- plans with the "Confirmed" status
- plans in the "In progress" status

S 4

- plans in the "Being prepared" status - adjustments with the "For checking" status
- initial plans by sources and formulas
   recalculate plans by shortages
- demand planning stage

- adjustment to check

- = supply planning stage
- ¬₁ supplied plans by shortages
- 🔫 adjustments to planned demands
- +\_ plan balance by periods



1@

| ← → ☆ Production plan 00-00000006 dated 11/24/2019 4:36:25 PM                    |       |     | € ×                              |                  |              |                      |                    |                  |                 |                   |
|--|-------|-----|----------------------------------|------------------|--------------|----------------------|--------------------|------------------|-----------------|-------------------|
| Main My notes Tasks  |       |     |                                  |                  |              |                      |                    |                  |                 |                   |
| Post and close 🗟 🐚 🔋 Generate • 🕞 • 🖨 Production plan                            |       |     | More actions +                   |                  |              |                      |                    |                  |                 |                   |
| Status: Confirmed  | 1     |     |                                  |                  |              |                      |                    |                  |                 |                   |
|  |       | 4   | ⊢ → ☆ Planneo                    | d demand f       | or mater     | ials                 |                    |                  |                 |                   |
| Main Products (3) More   |       |     |                                  |                  |              |                      |                    |                  |                 |                   |
| Add 🛉 I 🕼 🔮 Select goods Fill in - Plan semi-finished products                   | marks |     | Exclude semi-finished prod       | ucts             |              |                      |                    |                  |                 |                   |
| Usage instances  |       | E   | Run report Find                  |                  | 8            |                      |                    | 0 Σ -            |                 |                   |
| Products Characteristic Bill of materials UC Demand for human resources          | 12 m  |     | tind                             | += 1             |              |                      |                    |                  |                 |                   |
| DT 520 NO Rear attachment; Power take DT 520 pc                                  | 00    |     |                                  |                  |              |                      |                    |                  |                 |                   |
| DT 520 Rear attachment: Power take-off DT 520 Demand for materials               | 00    |     | Planned dem                      | and for          | mater        | als                  |                    |                  |                 |                   |
| Demand for semi-finished products  | 100   |     | i iainioa aon                    |                  | inator       | alo                  |                    |                  |                 |                   |
| DT 520 Rear attachment; Power take-off DT 520 pc<br>Demand for work center kinds | 100   | IT. | Data parameters: Scen            | ario: Rostselma  | sh           |                      |                    |                  |                 |                   |
|  |       |     | Filter: Produ                    | uction plan Equa | l to "Produc | tion plan 00-000     | 00006 dated 11     | /24/2019 4:36:25 | PM"             |                   |
| Production plan for products and semi-finished products                          |       |     |                                  |                  | -            |                      |                    |                  |                 |                   |
|  | -     |     | Products                         | Characteristic   |              |                      | October 2019       | November 2019    | December 2019   | January 2020      |
|  |       |     | Alexe devices                    |                  |              | Quantity             |                    | 200.000          | 200.000         | 198.000           |
| Comment: Select plan cell and enter a comment                                    |       |     | Alarm devices<br>Balancer        |                  | pcs.         | 598.000<br>2,392.000 | 400.000            | 400.000          |                 | 792.000           |
|  |       |     | Balk                             |                  | pcs.         | 598.000              | 200.000            | 400.000          | 200.000         | 198.000           |
|  |       |     | Beam                             |                  | pcs.         | 598.000              | 200.000            |                  | 200.000         | 198.000           |
|  |       |     | Bracket                          |                  | pcs.         | 3,588.000            | 1,200.000          |                  | 1,200.000       | 1,188.000         |
|  |       |     | Brake mechanism                  |                  | pcs.         | 299.000              |                    | 100.000          | 100.000         | 99.000            |
|  |       |     | Compressor                       |                  | pcs.         | 299.000              |                    | 100.000          | 100.000         | 99.000            |
|  |       |     | Crank axle                       |                  | pcs.         | 299.000              | 100.000            |                  | 100.000         | 99.000            |
|  |       |     | Drive Sprocket                   |                  | pcs.         | 5,980.000            | 2,000.000          |                  | 2,000.000       | 1,980.000         |
|  |       |     | Guide wheel                      |                  | pcs.         | 1,196.000            | 400.000            |                  | 400.000         | 396.000           |
|  |       |     | Heating system                   |                  | pcs.         | 299.000              |                    | 100.000          |                 | 99.000            |
|  |       |     | Hinghinge                        |                  | pcs.         | 23,920.000           | 8,000.000          |                  | 8,000.000       | 7,920.000         |
|  |       |     | Hood                             |                  | pcs.         | 299.000              |                    | 100.000          |                 | 99.000            |
|  |       |     | Kenwood KSC-SW11                 |                  | pcs.         | 90.000               |                    | 30.000           |                 | 30.000            |
|  |       |     | Leather                          |                  | m2           | 72.000               |                    | 24.000           |                 | 24.000            |
|  |       |     | Lighting devices                 |                  | pcs.         | 2,392.000            |                    | 800.000          |                 | 792.000           |
|  |       |     | Lining                           |                  | pcs.         | 598.000              | 200.000            |                  | 200.000         | 198.000           |
|  |       |     | Midroller                        |                  | pcs.         | 1,196.000            | 400.000            | 70.000           | 400.000         | 396.000           |
|  |       |     | Pioneer TS-SW2002D2              |                  | pcs.         | 209.000              |                    | 70.000           |                 | 69.000            |
|  |       |     | Power take-off shaft             |                  | pcs.         | 299.000              | 100.000            | 100.000          |                 | 99.000            |
|  |       |     | Shock absorber                   |                  | pcs.         | 299.000<br>1,196.000 | 100.000<br>400.000 |                  | 100.000 400.000 | 99.000<br>396.000 |
|  |       |     | Tension bolt<br>Track chain link |                  | pcs.         | 1,196.000            | 400.000            |                  | 400.000         | 4,158.000         |
|  |       |     | Turning mechanism                |                  | pcs.         | 299.000              | 4,200.000          | 100.000          |                 | 4,158.000         |
|  |       |     | Ventilation system               |                  | pcs.<br>pcs. | 299.000              |                    | 100.000          |                 | 99.000            |
|  |       |     | vonulation system                |                  | pos.         | 255.000              |                    | 100.000          | 100.000         | 55.000            |

# Production plan with semi-finished products

| ← → ☆ Production            | n plan 00-00000007 dated 11/24/20 <sup>-</sup>                  | 19 6:48:36 PM  |                        |             |              |                   |                    |                 | E ×       |                |
|-----------------------------|---|--|------------------------|-------------|--------------|-------------------|--------------------|-----------------|-----------|----------------|
| Main My notes Tasks         |   |  |                        |             |              |                   |                    |                 |           |                |
| Post and close              | 😼 📄 Generate 🗸 📑 Pr   | oduction plan  | ts • Ø Files           |             |              |                   |                    | More            | actions - |                |
| Status: Confirmed           | <ul> <li>Demand for materials, work center kinds, ar</li> </ul> | nd human resources is calcula  | ted                    |             |              |                   |                    |                 |           |                |
| Main Products (3) Semi-fini | shed products (1) More  |  |                        |             |              |                   |                    |                 |           |                |
| Add 🕈 🛃                     | 💼 🍐 Select goods 🛛 Fill in 🗸 💐 Select                           | t substitutes Excel -  | Cancel plan lines / C  | Clear marks |              |                   |                    | More a          | ctions -  |                |
| Products Characterist       | tic   |  | Bill of materials      | 3           | UOM          | Quantity          | Canceled Subst     | tituted Comment |           |                |
| DT 570 NO Rear att          | tachment; Power take-off shaft; use audio Pioneer TS            | -SW2002D2; Leather cover   | DT 570 (for exa        | imple #2)   | pcs.         | 50.000            |                    |                 |           |                |
| DT 570 Rear attach          | ment; Power take-off shaft; use audio Kenwood KSC-              | SW11; Leather cover  | DT 570 (for exa        | imple #2)   | pcs.         | 300.000           |                    |                 |           |                |
| DT 570 Rear attach          | ment; Power take-off shaft; use audio Pioneer TS-SW             | /2002D2; Leather cover   | DT 570 (for exa        | imple #2)   | pcs.         | 320.000           |                    |                 |           |                |
|                             |   |  |                        |             |              |                   |                    |                 |           |                |
|                             |   | 00007 data d 11/2//2/  | 040 0:40-20 DM         |             |              |                   |                    |                 |           | 2              |
|                             | ← → ☆ Production plan 00-000                                    | 00007 dated 11/24/20   | 019 6:48:36 PM         |             |              |                   |                    |                 |           | €? ×           |
|                             | Main My notes Tasks   |  |                        |             |              | $\langle \rangle$ |                    |                 |           |                |
|                             | Post and close  | Generate 🔹 🕞 🔹   | Production plan        | 🕽 Reports 🗸 | 6 Files      |                   | ~                  |                 |           | More actions + |
|                             | Status: Confirmed 🔹 🗸 Demand for                                | or materials, work center kinds,   | and human resources is | calculated  |              |                   | $\sim$             |                 |           |                |
|                             | Main Products (3) Semi-finished products (1)                    | More   |                        |             |              |                   |                    |                 |           |                |
|                             | Change Show occurrences   |  |                        |             |              |                   | Search (Ctrl+F)    | )               | × Q -     | More actions + |
|                             | Products  | Characteristic Bill of mat   | er Demand date         | Launch date | Release date | ↓ Quantity        | Confirmed quantity | UOM             | Comment   |                |
|                             | Tractor basic configuration                                     | <characteri ba<="" td="" tractor=""><td>si 11/28/2019</td><td>11/5/2019</td><td>11/28/2019</td><td>670.000</td><td>67</td><td>0.000 pcs.</td><td></td><td></td></characteri> | si 11/28/2019          | 11/5/2019   | 11/28/2019   | 670.000           | 67                 | 0.000 pcs.      |           |                |
|                             |   |  |                        |             |              |                   |                    |                 |           |                |
|                             | <   |  |                        |             |              |                   |                    |                 |           | X A V Y        |
|                             |   |  |                        |             |              |                   |                    |                 |           |                |

#### Demonstration base / 1C:ERP WE (1C:Enterprise)

Budgets

Budgeting reports

Budget process

My budget tasks

Budget entry documents

Non-financial indicator values

Budget process dashboard

# Home page

Quick menu

- 🚇 Budgeting and planning
- CRM and marketing
- Sales
- Purchases
- Warehouse and delivery
- Production
- Cash flow
- Financial result and controlling
- A Capital assets
- International financial accounting
- Master data and settings

#### Budgeting and planning reports Inventory planning Settings and catalogs

# Sales plans by categories Sales plans by products Production plans Assembly (disassembly) plans

Purchase plans Adjustments to planned demands

# See also

All budget tasks Budget preparation processes

## Tools

Reports

Create

Additional data processors

Budget process dashboard

Budget entry document

Sales plan by categories

Production plan

Purchase plan

Sales plan

Assembly (disassembly) plan

Generation of production orders according to plan Generation of assembly (disassembly) orders according to plan Generation of purchase orders according to plan Generation of orders for transfer to production according to plans

Planning process management

# 🛆 😗 🏠 Q Dan Olsen 🗮 \_ 🗗 🗙

× 🗛 ×

# $\leftarrow$ $\rightarrow$ $\swarrow$ Generation of production orders according to plan

Step 2 of 3. Determine order content and volume

1@

| Select to order Clear the "to order"            | er" mark Find     | Cancel search         | Ê↑ Ğ↓ C | Update     | Order creat | ion parameters | Fill in +                |                        | More actio | ons 👻 |
|---|-------------------|-----------------------|---------|------------|-------------|----------------|--------------------------|------------------------|------------|-------|
| Products, Characteristic Bill                   | ll of materials   | Dispatcher department | UOM     | 🖋 To order |             | Launch date    | Order fulfillment period | Planning period        | @ In plans | e Ir  |
| Tractor basic configuration Trac                | actor basic confi |                       | pcs.    |            | 670.000     | 11/5/2019      | 17                       | 11/1/2019 - 11/30/2019 | 670.000    |       |
| DT 570, Rear attachment; Power take-off shaf DT | F 570 (for examp  |                       | pcs.    |            | 300.000     | 11/28/2019     | 1                        | 12/1/2019 - 12/31/2019 | 300.000    |       |
| DT 570, Rear attachment; Power take-off shaf DT | F 570 (for examp  |                       | pcs.    |            | 320.000     | 11/28/2019     | 1                        | 12/1/2019 - 12/31/2019 | 320.000    |       |
| DT 570, NO Rear attachment; Power take-off DT   | F 570 (for examp  |                       | pcs.    |            | 50.000      | 11/28/2019     | 1                        | 12/1/2019 - 12/31/2019 | 50.000     |       |

| umber of lir |
|--------------|
|              |
| 1            |

€ ×

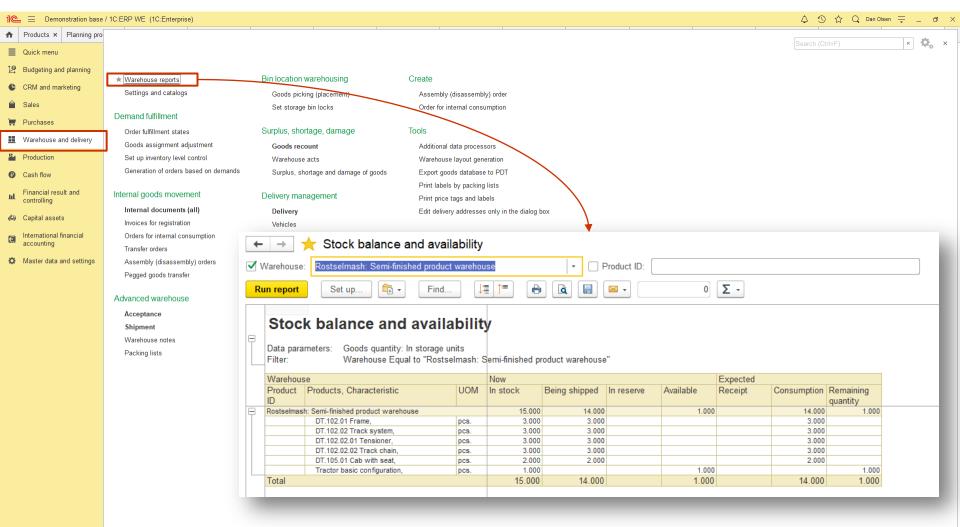
# 🗲 → 🌟 Production order queue management

| Required release date: Prior | ty : Dispatcher                   | r department: Responsible person:<br>ilter> • • • • < | <b>•</b> X         |   |  |
|------------------------------|-----------------------------------|---|--------------------|---|--|
|                              |                                   |   |                    |   |  |
| ▲ ◆ Actions ▼                | Stage dispatching Order structure | 📄 💽 👻 🖶 Production order                              |                    | Search (Ctrl+F)   | × Q • More actions • C ?   |
| 🔀 🔄 🤔 Number Date            | Priority 1 Production start       | Required rele Dispatcher department                   | Responsible person | Comment   | Generate orders  |
| ✓ □ MS00-000006 1/11/20      | 17 Normal 1/12/2017               | 1/20/2017 SDC   | Leonard Cooper     | Generated automatically by the "Generate orders by deman                          | Orders being generated (0)   |
| ✓ ➡ MS00-000001 1/9/201      | 7 Normal 1/10/2017                | 1/20/2017 SDC   | Leonard Cooper     | Example of production without identifying semi-finished prod                      | Pick orders for which the following is required  |
| ✓ ➡ MS00-000004 1/11/20      | 17 Normal 1/11/2017               | 1/25/2017 SDC   | Leonard Cooper     | Generated automatically by the "Generate orders by deman                          | Generate stages  |
| ✓ ➡ MS00-000002 1/10/20      | 17 Normal 1/11/2017               | 1/27/2017 SDC   | Leonard Cooper     | Manufacturing with semi-finished products manufactured in t                       | <ul> <li>Reck stages</li> <li>Hend Schedule</li> </ul>   |
| ✓ □ MS00-000005 1/11/20      | 17 Normal 1/12/2017               | 1/25/2017 SDC   | Leonard Cooper     | Generated automatically by the "Generate orders by deman                          | <ul> <li>Pass stages for execution</li> </ul>  |
| ✓ ➡ MS00-000003 1/11/20      | 17 Normal 1/12/2017               | 1/31/2017 SDC   | Leonard Cooper     | Production with "honest" semi-finished products (process sc                       | Or by which  |
| ✓ □ MS00-00008 1/4/201       | 7 Normal 1/9/2017                 | 1/30/2017 Electronic component assem                  | Leonard Cooper     | Manufacturing of products from semi-finished products manu                        | Solution State Sta |
| 🛱 🎒 💷 MS00-000009 1/9/201    | 7 Normal 1/10/2017                | 2/28/2017 Electronic component assem                  | Leonard Cooper     |   | GP Demand date is violated   |
| ✓ ➡ MS00-000010 3/1/201      | 7 Normal 3/13/2017                | 3/31/2017 SDC   | Leonard Cooper     | Example of using series in production. Cost accounting by $\ensuremath{s}\xspace$ | <ul> <li>Everything is produced</li> </ul>   |
| ✓ □ MS00-000011 3/1/201      | 7 Normal 3/6/2017                 | 3/14/2017 SDC   | Leonard Cooper     | Example of using series in production. Cost accounting by $\ensuremath{s}\xspace$ |  |
| ✓ □ MS00-000012 3/1/201      | 7 Normal 3/10/2017                | 3/31/2017 SDC   | Leonard Cooper     | Example of using series in production. Reference series spe                       |  |
| ✓ ➡ MS00-000013 3/1/201      | 7 Normal 3/6/2017                 | 3/10/2017 SDC   | Leonard Cooper     | Example of using series in production. FEFO management $\ldots$                   |  |
| ✓ □ MS00-000014 11/23/2      | 017 Normal 11/23/2018             | 12/6/2018 Electronic component assem                  | Leonard Cooper     |   |  |
| → 겱 💷 SC00-000001 10/23/2    | 019 Normal 10/23/2019             | Dispatching office                                    | Dan Olsen          |   |  |
| 😫 💷 MS00-000001 11/21/2      | 019 Normal 11/21/2019             | 2/28/2020 Dispatching office                          | Dan Olsen          |   |  |
| ✓ ➡ MS00-000002 11/22/2      | 019 Normal 12/9/2019              | 2/28/2020 Dispatching office                          | Dan Olsen          |   |  |
| ▲ 4 0000-000001 12:03        | Normal 11/5/2019                  | 11/30/2019 Dispatching office                         | Dan Olsen          | Generated automatically using data processor "Generation                          |  |

 
 Supply shop storerooms with materials

 Image: Closed orders

▲ ▼ ▼ Collapse >>



| $\leftarrow$ $\rightarrow$ $\precsim$ Production order (production, assembly) 0000-000002 dat | ted 11/25/2019 1 | 12:19:59 PM      |      |                         |           |           |               | с? ×         |
|---|------------------|------------------|------|-------------------------|-----------|-----------|---------------|--------------|
| Main <u>My notes</u> <u>Tasks</u>   |                  |                  |      |                         |           |           |               |              |
| Post and close 📳 💽 🗣 Production order 📄 💽 🔹 Order struc                                       | cture 🕅 Reports  | • <i>Files</i>   |      |                         |           |           | More action   | s <b>-</b> ? |
| Status: For production    Priority : Normal   |                  |                  |      |                         |           |           |               |              |
| Main Products (1) More  |                  |                  |      |                         |           |           |               |              |
| Add 🛧 💺 🗈 🏩 < Fill in -   |                  |                  |      |                         |           |           | More a        | ctions 👻     |
| # Product ID Products Characteristic  | Assignment       | nt Quantity      | UOM  | Bill of materials       | Recipient |           |               |              |
| 1 DT 570 Rear attachment; Power take-off sha  | aft; use         | 1.000            | pcs. | DT 570 (for example #2) | Rostselm  | ash: Comm | ercial depart | ment war     |
|   |                  |                  |      |                         |           |           |               |              |
| 4   |                  |                  |      |                         |           |           |               | •            |
| Start not earlier than: 11/25/2019   Required release date: 11/28/2019                        | 💼 Release placer | ment: To start 🔹 |      |                         |           |           |               |              |
|   |                  |                  |      |                         |           |           |               | Stage list   |
| ← → ☆ Structure of production order No. 2 dated 11/25/2019                                    |                  |                  |      |                         |           |           |               | € ×          |
| Products: <a>without filter&gt;</a> <a> stage: </a> <a>without filter&gt;</a>                 | filter>          | •                | ×    |                         |           |           |               |              |
| ✓ Hide completed ✓ Show stages Gantt chart Stage details C                                    |                  |                  |      |                         |           |           | More          | actions 👻    |
| Order, products, stage  | Sequence         | Department       | UOM  | Quantit                 | у         |           | Date by       | Execu        |
|   |                  |                  |      | Plan                    | Actual    | Short     | schedule      | date         |
| ○ Order No. 2, 11/25/2019, demand date 11/28/2019   |                  |                  |      |                         |           |           |               |              |
| ⊙ DT 570 / Rear attachment; Power take-off shaft; use audio Kenwood KSC-SW11; Leather         |                  |                  | pcs. | 1.000                   |           | 1.000     |               |              |

1.000

pcs.

1.000

DT 570 / Rear attachment; Power take-off shaft; use audio Kenwood KSC-SW11; Leather ...
 Customising
 Assembly and welding shop

# Designations

Bold is for products Light gray is for fully manufactured positions

Overdue positions are shown in red

늘 - stage

🚹 - manufactured (repaired) product

- product being disassembled



# **Balanced scorecard**

# Target indicators

| $1 \cong$ Demonstration bas | e / 1C:ERP WE (1C:Enterprise)  |  |   |   |                        |  |  |
|-----------------------------|--|--|---|---|------------------------|--|--|
| ✿ Home page Demo mode       |  |  |   |   | _                      |  |  |
| Quick menu                  |  |  |   |   |                        |  |  |
| A Home page Demo mode       | Financial result reports       Month-end closing         Goods movement between companies       Exchange rate difference calculation         Documents between companies (all)       Target indicators         Transfers to register       Target indicator dashboard         Reports on commission to register       Target indicator dashboard         Income and expense accounting       Target categories         Enter indicators for cost allocation       See also         Income and expenses, financial result       Settings of goods transfer between         Expense allocation to product cost       Income items         Purchases of services and other assets       Expense allocation rules         Sales of services and other assets       Expense allocation rules         Recording of other income and expenses       Other expenses         Deferred expense allocation       Line of business | on<br>T<br>T<br>T<br>T<br>T<br>T<br>T<br>T<br>T<br>T<br>T<br>T<br>T  | Reports         Additional reports         Cols         Additional data processors         Goods handover and redemption generation         Wizard of correcting company stock balance         se / IC.ERP WE (ICEnterprise)         Target indicator dashboard × Analysis options of target in         Coate target         Create target         Structure of targets         Structure of targets      < | dicators × Demo mode: Target  | Create analysis option | Print     Print     Responsible person     Analysis type     Component-wit | Q Den Olsen — — — X<br>& & X<br>More actions -<br>Tarr<br>te comparison (dynamics) |
|                             | Customize sales allocation by line<br>Balance sheet statement<br>Asset and liability items<br>Records of other assets and liabilities  | <ul> <li>Financial result and<br/>controlling</li> <li>Capital assets</li> <li>International financial<br/>accounting</li> <li>Master data and settings</li> </ul> |   | Cash debiing<br>Customer debts<br>Accounts payable<br>Inventory cost<br>Order fulfilment<br>Liquidity and creditwor<br>Exchange rates |                        |  | • <u>x</u> • • ×   |

#### ★ Analysis options of target indicators $\leftarrow \rightarrow$

| Create target 🕒 🔶 🕨 Usage insta               | Ces More actions -                  | Crea  | ate analysis option 🛛 🔓 Prin  | t 🔄 🗣 🕒 Usage instances   |                            | More actions 👻 |
|---|-------------------------------------|-------|---|---|----------------------------|----------------|
| Target  | Target indicator                    | Analy | ysis option name  | ↓ Responsible person Analysis type                                  |                            | Target values  |
| ○ Structure of targets                        |                                     | - F   | Plan/actual received cash   | Component-w   | ise comparison (structure) |                |
| ○   |                                     | = F   | Plan/actual received cash   | Component-wi  | ise comparison (dynamics)  |                |
| 🐵 📼 Profit growth                             | Profit                              |       |   |   |                            |                |
| $\odot$ 📁 Floating asset optimization         | Working capital                     |       |   | /   | * 2 = 4                    |                |
| $\odot$ = Cash balance optimization           | Cash                                |       | Rian/actual received ca   | sh (Target indicator analysis option)                               | )* 🖉 🗆 ×                   |                |
| <ul> <li>Control of inpayment plan</li> </ul> | Inpayments                          |       | Main Target values (ranges)   |   |                            |                |
|   | Cash debiting                       |       | Save and close Save   | Print Usage instances   | More actions -             |                |
| Receivable optimization                       | Customer debts                      |       | Option name: Plan/actual recei  | ved cash  |                            |                |
| Accounts payable optimization                 | Accounts payable                    |       |   |   |                            |                |
| Stock optimization                            | Inventory cost                      |       | Indicator value calculation Appeara                                   | ance and forecast   |                            |                |
| ③ Crder fulfillment                           | Order fulfillment                   |       | Appearance  |   |                            |                |
| 🖲 🗎 Plan fulfillment                          | Plan fulfillment                    |       | Chart type: Column cha  |   | • •                        |                |
| 🖲 🚞 Liquidity and creditworthiness            | Liquidity and creditworthiness      |       | Display option (default): Chart                                       |   | •                          |                |
|   | Exchange rates                      |       | Indicator dis<br>not specify o  | play option in "Target indicator dashboard" if the use<br>therwise. | er did                     |                |
|   |                                     |       | Set appearance  |   |                            |                |
| Appearance setting                            |                                     |       | Set up color design of indicator, chart                               | , and value scale.  |                            |                |
| 🔛 Colors 🔒 Comparison co                      | ors 📜 Value scale 📑 More            |       | Set up demo data<br>Indicator value data which is used for            | displaying in the demo  |                            |                |
| Indicator value: SteelBlu                     |                                     |       | mode of the "Target indicator dashboa                                 |   |                            |                |
| Forecast: Medium                              | /ioletPed                           |       | Forecasting   |   |                            |                |
| Target values                                 |                                     |       | Calculate forecast  |   |                            |                |
| Value:  | een                                 |       | Depth: 30 - days and horiz<br>Forecasting is available for analysis t |   |                            |                |
| Positive variance:                            |                                     |       | "Comparison with previous period".                                    | /pes Change dynamics and  |                            |                |
|   | e                                   |       |   |   |                            |                |
| Negative variance: Crimsor                    |                                     |       |   |   |                            |                |
| Allowable variance: 255, 19                   | , 0 ]                               |       | Control: Daily  |   | set up reports             |                |
| ОК  | Cancel Standard appearance settings |       | Responsible person:   | × (2  | change availability        |                |
|   | A 4 7 2                             |       |   |   |                            | X A V Y        |

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#### 1 Demonstration base / 1C:ERP WE (1C:Enterprise)

#### Home page Demo mode:

### Quick menu

- 😫 Budgeting and planning
- CRM and marketing
- Sales
- Purchases
- Warehouse and delivery
- Production
- Cash flow
- Financial result and controlling
- A Capital assets
- International financial accounting
- Master data and settings

Financial result reports Goods movement between companies Documents between companies (all) Transfers to register

Reports on commission to register

Income and expense accounting Enter indicators for cost allocation

### Income and expenses, financial result

Expense allocation to product cost Purchases of services and other assets Sales of services and other assets Recording of other income and expenses Deferred expense allocation Cash deposit/withdraw by line of business

### Balance sheet statement

Asset and liability items Records of other assets and liabilities

| onth-end closing   |                         |  | Reports                   |  |   |   |                 |
|--|-------------------------|--|---------------------------|--|---|---|-----------------|
| Month-end closing  |                         |  | Additional reports        |  |   |   |                 |
| Exchange rate differe  | ence calc               |  | Tools                     |  |   |   |                 |
| rget indicators  |                         |  | Additional data process   | ors  |   |   |                 |
| Target indicator da  | shboard                 |  | Goods handover and re-    | demption generation wizard                       |   |   |                 |
| Analysis options of ta   | arget indi              | cators                                 | Wizard of correcting co   | mpany stock balance                              |   |   |                 |
| Target categories  |                         |  | Set up availability of an | alysis options                                   |   |   |                 |
| 🕒 📃 Demonstration base /   | 1C:ERP WE               | (1C:Enterprise)                        |                           |  |   | 4 3 A (   | Q Dan Olsen 🐺 🔔 |
|  |                         | dashboard × Analysis options of targe  |                           | icator dashboard (print) ×                       |   |   |                 |
| Quick menu   | ← →                     | ☆ Demo mode: Target inc                |                           |  |   |   | 0               |
| <ul> <li>Budgeting and planning</li> <li>CRM and marketing</li> </ul>                    | Indicators:             | All                                    | • × Stateless             | • X  |   |   | More act        |
| - •  | Balance / l             |  | •                         | Balance / USD / thous. / 10/23/2019 - 10/29/2019 |   | Balance / EUR / thous. / 10/23/2019 - 10/29/2019    |                 |
| Purchases  |                         | Weekly<br>Occurring every ten days     | 4                         | 69.30 thousand                                   |   | 35.10 thousand                                      | d               |
| Warehouse and delivery   |                         | Monthly                                | 1                         | 69.30 thousand                                   |   | 55.10 thousand                                      |                 |
| Production   | Balance in              | Quarterly                              | •                         | Balance in mngt acct currency / thous. / USD /   | • | • Cash liquidity / 12/31/2019                       |                 |
| Cash flow  |                         | Semi-annual<br>Annual                  | SD                        | 33,900.00 thousand USD                           |   | 0.32  |                 |
| 49 Capital assets  | Quick rati              | o / 12/31/2019                         |                           | USD exchange rate / EUR / 10/23/2019 - 10/29/2   | • | EUR exchange rate / EUR / 10/23/2019 - 10/29/2      |                 |
| <ul> <li>International financial accounting</li> <li>Master data and settings</li> </ul> |                         | 0.76                                   |                           | 60.6649 EUR                                      |   | 65.5242 EUR   |                 |
|  | Finances                |  |                           |  |   |   |                 |
|  | Customer                | debts / thous. / USD / 10/1/2019 - 12  |                           | Accounts payable / thous. / USD / 10/1/2019      | - | • Inventory / thous. / USD / 10/1/2019 - 12/31/2019 |                 |
|  |                         | 46,700.00 thous                        | and USD                   | 105,937.50 thousand USD                          |   | 13,400.00 thousand                                  | USD             |
|  | Business<br>• Av. delay | activity<br>of customer debts / days / | •                         |  |   |   |                 |
|  |                         | 39 days                                |                           |  |   |   |                 |
|  |                         |  |                           |  |   |   |                 |
|  | Plan fulfill            | ment                                   |                           |  |   |   |                 |

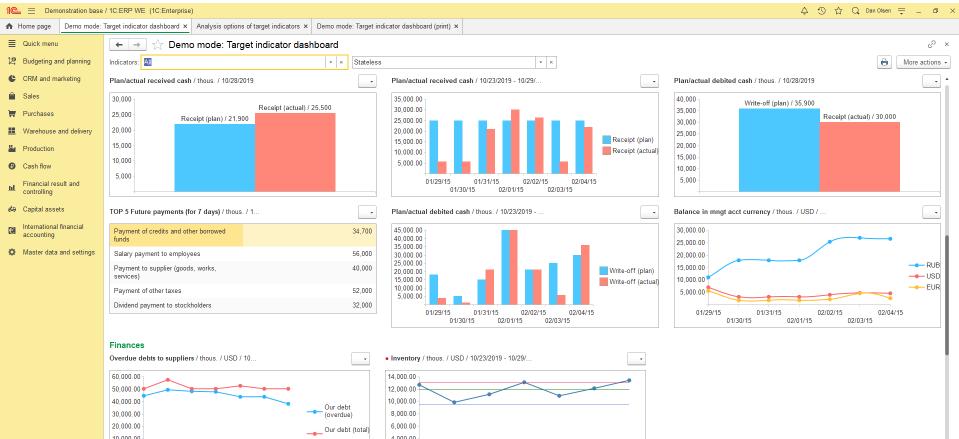
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How can I check indicators on a smartphone or a tablet?







# Thank you for your attention!

